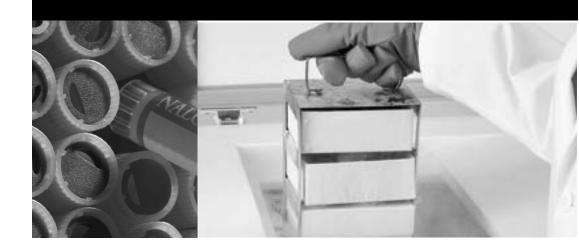
## Thermo Scientific Revco® CxF -40C and -86C Chest Freezers

Operating Manual 7035808 Rev. 4





#### Important installer and user information:

A redundant temperature sensing device has been included in this ULT freezer. This device is a type "T" thermocouple. For convenient access, the thermocouple (Figure 1-3) terminates in an interconnect jack (Figure 1-5) behind the base front cover. (May be located differently in chests. See Section 1.) It is strongly recommended that this thermocouple be attached to a redundant 24 hour 7 day monitoring system with alarm capabilities. Connecting the sensor to a monitoring and alarm system separate from the freezer provides the utmost in product safety, should integral system fail.  $\blacktriangle$ 

#### **Packing List**

Part No.	Description	Qty
34040	Key Ring	1
213F	Key	2
380520	Neoprene Cap	2
510016	1/4-20 x 5-1/2" Bolt	2
195763	Retaining Clip	1
370563	Remote Alarm Connector	1

#### -86C Models Covered

#### -40C Models Covered

<b>Catalog Number</b>	Model	Cu. ft.	Voltage	<b>Catalog Number</b>	Model	Cu. ft.	Voltage
ULT-390-10-A	5808	3	120/60	ULT350-10-A	5308	3	120/60
ULT-390-10-V	5809	3	230/50	ULT350-10-V	5309	3	230/50
ULT-1390-10-A	5815	12.7	120/60	ULT1350-10-V	5313	12.7	230/50
ULT-1390-10-V	5812	12.7	230/50	ULT1350-10-A	5315	12.7	120/60
ULT1390-10-D	5813	12.7	230/60	ULT1350-10-D	5312	12.7	230/60
ULT-1790-10-A	5818	17	120/60	ULT1750-10-A	5318	17	120/60
ULT-1790-10-V	5819	17	230/50	ULT1750-10-D	5319	17	230/60
ULT-1790-10-D	5822	17	230/60	ULT1750-10-V	5322	17	230/50
ULT-2090-10-A	5821	20	120/60	ULT2050-10-A	5321	20	120/60
ULT-2090-10-V	5820	20	230/50	ULT2050-10-D	5320	20	230/60
ULT-2090-10-D	5823	20	230/60	ULT2050-10-V	5323	20	230/50

#### **MANUAL NUMBER 7035808**

4		8/15/13	Corrected font printout on preventative maintenance chart (pg 5-5)	CCS
3	30051/FR-2495	6/17/13	Clarified handle designation, no handle adjustment - PM in Section 5	ccs
2	28839/FR-2386	8/8/12	New relay in start components	CCS
1	28230/FR-2267	2/2/12	Updated refrig schematics, 5812 & 5813 Cat. No., and D of C	ccs
0	FR-2267	1/4/12	Compressor change - Release 7	ccs

ii



**Important** Read this instruction manual. Failure to read, understand and follow the instructions in this manual may result in damage to the unit, injury to operating personnel, and poor equipment performance. ▲

**Caution** All internal adjustments and maintenance must be performed by qualified service personnel. ▲

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\*Important operating and/or maintenance instructions. Read the accompanying text carefully.



Potential electrical hazards. Only qualified persons should perform procedures associated with this symbol.



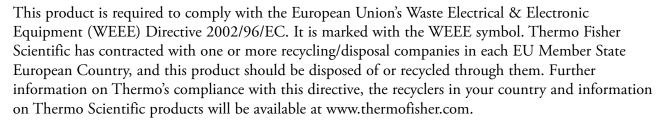
Equipment being maintained or serviced must be turned off and locked off to prevent possible injury.



Hot surface(s) present which may cause burns to unprotected skin, or to materials which may be damaged by elevated temperatures.



Marking of electrical and electronic equipment, which applies to electrical and electronic equipment falling under the Directive 2002/96/EC (WEEE) and the equipment that has been put on the market after 13 August 2005.



- ✓ Always use the proper protective equipment (clothing, gloves, goggles, etc.)
- Always dissipate extreme cold or heat and wear protective clothing.
- ✔ Always follow good hygiene practices.
- ✓ Each individual is responsible for his or her own safety.

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Our **Sales Support** staff can provide information on pricing and give you quotations. We can take your order and provide delivery information on major equipment items or make arrangements to have your local sales representative contact you. Our products are listed on the Internet and we can be contacted through our Internet home page.

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Whatever Thermo Scientific products you need or use, we will be happy to discuss your applications. If you are experiencing technical problems, working together, we will help you locate the problem and, chances are, correct it yourself...over the telephone without a service call.

When more extensive service is necessary, we will assist you with direct factory trained technicians or a qualified service organization for on-the-spot repair. If your service need is covered by the warranty, we will arrange for the unit to be repaired at our expense and to your satisfaction.

Regardless of your needs, our professional telephone technicians are available to assist you Monday through Friday from 8:00 a.m. to 6:00 p.m. Eastern Time. Please contact us by telephone or fax. If you wish to write, our mailing address is:

Thermo Fisher Scientific 401 Millcreek Road, Box 649 Marietta, OH 45750

International customers, please contact your local Thermo Scientific distributor.

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## Section 1 Installation and Start-up

Figures 1-1 and 1-2 show the front view of the freezer and indicate the following freezer components:

- Control Panel keypad, displays and indicators.
- BUS (Optional Back Up System) panel.
- Optional temperature recorder (7 day, one pen) or datalogger.
- Keylock keyed lid lock.

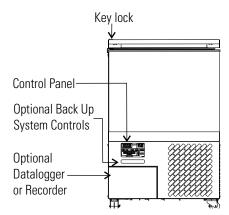


Figure 1-1. Front View 3 cu ft Models

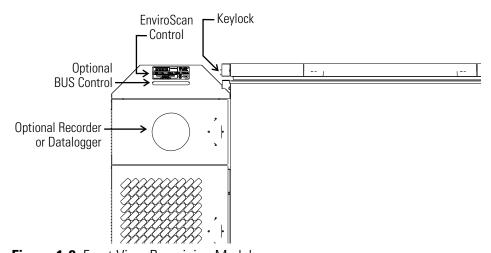


Figure 1-2. Front View Remaining Models

Figures 1-3 and 1-4 display the rear view of the freezer and indicate the following freezer components:

- Remote alarm contacts and selectable analog output connection 0-1V, 4-20mA (default), 0-5V).
- Power inlet for power cord connection.
- Optional BUS connections for probe and solenoid.
- RS-232 or RS-485 interface.
- Power Switch (mains disconnect).

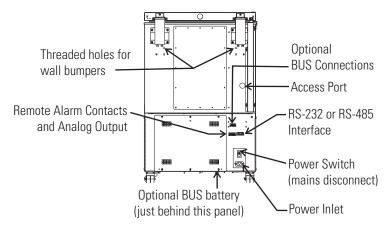


Figure 1-3. Rear View 3 cu ft Models

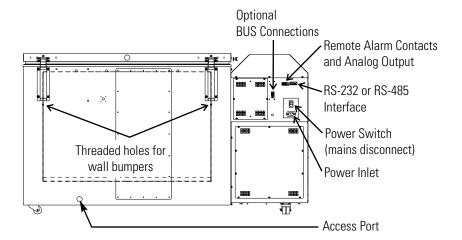


Figure 1-4. Rear View Remaining Models

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The probe cover houses the control, optional recorder, datalogger, Model 1535 alarm, or BUS probes.

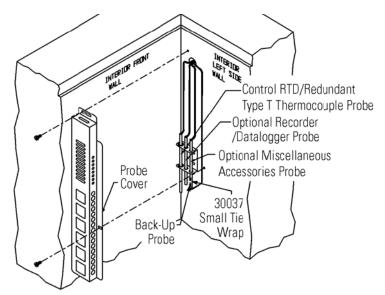


Figure 1-5. Probe Cover

Figures 1-6, 1-7, and 1-8 indicate the following components:

- Freezer filter location
- Battery power switch (freezer and BUS)
- Thermocouple receptacle
- Battery mounting bracket
- Freezer and optional BUS battery

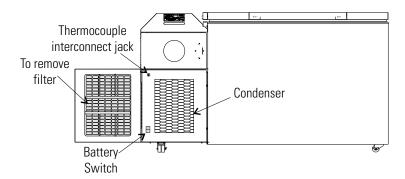


Figure 1-6. All Models Except 3 cu ft

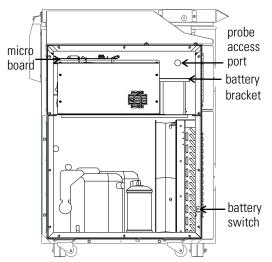


Figure 1-7. Freezer Left Side - Sidecar panel removed

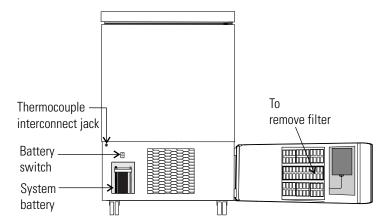


Figure 1-8. 3 cu ft Models

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## Control Panel Keys, Display, Indicators

Mode Select Switch - Used to select Run, Settings, Calibrate and System Configuration Modes.

Mode Select Indicators -

Run: Run Menu

Settings: Set Points Menu Calibrate: Calibrate Menu

Configuration: Configuration Menu

Temperature Display - Displays temperature in degrees Celsius.

Alarm Indicator - Light pulses on/off during an alarm condition.

Silence - Mutes the audible alarm.

Low Battery - indicates a low battery condition of the freezer battery.

Hot Condenser - indicates a hot condenser condition.

Message Center - displays system status and alarms.

Scroll for Parameters Arrows - moves through the choices of the selected mode.

Up and Down Arrows - Increases or decreases values, toggles between choices.

Enter - Stores the value into computer memory.

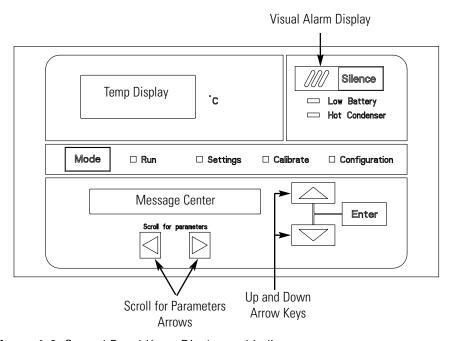


Figure 1-9. Control Panel Keys, Display and Indicators

## Panel Keys, Display, Indicators (cont.)

Revco Revco CxF freezers have four basic modes which allow freezer setup: Run, Settings, Calibrate and Configuration.

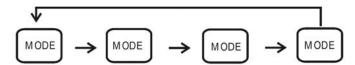
**Run** is the default mode which the freezer will normally be in during operation.

Settings is used to enter system set points for freezer operation.

Calibrate is used to calibrate various system parameters.

Configuration allows for custom setup of various options.

The chart below shows the selections under each of the modes.



Run	Settings	Calibrate	Configuration
Default Mode System Ok	Control Set Point	Control Probe	High Alarm Test
Line Voltage	High Alarm Set Point	Optional Sample Probe	Low Alarm Test
Compensated Voltage	Low Alarm Set Point		System Battery Test
* HSHX Temperature	Optional Back Up System Set Point		BUS Battery Test
			Display Temperature
			* Clear High Stage Alarm
			Set Access Code
			RS485 Address
			BUS type CO2 or LN2
			Cold Excursion
			Warm Excursion
			Reset Excursion

**Table 1-1.** Modes of Operation

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<sup>\* -86</sup>C units only

## Panel Keys, Display, Indicators (cont.)

**Scroll for Parameters** Arrows: Steps the operator through the parameters of Settings, Calibrate and Configuration Modes. The right arrow goes to the next parameter, the left arrow returns to the previous parameter.

Up Arrow: Increases or toggles the parameter value that has been selected in the Settings, Calibrate, and Configuration Modes.

Enter: Must press Enter key to save to memory all changed values.

Down Arrow: Decreases or toggles the parameter values that have been selected in the Settings, Calibrate, and Configuration Modes.

**Silence** Key: Press to mute the audible alarm. See Section 4 for alarm ringback times.

Message Center: Displays the system status (Mode) at all times. Displays SYSTEM OK during normal operation, or alarm messages if the system detects an alarm condition. See Section 4 - Alarms.

## **Displays**

There are two displays on the control panel. The temperature display shows the temperature in degrees Celsius. The message center displays the system status (Mode) at all times. The message SYSTEM OK displays during normal operation. Alarm messages are displayed if the system detects an alarm condition. See Section 4 - Alarms.

## **Install Freezer**

To remove the freezer from the pallet, use a 7/16" wrench to remove all the bolts securing the shipping bracket to the pallet.

**Note** If tipped more than 45°, allow the unit to set upright for 24 hours before start up. ▲

Remove the shipping bracket. Remove the ramp boards from the pallet and place the slotted end over the ramp brackets on the pallet. The support blocks on the ramps will be facing down. Before moving the freezer, make sure the casters are unlocked and moving freely. Align the caster with the ramp boards. Use adequate personnel to roll the freezer off the pallet.

The freezer can be easily pushed to the desired approved location, as described previously. When the freezer is in position, set the front caster brakes.

**Note** Do not move the freezer with the product load inside.  $\triangle$ 

#### **Choose Location**

Locate the freezer on a firm, level surface in an area with an ambient temperature between 18°C and 32°C. Provide ample room to reach the mains disconnect switch (power switch) located on the rear of the freezer.

**Note** For proper ventilation and airflow, a minimum clearance of 5" at the rear and front and a clearance of 8" on the side of the freezer is required. Allow adequate space for lid opening. If ambient increases above 36°C, clearance at the rear of the cabinet must be increased to 8". ▲

## **Install Wall Bumpers**

The parts bag, located inside the cabinet, contains the following parts.

Quantity	Stock #	Description	Purpose
2	510016	1/4-20 x 5-1/2" Bolt	Wall Bumper
2	380520	Neoprene Cap	Cap Protector

Install the bolts into the pre-tapped holes on the back of the compressor section. Install a neoprene cap on each bolt. Refer to Figure 1-2 for the locations of the pre-tapped holes.

## **RS-232 Communications**

Revco Revco CxF freezers have a data communications interface. The factory default setting is RS-232.

The wiring identification for the interface is shown in Figure 1-10. One nine pin, sub "D" style connector is located on the back of the freezer. See Figure 1-2 for the location of the connector on the freezer.

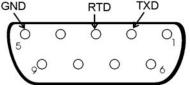


Figure 1-10. RS-232 Interface

The freezer transmits temperature information every 60 minutes. A standard DB9 serial extension cable can be used to connect the freezer to a serial device. Some serial devices may require a null modem adapter.

#### Data format:

Baud
Data bits8 (7 bit ASCII with leading zero)
Start bits
Stop bits
Parity

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# RS-232 Communications (continued)

The data transfer sequence is transmitted in the following format. X refers to numerical temperature data.

(NUL) (-) XXX (SP) C (SP) (Error Message) (SP) (LF) (CR) (EOT) (SP)

In the event of a CNTRLFAIL, Er07, or the control probe is out of range error, the numerical temperature data (XXX) in the transmission would be replaced by T\_ERR.

If no alarm condition exists, spaces will be sent. A total of 20 characters will be sent.

SP - Space LF - Line feed

CR - Carriage return EOT - End of text (4)

NUL - Null character (00)

If an alarm condition does exist, "Error Message" in the protocol will be replaced by the following:

UNDERTEMP (temperature above the low alarm setpoint)

OVERTEMP (temperature below the high alarm setpoint)

PWRFAIL (AC power failure)

CNTRLFAIL (Control probe failure)

Er07 (micro failure)

\* HSHX FAIL (Heat exchanger failure)

HOT COND (Hot condenser)

**Note** The RS-232 is not compatible with Model 1535 Monitor/Alarm System. ▲

\* -86C units only

# Remote Alarm Contacts and Analog Output

Revco Revco CxF freezers have remote alarm contacts and analog output. See Figures 1-3 and 1-4 for the location of the remote alarm contacts. The remote alarm connector is located in the parts bag provided with the manual. It must be installed if connecting the freezer to an alarm system. After installing



PIN# 1 Analog Dutput +
PIN# 2 Analog Dutput PIN# 3 Not Connected
PIN# 4 Not Connected
PIN# 5 Normally Closed
PIN# 6 Common.
PIN# 7 Normally Open

CONTACT RATING: 1A @ 30V CONTACTS IN ALARM STATE

Figure 1-11. Remote Alarm Contacts

the wiring from the alarm system to the connector, install the connector to the freezer microboard and secure with the two screws provided. The remote alarm provides a NO (normally open) output, a NC (normally closed) output and COM (common). The contacts will trip on a power outage, high temperature alarm or low temperature alarm. They will also trip on high stage (-86C units only), control probe and microboard failures. Figure 1-11 shows the remote contacts in alarm state.

# Remote Alarm Contacts and Analog Output (cont.)

The analog output function allows the freezer to output signals representing the temperature of the freezer cabinet. The factory default setting is 4-20 mA. Refer to Table 1-2 for output specifications.

#### IMPORTANT USER INFORMATION

Caution! Stored product should be protected by a redundant 24 hour/day monitoring system with alarm capability. An interconnect jack and thermocouple are installed for centralized monitoring, should on-board system fail.

Table 1-2. Analog Output Specifications

	4-20 mA	0-1V	0-5V
Temperature	-100 to +50°C	-100 to +50°C	-100 to +50°C

#### **Attach Power Cord**

Insert the power cord into the power inlet module. Place the retaining bracket (P/N 195763) over the connector. Tighten retaining screws to secure.

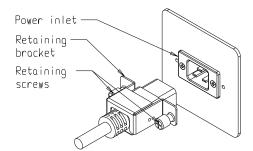


Figure 1-12. Power Cord Attachment

## Connect Unit to Electrical Power

**Note** See the serial tag on the side of the unit for electrical specifications or refer to the electrical schematics in this manual. ▲

The freezer should be operated on a dedicated, grounded service. Check the voltage rating on the serial tag of the unit and compare it with the outlet voltage. Then, with the power switch turned off, plug the line cord into the wall outlet.

First, turn on the freezer power switch. Then open the lower front door by grasping the bottom left corner. Locate the battery switch (Figure 1-4) and turn it to Standby mode ( $\circlearrowleft$ ). During initial freezer start-up, the system battery may require charging and the Low Battery message may appear in the message center.

**Note** Ensure the battery switch is turned to Standby mode (ம). The rechargeable batteries require 36 hours to charge at initial start-up. A "Low Battery" alarm may occur until the batteries are fully charged. Should a power failure occur during the initial start-up period, the electronics will have limited operation. ▲

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## **Freezer Start-Up**

With the freezer properly installed and connected to power, system set points can be entered. The following set points can be entered in Settings mode: Control temperature, high temperature alarm set point, low temperature alarm set point, and (optional) BUS set point. Default settings are shown in the table below. See Chart 1-1 for more detail.

-86C Units		-40C Units	
Control Set Point	-80°C	Control Set Point	-40°C
High Temperature Alarm	-70°C	High Temperature Alarm	-30°C
Low temperature alarm	-90°C	Low temperature alarm	-50°C
Optional BUS Set Point	-60°C	Optional BUS Set Point	-30°C

**Note** If the set point is changed and the low temperature and high temperature alarms are set 10° from the set point, the alarm set points will be adjusted automatically to maintain a distance of at least 10° from set point. ▲

## Set Operating Temperature

The freezer has an operating temperature range of -50°C to -86°C (-86C units) or -10°C to -40°C (-40C units), depending on ambient temperature. The freezer is shipped from the factory with a temperature set point of -80°C (-86C units) or -40° (-40C units). To change the operating temperature set point:

- 1. Press the Mode key until the Settings indicator lights.
- 2. Press the right arrow until "SET PT = -XX" is displayed in the message center.
- 3. Press the up/down arrow key until the desired temperature set point is displayed.
- 4. Press Enter to save the set point.
- 5. Press the Mode key until the Run indicator lights for Run mode or press the right/left arrow keys to go to next/previous parameter.

If no control keys are pressed, the freezer will automatically return to RUN mode after 5 minutes.

## Set High Temperature Alarm

The high temperature alarm activates an audible/visual warning when the freezer chamber temp reaches or exceeds the high temp alarm set point.

To set the high temperature alarm set point:

- 1. Press the Mode key until the Set indicator lights.
- 2. Press right arrow until "HI ALM = -XX" displays in message center.
- 3. Press the up or down arrow key until the desired high temperature alarm set point is displayed.
- 4. Press Enter to save the setting.
- 5. Press the Mode key until the Run indicator lights or press the right or left arrow to go to the next or previous parameter.

If no control keys are pressed, the freezer will automatically return to RUN mode after 5 minutes.

**Note** The high alarm set point must be set at least 5°C from the control set point. ▲

**Note** At initial start-up, the high temperature alarm is disabled until the cabinet reaches set point or 12 hours elapse. ▲

## Set Low Temperature Alarm

The low temperature alarm activates an audible/visual warning when the freezer chamber temp reaches or decreases below low temp alarm set point.

To set the low temperature alarm set point:

- 1. Press the Mode key until the Settings indicator lights.
- 2. Press right arrow until "LO ALM = -XX" displays in message center.
- 3. Press the up or down arrow key until the desired low temperature alarm set point is displayed.
- 4. Press Enter to save the setting.
- 5. Press the Mode key until the Run indicator lights or press the right or left arrow to go to the next or previous parameter.

If no control keys are pressed, the freezer will automatically return to RUN mode after 5 minutes.

**Note** The low alarm set point must be set at least 5°C from the control set point. ▲

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#### **Access Code**

An access code can be set to prevent unauthorized change of settings in Calibrate, Configuration and Settings mode. (An access code of 000 is required to make changes.) If the access code is not at the default 000, you can not leave RUN mode without entering a code. See Section 3, Configuration for instructions on modifying the access code.

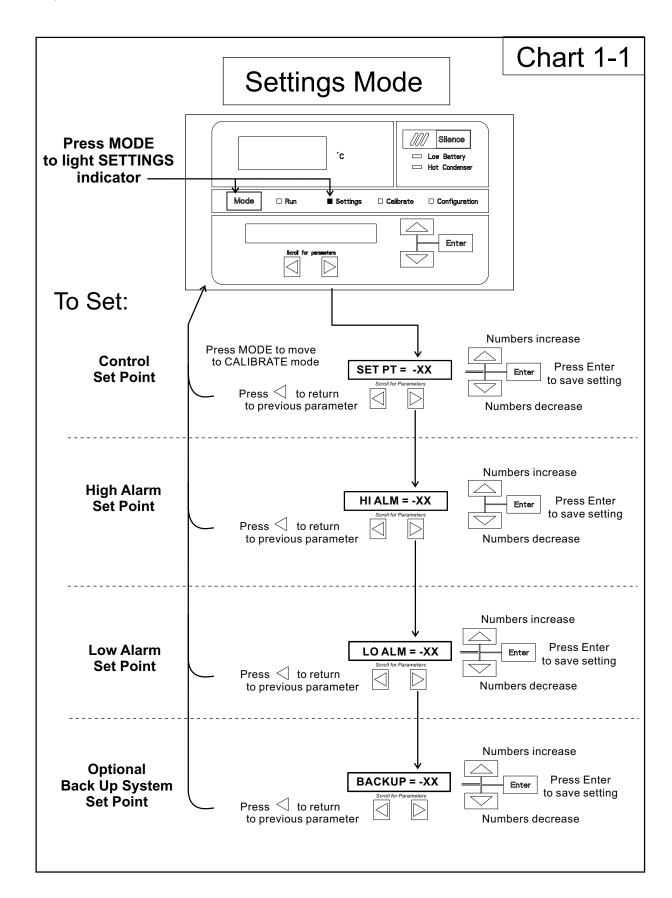
## **Run Mode**

Run mode is the default mode for the freezer. The run mode displays the cabinet temperature on the temperature display and 'SYSTEM OK' on the message center under normal operating conditions. In addition, the Run mode allows display of the following information:

LINE VOLTAGE
COMPENSATED VOLTAGE

\* HSHX TEMPERATURE (heat exchanger temperature); -86C units only

This information is scrolled individually by pressing the right arrow key. In each case, the message center returns to SYSTEM OK in 10 seconds if no keys are pressed.



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## **Section 2 Calibrate**

## **Calibrate Mode**

Once the freezer has stabilized, the control probe may need to be calibrated. Calibration frequency is dependent on use, ambient conditions and accuracy required. A good laboratory practice would require at least an annual calibration check. On new installations, all parameters should be checked after the stabilization period.

**Note** Before making any calibration or adjustments to the unit, it is imperative that all reference instruments be properly calibrated. ▲

#### **Calibrate Control Probe**

Plug a type T thermocouple reader into the receptacle located inside the lower door (see Figures 1-4 and 1-6). Compare the control temperature set point to the temperature of the measuring device. See Chart 2-1 at the end of this section for more detail.

- 1. Press the Mode key until the Calibrate indicator lights.
- 2. Press the right arrow until "CONT T = -XX.X" appears in the message center.
- 3. Press up/down arrow to match the display to calibrated instrument.
- 4. Press Enter to store calibration.
- 5. Press the Mode key to return to Run or the right/left arrow to go to next/previous parameter.

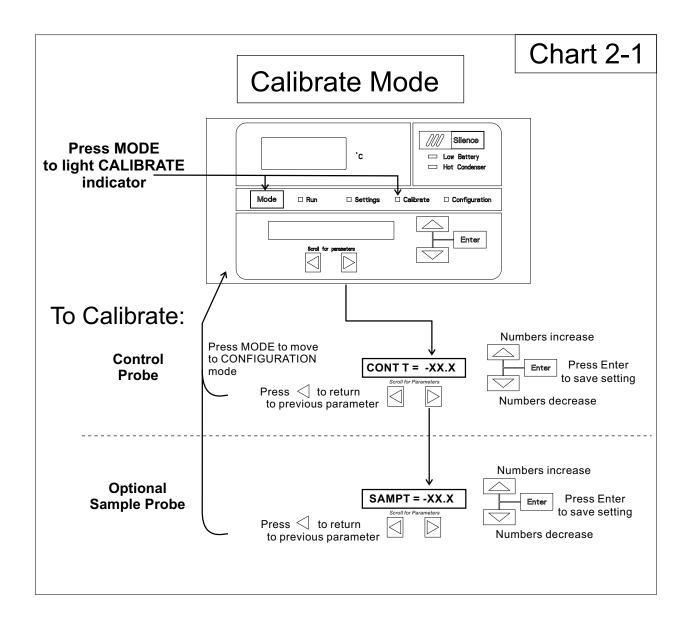
#### **Temperature Stabilization Periods**

<u>Start-up</u> - Allow 12 hours for the temperature in the cabinet to stabilize before proceeding.

Already Operating - Allow at least 2 hours after the display reaches set point for temperature to stabilize before proceeding.

Note During calibration, the temperature display will not be available.

If no keys are pressed for approximately five minutes while in calibration mode, the system will reset to Run mode.



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## **Section 3 Configuration**

Configuration Mode is used for testing and custom setup of the freezer. The configuration functions listed and described below may not be necessary in all applications, but are available if needed. See Chart 3-1 for more detail.

## **High Alarm Test**

The high alarm test is used to verify that the high alarm will activate, should the freezer temperature equal or exceed the high alarm set point.

- 1. Press the Mode key until the Configuration indicator lights.
- 2. Press the right arrow until HI ALRM TEST is displayed in the message center.
- 3. Press Enter to initiate the test.

The temperature on the display will begin to increase until the high alarm set point has been reached. The audible alarm will sound and the alarm indicator will flash. Press the Silence key to mute the alarm.

### **Low Alarm Test**

The low alarm test is used to verify the that low alarm will activate, should the freezer temperature equal or become less than the low alarm set point.

- 1. Press the Mode key until the Configuration indicator lights.
- 2. Press the right arrow until LO ALRM TEST is displayed in the message center.
- 3. Press Enter to initiate the test.

The temperature on the display will begin to decrease until the low alarm set point has been reached. The audible alarm will sound and the alarm indicator will flash. Press the Silence key to mute the alarm.

## **System Battery Test**

To test the charge of the freezer battery:

- 1. Press the Mode key until the Configuration indicator lights.
- 2. Press the right arrow until SYS BAT TEST is displayed in the message center.
- 3. Press Enter to initiate the test.

TESTING BATT will display during the testing period. Upon completion of the test the message center will display BATT GOOD or BATT FAIL When a test is failed, the audible alarm will sound, the alarm indicator and the Low Battery indicator will light. Press the Silence key and the alarm indicator will go off. The Low Battery light will stay on until a future battery test is performed and passed.

## **BUS Battery Test**

To test the charge of the BUS battery:

- 1. Press the Mode key until the Configuration indicator lights.
- 2. Press the right arrow until BUS BAT TEST is displayed in the message center.
- 3. Press Enter to initiate the test.

TESTING BATT will display during the testing period. Upon completion of the test the message center will display BBAT GOOD or BBAT FAIL If this test fails, the audible alarm will sound, the alarm indicator and the Low Battery indicator will light. Press the Silence key. The audible alarm and alarm indicator will go off. The Low Battery light will stay on. If the test fails, it is recommended to replace the BUS battery.

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## **Display Temperature**

This function, only available on freezers with the optional sample probe, allows the user to select which temperature is displayed in the temperature display window. The options are CONTROL or SAMPLE.

- 1. Press the Mode key until the Configuration indicator lights.
- 2. Press the right arrow until DISP CONTROL or DISP SAMPLE is displayed in the message center.
- 3. Press up/down arrow to toggle between the two display selections.
- 4. Press Enter to save.

If control probe is selected, the temperature display will be on continuously. If sample probe is selected, the temperature display will be preceded with a letter 'S'.

# Clear High Stage Alarm (-86C units only)

Should a high stage alarm have occurred, it may become necessary to clear the alarm condition after the condition has been corrected.

- 1. Press the Mode key until the Configuration indicator lights.
- 2. Press the right arrow until CLR HS ALARM is displayed in the message center.
- 3. Press Enter to clear the alarm.

## **Set Access Code**

To set the Access Code:

- 1. Press the Mode key until the Configuration indicator lights.
- 2. Press the right arrow until "SET ACC CODE" is displayed in the message center.
- 3. Press Enter.
- 4. The message center will display ACC CODE = 000. Press the up or down arrow key until the desired access code is displayed (000 999). Press the left or right arrow key to select digit 1, 2, 3.

**Note** The left and right arrow keys are used to move from the first through the third digits within the access code. ▲

- 5. Press Enter to save the setting
- 6. Press the Mode key until the Run indicator lights. A 3-digit Access Code can be entered to avoid unauthorized personnel from changing the set points, calibration, or configuration. A setting of 000 will bypass the access code. The factory setting is 000.

### **RS485 Address**

If the freezer is configured for RS-485 communications, it will need to have a unique identification address. This address is set through the Configuration mode.

- 1. Press the Mode key until the Configuration indicator lights.
- 2. Press the right arrow until RS485ADDR is displayed in the message center.
- 3. Press Enter. The message center will display 485 ADDR XX.
- 4. Press up/down arrow to select the appropriate address for the freezer (1 24).
- 5. Press Enter to save.

## **Back Up System Type**

This function, which is only available on freezers with the optional back up system (BUS), allows the user to select which type of gas is injected into the freezer chamber. The options are CO<sub>2</sub> and LN<sub>2</sub>.

- 1. Press the Mode key until the Configuration indicator lights.
- 2. Press the right arrow until BUS TYPE CO2 or BUS TYPE LN2 is displayed in the message center.
- 3. Press up/down arrow to toggle between the two display selections.
- 4. Press Enter to save.

## **Cold Excursion**

This function displays the coldest temperature recorded by the control probe.

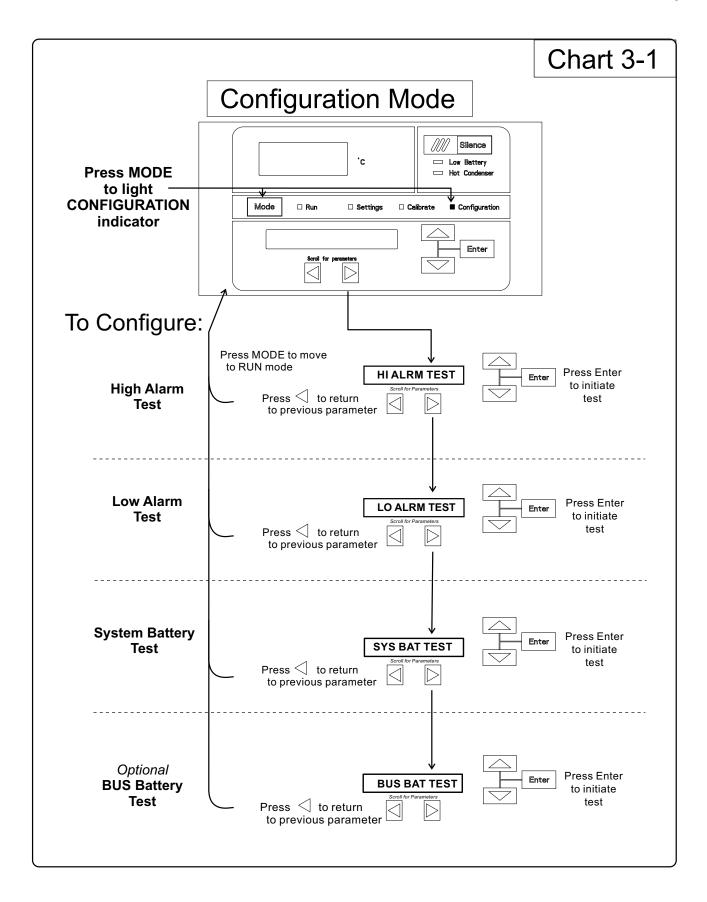
## **Warm Excursion**

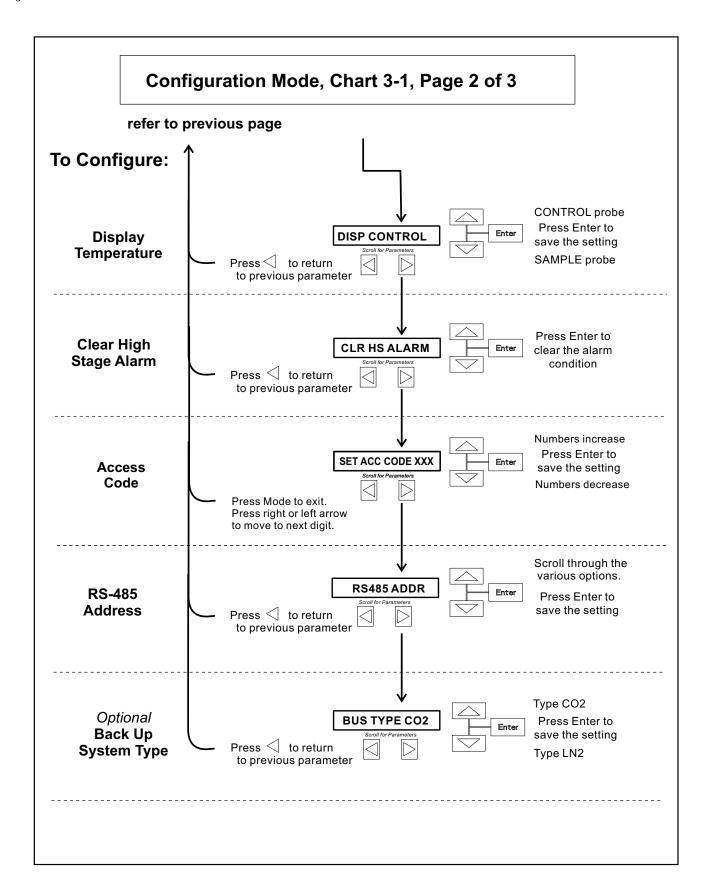
This function displays the warmest temperature recorded by the control probe.

## **Reset Excursion**

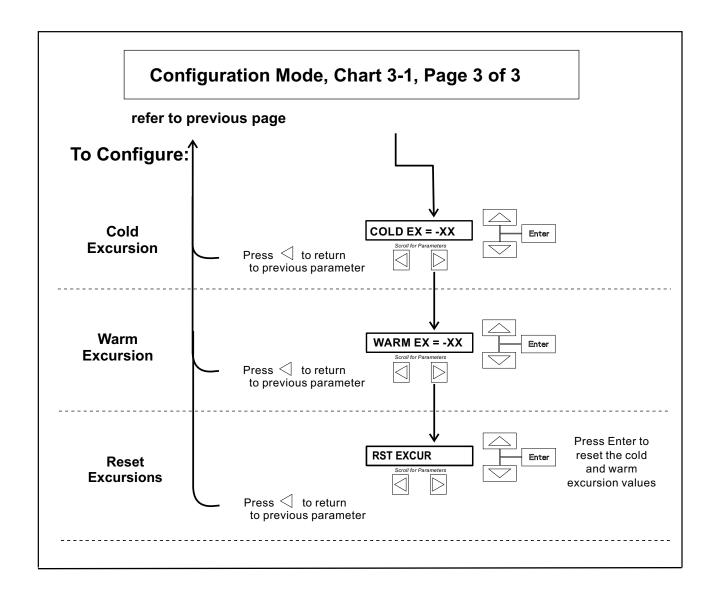
This function resets the cold and warm excursions.

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## **Section 4 Alarms**

The Revco Revco CxF freezer alarm system is shown below. When an alarm is active, a message appears in the LED message center. Press the Silence key to mute the audible alarm for the ringback period. The visual alarm continues until the freezer returns to a normal condition. The alarms are momentary alarms only. If an alarm condition occurs and then returns to normal, the freezer automatically clears the alarm condition and the message center.

Table 4-1. Alarms

Description	Message	Delay	Ringback	Relay
No alarm condition exists	SYSTEM OK			
Power Failure	POWER FAIL	1 min.	15 min.	Yes
High Temperature Alarm	TEMP IS HIGH	1 min.	15 min.	Yes
Low Temperature Alarm	TEMP IS LOW	1 min.	15 min.	Yes
Door Ajar	DOOR IS OPEN	1 min.	15 min.	No
Low Battery*	LOW BATTERY	1 min.	8 hours	No
Low BUS Battery (optional)	LOW BUS BATT	1 min	15 min.	No
Control Probe Failure	CNT PRB FLT	1 min.	15 min.	Yes
Heat Exchanger Probe Failure **	HSHX PRB FLT	1 min.	15 min.	No
Condenser Probe	COND PRB FLT	1 min.	15 min.	No
Sample Probe Failure (optional)	SMPL PRB FLT	1 min.	15 min.	No
High Stage System Failure **	HS SYST FAIL	1 min.	15 min.	YES
Condenser Hot Condition	HOT CONDENSR	1 min.	none	No
Wrong Power	WRONG POWER	0 min.	none	YES
Micro Board Failure	MICRO FAIL	0 min.	15 min.	YES

All alarm delays and ringback times are +30 seconds.

<sup>\*</sup>The automatic battery test runs immediately on power-up, then every 8 hours thereafter.

<sup>\*\* -86</sup>C units only

# High Stage System Failure Alarm (-86C units only)

This condition is created when the high stage compressor and fans run for 30 minutes and are not capable of cooling the interstage heat exchanger to the proper temperature. Under this condition, the high stage compressor and fans will turn off after 30 minutes and an audible and visual alarm will occur along with the "HS SYST FAIL" message in the LED message center.

## **Multiple Alarms**

When multiple alarm conditions occur, active messages are displayed in the message center one at a time, updating at 5 second intervals. Pressing Silence during multiple alarms causes all active alarms to be silenced and to ring back in 15 minutes.

# Micro Board Failure Alarm

An internal communication failure has occurred with the micro board. During this alarm, the compressor(s) attempt to run continuously. However, with this type of failure, freezer operation becomes undependable.

#### **Lost Communication**

Communication between the micro board and the display board has been lost. Under this condition, the visual alarm flashes along with dashes in the temperature display (----). Contact Technical Services.

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Error	High End Message	Notes
Er00	"INV. MODEL"	Name: Improper model selected.  Description: Indicates that DIP SW3 has not selected a proper model or can't be accessed properly.  Response: Display shows "Er00" and will not start-up until a proper model is selected. Contact Technical Services.
ErA1	" NO FREQUENCY"	This error condition will prevent peripherals (fans, compressors, etc.) from powering up with the incorrect voltage.  Name: Voltage/Frequency failure  Description: Indicates the measured RMS line voltage did not agree with the logic level sensed by the micros provided by the installed high voltage PCB; or the measured RMS voltage is not within a tolerable range (<180VAC < 270 for 230VAC unit / <85 VAC < 160 for 115VAC unit); or the frequency measured over 10 cycles was not within a tolerable range (55 Hz < Freq < 70 Hz for 60 Hz units / 40 Hz < Freq < 55 Hz for 50 Hz units)  Response: This condition is checked at power on reset and if it is active the unit will NOT power up. The unit will indefinitely display "Er_1" in the display and continue to monitor the frequency and voltage. Furthermore, the audible alarm will sound. Other startup error messages may be displayed prior to this message; however, the system will stop the startup sequence for this condition.  ErA1 No pulses (zero crossings) detected to determine frequency (50 / 60 Hz)  ErC1 Frequency detected is above 60 Hz (Possible noise spikes on supply voltage)  ErE1 Unit is 230V and the voltage detected is below the low limit (180VRMS)  ErF1 Unit is 230V and the voltage detected is above the high limit (260VRMS)  ErG1 Unit is 115V and the voltage detected is above the high limit (160VRMS)
ErC1	"FREQ <50Hz"	
Erd1	"FREQ >60Hz"	
ErE1	"VAC < 180V"	
ErF1	"VAC > 260V"	
Erg1	"VAC < 85V"	
ErH1	"VAC > 160V"	

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Error (cont.)	High End Message	Notes
Er02	"CNT PRB FLT"	Name: Control (Cabinet) Sensor Failure  Description: This condition indicates that the control sensor has failed to produce a valid reading for ≥12 consecutive reads (~60 seconds).  Response: The unit will stage both compressors on (if necessary) and the unit will attempt to head to bottom out. If the sensor recovers, the system will begin to operate normally and respond to the temperature feedback. The remote alarm contacts will become active regardless of the key position for this mode of failure. 'Er02' will be added to the main display queue and the last valid cabinet temperature value will not be displayed
Er03	"HSHX PRB FLT" -86C units only	Name: Heat Exchange Sensor Failure  Description: This condition indicates that the heat exchange sensor has failed to produce a valid reading for ≥12 consecutive reads (~60 seconds).  Response: The display will show "Er03" only when the button sequence to read the heat exchange sensor is depressed.
Er05	N/A	Name: Display Firmware Integrity Failure  Description: The display firmware has failed to pass its CRC CCITT checksum integrity test.  Response: The display performs this check at startup and the display board will fail to startup with out any error indication if it does not pass this at power on.
Er06	N/A	Name: Micro Firmware Integrity Failure  Description: The micro firmware has failed to pass its CRC CCITT checksum integrity test.  Response: This is checked at power on reset and the "Er06" will be displayed for ~10 seconds at startup if this condition exists.
Er07	"MICRO FAIL"	<ul> <li>Name: Micro Fail - CS5521 SPI Failure / UISR Failure</li> <li>Description: This condition indicates a micro board failure due to either the SPI bus is unable to communicate with the ADC device or a UISR event caused the microcontroller to be in an unstable state.</li> <li>Response: The unit will try to recover from this fault three times by a hardware reset of the micro board. In the event that the system couldn't rectify the issue, the following sequence of events will occur: <ol> <li>Remote alarm contacts will become active.</li> <li>Buzzer will annunciate audibly and will have a ringback of 15 minutes.</li> <li>"Seven segment" display will show "Er07".</li> <li>The -86C system will have 10 minute staging between the high stage compressor and the low stage compressor activation (-40C units will activate the compressor).</li> <li>The system will go to bottom out temperatures.</li> </ol> </li></ul>

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Error (cont.)	High End Message	Notes
Er09	N/A	Name: Stuck Button  Description: This condition indicates that the display board has a stuck button.  Response: The Er09 will show on the display periodically.
Er11	"COND PRB FLT"	Name: Condenser Probe Sensor Failure  Description: This condition indicates that the condenser probe sensor has failed to produce a valid reading for ≥12 consecutive reads (~60 seconds).  Response: The display shows "Er11".
N/A	"SMPL PRB FLT"	Name: Sample Probe Sensor Failure  Description: This condition indicates that the sample probe sensor has failed to produce a valid reading for ≥12 consecutive reads (~60 seconds).  Response: The message center shows "SMPL PRB FLT".
dErr	N/A	This is a general display error in which the value being displayed can not be represented within the characters provided.
(four dashes) in display	N/A	Name: Lost Communication  Description: Communication between the micro board and the display board has been lost. Under this condition, the visual alarm flashes along with dashes in thetemperature display (). Contact Technical Services.

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### **Section 5 Maintenance**

Wipe down the freezer exterior using soap and water and a general use laboratory disinfectant. Rinse thoroughly with clean water and dry with a soft cloth.

**Caution** Avoid the excessive use of water around the control area due to the risk of electrical shock. Damage to the controls may also result. ▲

#### **Clean Air Filter**

The air filter should be cleaned a minimum of four times per year.

- 1. Open the lower panel door by grasping the handle.
- 2. Locate the grille on the door. See Figures 1-6 and 1-8. Grasp the middle of the grille material and gently pull out to remove.
- 3. Wash the filter material using water and a mild detergent.
- 4. Dry by pressing between two towels.
- 5. Install the filter back into the grille and close the door.

Depending upon environmental conditions, the filter may need to be cleaned or replaced more frequently. If the filter becomes torn or excessively dirty, a replacement can be purchased from Thermo. Order part number 398216 for 3 cu. ft. units, or 398217 for 13, 17, and 20 cu. ft. units.

#### **Clean Condenser**

The condenser should be cleaned a minimum of once per year.

- 1. Open the lower panel door by grasping the handle. See Figures 1-6 amd 1-8.
- 2. Using a vacuum cleaner, exercising care to not damage the condenser fins, clean the condenser.

Depending upon environmental conditions, the condenser may need to be cleaned more frequently.

#### **Defrost Chamber**

- 1. Remove all product and place it in another freezer.
- 2. Turn the unit off and disconnect it from the power source.
- 3. Turn off the battery switch (O). See Figures 5-1 and 5-2.
- 4. Open the lid and remove sub-lids. Place towels on the chamber floor.
- 5. Allow the frost to melt and become loose. Remove with a soft cloth.
- 7. After defrosting is complete, clean the interior with a non-chloride detergent. Rinse thoroughly with clean water and dry with a soft cloth.
- 8. Plug unit in and turn power switch on.
- 9. Turn the battery power switch to Standby mode ( $^{\circlearrowleft}$ ).
- 10. Allow the freezer to operate empty overnight before reloading the product.

#### **Clean Lid Gasket**

The lid gasket should be cleaned a minimum of once per month. Using a soft cloth, remove any frost build-up from the gasket, sub-lids and lids. The clean gasket alarm occurs every three months as a reminder to remove frost build-up from the gasket and doors. Press the Silence key to mute the audible alarm. The lid gasket may need to be cleaned more frequently if dirt or excessive frost build-up prevents the door from closing properly.

### Replace Battery(s)

The following instructions describe the battery replacement procedure for specific models.

#### All Models Except 3 cu ft

- 1. Open the lower panel door by grasping the handle and pulling.
- 2. Locate the battery power switch (Figure 5-1). Turn the battery power switch to the Off position (O).
- 3. Remove the four screws holding the recorder bezel to gain access to the battery.
- 4. Remove the three nuts securing the battery bracket. See Figure 5-1.
- 5. Remove the bracket and old battery. Discard properly. Install the new battery and secure.

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## All Models Except 3 cu ft (continued)

- Reconnect the battery (red to positive and black to negative).
- 7. Replace the recorder bezel.
- 8. Turn the battery power switch to Standby mode (心).
- 9. Close lower panel door.

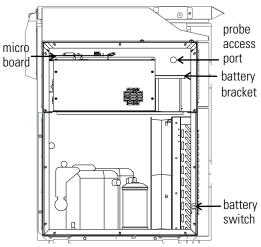


Figure 5-1. Battery and Switch location

#### 3 cu ft Models

- 1. Open the lower panel door by locating the handle on the underside of the door and pulling.
- 2. Locate the battery power switch (Figure 5-2). Turn the battery power switch to the Off position (O).
- 3. Remove the two nuts securing the battery bracket. See Figure 5-2.

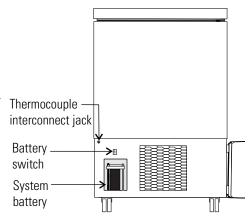


Figure 5-2. Battery and Switch location

- 5. Remove the bracket and old battery. Discard properly. Install the new battery and secure.
- 6. Reconnect the battery (red to positive and black to negative).
- 7. Replace the recorder bezel.
- 8. Turn the battery power switch to Standby mode ( $^{\circlearrowright}$ ).
- 9. Close lower panel door.

**Note** For a consistent and dependable charge, replace the battery every 2 years. Replacement batteries must be rechargeable and are available from Thermo. Refer to the parts list for stock number and description of the replacement batteries (P/N 400159). Dispose of the used batteries in a safe manner and in accordance with good environmental practices. ▲

# Prepare Unit for Storage

Defrost the unit as previously described. This prepares the unit for storage. Turn Off the battery power switch (O). Turn Off the freezer power switch.

**Note** If the unit has been in service, turn it off and disconnect the power cord connector before proceeding with any maintenance. ▲

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### PREVENTIVE MAINTENANCE Freezers

Your equipment has been thoroughly tested and calibrated before shipment. Regular preventive maintenance is important to keep your unit functioning properly. The operator should perform routine cleaning and maintenance on a regular basis. For maximum performance and efficiency, it is recommended that the unit be checked and calibrated periodically by a qualified service technician.

The following is a condensed list of preventive maintenance requirements. See the specified section of the instruction manual for further details.

We have qualified service technicians, using NIST traceable instruments, available in many areas. For more information on Preventive Maintenance or Extended Warranties, please contact the Technical Services Department.

Cleaning and calibration adjustment intervals are dependent upon use, environmental conditions and accuracy required.

#### Tips:

- Fill an upright by starting at the bottom near the probe and add racks to one shelf at a time. Allow freezer to recover to set point between shelves.
- Fill a chest by starting at the left side near the probe. Filling with room temperature racks will result in a long pull-down time.
- Fill unit with frozen product to help overall performance; frozen water jugs, for example.
- Always make certain the vacuum relief port is free of frost and ice, to allow for timely re-entry into the freezer after a door opening.

Action	Monthly	Yearly	Every 2 Years
Verify ambient temperature, <90°F	<b>✓</b>		
Check and clean probe cover, gaskets, hinges and lid(s) of ice and snow. See Figure 1-5 for probe location. See "Clean Lid Gasket".	More frequent cleaning may be required, depending on use and environmental conditions.		
Check air filter. Clean or replace as needed. See "Clean Air Filter".		✓ 4X	
Check alarm back-up battery. See "Connect Unit to Electrical Power" in Section 1 and "Replace Battery" in Section 5.	•		**Replace
Check condenser fan motor for unusual motor noise or vibration.		~	
* Verify and document calibration, at the minimum, annually. See Section 2 Calibration.		•	
* Clean condenser compartment and wipe off condenser. See "Clean Condenser" in Section 5.		•	

<sup>\*</sup> Qualified service technicians only

<sup>\*\*</sup> Dispose of properly, according to all state and federal regulations.

### **Section 6 Factory Installed Options**

# Back Up System (BUS) - P/N 1950533, 1950535

**Note** Before installation of BUS components, make sure the power to the freezer is disconnected, the battery switch is turned off (O) and the freezer has warmed to ambient temperature.  $\blacktriangle$ 

The built-in BUS (back up system) will keep the freezer chamber temperature below the critical level in the event of a power or equipment failure. If power to the freezer fails, or temperature increases to the back up alarm set point, the BUS injects liquefied gas into the chamber to keep the chamber temperature within the specified range.

#### **Install Injection Assembly**

The BUS operates on an internal 12-volt, rechargeable battery which is kept charged during normal operation by the integral battery charger.

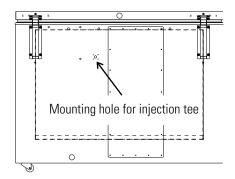


Figure 6-1. Mounting location

1. Locate the mounting hole for installing the injection tee assembly. See Figure 6-1.

**Note** Cover open end of injection assembly with tape to keep insulation from entering the nipple. ▲

- 2. Slide 3/8" flatwasher over open end of nipple.
- 3. Insert the covered end of the injection assembly through exterior hole.

## Install Injection Assembly (continued)

- 4. Remove the tape covering the end of the nipple and install the 1/8" NPT brass tee on the open end of the nipple. Place Permagum sealant between the brass tee and the interior top.
- 5. Go to the interior and seal around injection assembly with Permagum.

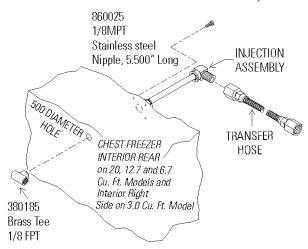


Figure 6-2. Injection Assembly

6. Install the transfer hose connecting one end to the injection assembly, the other end to the solenoid valve. Install the solenoid valve to the supply source. The solenoid mounting bracket is not required and may be discarded.

**Note** When selecting a CO<sub>2</sub> supply cylinder, it must be equipped with a siphon tube. ▲

#### **Install Temperature Probe**

- 1. Plug the solenoid/probe connector into the BUS connection. Loop the probe wire back into the base/side car. Secure the connector with a screw on the ends of the connector. The connector is keyed.
- 2. Route the temperature probe through the probe port. The probe port is located in the upper right corner (viewed from the side) of 12.7 and 20 cu. ft. models, and in the lower right corner (viewed from the back) of 3.0 cu. ft. models.

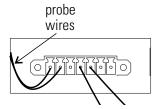


Figure 6-3. Probe and Solenoid Connections

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## Install Temperature Probe (continued)

- 3. Carefully remove the existing Permagum sealant from around the probe port opening.
- 4. Open the freezer lid and locate the probe cover on the upper front left wall. Remove the two Phillips head screws securing the probe cover (see Figure 6-5).

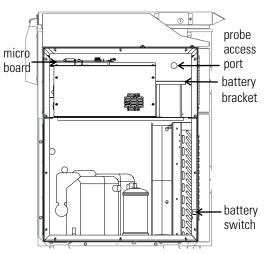


Figure 6-4. Probe Access Port

5. Route the BUS probe through the probe port, approximately 12". Secure the back-up probe to the temperature probe using a small tie wrap (Figure 6-5).

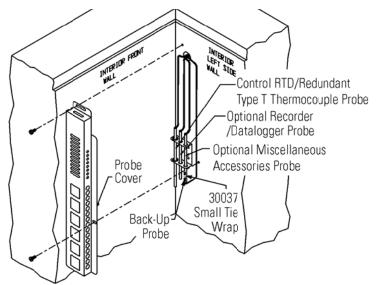


Figure 6-5. Probe location

- 6. Seal around the interior and exterior opening of the probe port with Permagum sealant.
- 7. Reinstall the probe cover (Figure 6-5).

#### Connect Probe/Solenoid Harness

- 1. Carefully coil the extra probe lead in the compressor compartment, and secure it to the compartment wall with a tie wrap and tie wrap anchor provided. Additional tie wraps and anchors may be used to secure the probe lead to the exterior back wall of the freezer.
- 2. Loosen the terminal screws on the solenoid. Slide the spade lug connectors under the screws and tighten to secure.
- 3. Connect power to the freezer. Turn the freezer On, with battery switch Off (O).
  - a. The Solenoid Engaged light on the BUS control panel illuminates (no injection occurs). This light stays on until the unit is below BUS setpoint.
  - b. The Low Battery indicator may also illuminate.
- 4. Turn the battery switch to Standby mode ( $\circlearrowleft$ ) to charge both batteries.

#### **BUS Control Panel**

The following section describes the configuration and operation of the BUS.



**Warning** When activated, this unit injects liquid nitrogen or carbon dioxide. Liquid nitrogen can cause serious freezing (frostbite) if it comes in contact with unprotected skin or eyes. Nitrogen suppresses oxygen levels and may cause suffocation if area is not well ventilated. Refer to Appendix A for the proper handling of liquid LN2. ▲

**Caution** Make sure the pressure relief valve on any LN<sub>2</sub> tank is adjusted to 30 PSI maximum blow-off. ▲

**Warning** Carbon dioxide gas suppresses oxygen levels and may cause suffocation if area is not well ventilated. Refer to "Handling Liquid CO2 in Appendix B of this manual. ▲

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## BUS Control Panel (continued)



Figure 6-6. BUS Control Panel

Power - indicates the unit has AC power.

**Low Battery** - battery charge is low. The battery needs replaced or recharged.

**Solenoid Engaged** - BUS has opened the solenoid so it can inject gas ( $CO_2$  or  $LN_2$ ).

**Press-To-Test** - Activates the solenoid and injects LN2 or CO2 into the freezer chamber as long as the button is depressed. The solenoid engaged indicator should light. If the Low Battery indicator lights during the test, replace the BUS battery.

**Note** The solenoid will not engage if lid is open. ▲

#### Configure Optional Back Up System (BUS)

The optional BUS can be configured for LN2 or CO2 supply. Section 3 - Configuration contains instructions for setting the BUS type.

#### Set Optional BUS Set Point

The optional back up system is designed to inject CO2 or LN2 into the freezer compartment if the temperature rises above back up system set point. To set the BUS set point:

- 1. Press the Mode key until the Settings indicator lights.
- 2. Press right arrow until "BACKUP = -XX" displays in message center.
- 3. Press up or down arrow key until desired BUS set point is displayed.
- 4. Press Enter to save the setting.
- 5. Press the Mode key until the Run indicator lights, or press the right or left arrow to go to the next or previous parameter.

If no control keys are pressed, the freezer will automatically return to RUN mode after 5 minutes.

## Set Optional BUS Set Point (continued)

**Warning** Changing operating temp set point can affect BUS set point. BUS set point self adjusts to maintain a temp of at least 10°C above the operating temp set point. ▲



**Note** The BUS set point cannot be set any colder than the high temperature alarm set point. (See Section 1 - Setting the High Temperature Alarm). If the back-up system is installed with CO<sub>2</sub>, then -65°C is the coldest BUS set point that can be used (if the cabinet set point is -75°C or colder). ▲

#### **Test the BUS**

After the freezer has stabilized and both batteries are fully charged, the BUS can be tested to verify proper operation.

- 1. Disconnect the AC power to the freezer by turning power switch off.
- 2. As the freezer warms up, verify the BUS injects at the desired temperature. Displayed temperature may vary by a few degrees from inject temperature due to the differences in probe locations.

## Disconnect Fitting Assembly, Transfer Hose

To disconnect the freezer back-up from the gas supply:

- 1. Close the supply valve.
- 2. Depress the test button on the Back-Up System control box to remove the gas from the line.
- 3. Slowly disconnect the fitting assembly from the supply (in the event that any gas remains in the line).

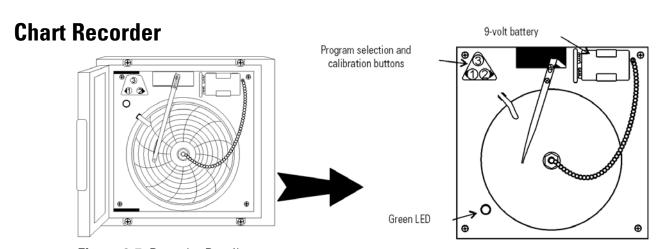


Figure 6-7. Recorder Details

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#### **Install Chart Paper**

The following section describes the set up and operation of the optional chart recorder.

- 1. Open the plastic door of the recorder and press button #3 until the pen begins to move outward.
- 2. Unscrew the knob at the center of the chart and remove the paper.
- 3. Install the new chart paper, position the paper to the correct time line and replace the knob.
- 4. Remove the cap from the felt pen and press button #3.

#### **Change Program**

The chart recorder contains eight temperature ranges and is factory-programmed for the freezer. To change the recorder range:

- 1. Press and hold button #3 for one second, then let the pen move off the chart paper.
- 2. Press and hold for five seconds either button #1 or button #2.
- 3. Release the button and the green LED will begin to flash. Count the number of flashes to determine the present program setting.
- 4. To change the program setting, press the left or right arrows to increase or decrease the count.
- 5. When the desired program number is flashing, press button #3 to bring the pen arm back onto the chart. Recording will begin in the new program.

Program	From	То
1	-40	30°C
2	0	60°C
3	-100	38°C
4	-5	50°C
5	0	100°C
6	-100	200°C
7	-115	50°C
8	-10	70°C

#### **Calibrate Chart Recorder**

The recorder must be in service for 24 hours before performing the following calibration procedure.

- 1. Place an accurate thermometer in the chamber next to the recorder probe.
- 2. Temperature probes for the recorder are located in the left front corner of the freezer chamber (Figure 1-4).
- 3. After about three minutes, compare the thermometer reading with the chart recorder reading.

#### Section 6

Factory Installed Options

## Calibrate Chart Recorder (continued)

4. If an adjustment is necessary, press the #1 button to move the pen to the left or the #2 to move the pen to the right. The button must be held about five seconds before the pen begins to move. Release the button when the pen position matches the thermometer.

**Note** The felt-tip pen on the recorder requires periodic replacement. Usually the ink will appear to fade before replacement becomes necessary. Additional pen tips may be purchased from Thermo. ▲

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### **Section 7 Specifications**

Number (Model)	ULT-390-10-A (5808)	ULT-390-10-V (5809)	
Temperature Range	-50°C (-58°F) to -86°C (-123°F) in an 18C to 32C * (64.4F to 89.6F) ambient		
Exterior Dimensions	28.5"W x 43.8" H x 29.9" F-B (72.4cm x 111.3cm x 75.9cm) Add 7.9" (20.1cm) to F-B for wall spacer/handle.		
Interior Dimensions	18.5"W x 16.5"H x 18.5" F-B (47.0cm x 41.9cm x 47.0cm)		
Capacity	3.0 cu. ft. (84.9 liters)		
Refrigeration	Cascade system, (2) hermetically-sealed compressors		
Insulation	Non CFC, foamed-in-place urethane: 5.0" (12.7cm) cabinet; 2.0" (5.0cm) lid; 1.0" (12.5cm) sub-lids		
Electrical - nominal voltage ±10%	120VAC, 1 PH, 60 Hz, 10.5 FLA Operating Range: 108-130VAC	230VAC, 1 PH, 50 Hz, 5.4 FLA Operating Range: 208-240VAC	
Breaker Requirements	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker	
Shipping Weight	432 lbs. (196kg)		

Number (Model)	ULT-1390-10-A (5815)	ULT-1390-10-D (5812)	ULT-1390-10-V (5813)
Temperature Range	-50°C (-58°F) to -86°C (-123°F) in an	18C to 32C * (64.4F to 89.6F) ambient	
Exterior Dimensions	72.0"W x 40.5" H x 33.4" F-B (182.9cm x 102.9cm x 84.8cm) Add 7.9" (20.1cm) to F-B for wall spacer/handle.		
Interior Dimensions	42.5"W x 28.0"H x 18.5" F-B (108.0cr	m x 71.1cm x 47.0cm)	
Capacity	12.7 cu. ft. (360 liters)		
Refrigeration	Cascade system, (2) hermetically-sealed compressors		
Insulation	Non CFC, foamed-in-place urethane: 5.0" (12.7cm) cabinet; 2.0" (5.0cm) lid; 1.0" (12.5cm) sub-lids		
Electrical - nominal voltage ±10%	120VAC, 1 PH, 60 Hz, 16.0 FLA Operating Range: 108-130VAC	230VAC, 1 PH, 50 Hz, 12.0 FLA Operating Range: 208-240VAC	230VAC, 1 PH, 60 Hz, 12.0 FLA Operating Range: 208-240VAC
Breaker Requirements	20 Amp, Dedicated Circuit, 20 Amp Time Delay Breaker	15 Amp, 230VAC, Dedicated Circuit, 15 Amp Time Delay Breaker	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker
Shipping Weight	716 lbs. (325kg)	,	

Number (Model)	ULT-1790-10-A (5818)	ULT-1790-10-V (5819)	ULT-1790-10-D (5822)	
Temperature Range	-50°C(-58°F) to -86°C(-123°F) in an 1	-50°C(-58°F) to -86°C(-123°F) in an 18C to 32C * (64.4F to 89.6F) ambient		
Exterior Dimensions	87.6"W x 40.5" H x 33.8" F-B (222.5cm x 102.9cm x 85.9cm) Add 7.9" (20.1cm) to F-B for wall spacer/handle.			
Interior Dimensions	58.8"W x 28.0"H x 18.5" F-B (149.4c	m x 71.1cm x 47.0cm)		
Capacity	17.0 cu. ft. (481.4 liters)	17.0 cu. ft. (481.4 liters)		
Refrigeration	Cascade system, (2) hermetically-sealed compressors			
Insulation	Non CFC, foamed-in-place urethane: 5.0" (12.7cm) cabinet; 2.0" (5.0cm) lid; 1.0" (12.5cm) sub-lids			
Electrical - nominal voltage ±10%	120VAC, 1 PH, 60 Hz, 16.0 FLA Operating Range: 108-130VAC	230VAC, 1 PH, 50 Hz, 12.0 FLA Operating Range: 208-240VAC	230VAC, 1 PH, 60 Hz, 12.0 FLA Operating Range: 208-240VAC	
Breaker Requirements	20 Amp, Dedicated Circuit, 20 Amp Time Delay Breaker	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker	
Shipping Weight	821 lbs. (372kg)			

Number (Model)	ULT-2090-10-A (5821)	ULT-2090-10-V (5820)	ULT-2090-10-D (5823)	
Temperature Range	-50°C(-58°F) to -86°C(-123°F) in an 18C to 32C * (64.4F to 89.6F) ambient			
Exterior Dimensions	96.0"W x 40.5" H x 33.4" F-B (243.8cm x 102.9cm x 84.8cm) Add 7.9" (20.1cm) to F-B for wall spacer/handle.			
Interior Dimensions	66.5"W x 28.0"H x 18.5" F-B (168.9c)	66.5"W x 28.0"H x 18.5" F-B (168.9cm x 71.1cm x 47.0cm)		
Capacity	20.0 cu. ft. (566.3 liters)			
Refrigeration	Cascade system, (2) hermetically-sealed compressors			
Insulation	Non CFC, foamed-in-place urethane: 5.0" (12.7cm) cabinet; 2.0" (5.0cm) lid; 1.0" (12.5cm) sub-lids			
Electrical - nominal voltage ±10%	120VAC, 1 PH, 60 Hz, 16.0 FLA Operating Range: 108-130VAC	230VAC, 1 PH, 50 Hz, 12.0 FLA Operating Range: 208-240VAC	230VAC, 1 PH, 60 Hz, 12.0 FLA Operating Range: 208-240VAC	
Breaker Requirements	20 Amp, Dedicated Circuit, 20 Amp Time Delay Breaker	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker	
Shipping Weight	833 lbs. (378kg)			

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Number (Model)	ULT350-10-A (5308)	ULT350-10-V (5309)		
Temperature Range	-10°C (-14°F) to -40°C (-40°F) in an 18C to 32C * (64.4F to 89.6F) ambient			
Exterior Dimensions	28.5"W x 43.8" H x 29.9" F-B (72.4cm x 111.3cm x 75.9cm) Add 7.9" (20.1cm) to F-B for wall spacer/handle.			
Interior Dimensions	18.5"W x 16.5"H x 18.5" F-B (47.0cm x 41.9cm x 47.0cm)			
Capacity	3.0 cu. ft. (84.9 liters)			
Refrigeration	Hermetically-sealed compressor			
Insulation	Non CFC, foamed-in-place urethane: 5.0" (12.7cm) cabinet; 2.0" (5.0cm) lid; 1.0" (12.5cm) sub-lids			
Electrical - nominal voltage ±10%	120VAC, 1 PH, 60 Hz, 6.0 FLA Operating Range: 108-130VAC	230VAC, 1 PH, 50 Hz, 3.0 FLA Operating Range: 208-240VAC		
Breaker Requirements	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker 15 Amp Time Delay Breaker			
Shipping Weight	395 lbs (179kg)			

Number (Model)	ULT1350-10-A (5315)	ULT1350-10-D (5312)	ULT1350-10-V (5313)
Temperature Range	-10°C (-14°F) to -40°C (-40°F) in an	18C to 32C * (64.4F to 89.6F) ambient	
Exterior Dimensions	72.0"W x 40.5" H x 33.4" F-B (182.9cm x 102.9cm x 84.8cm) Add 7.9" (20.1cm) to F-B for wall spacer/handle.		
Interior Dimensions	42.5"W x 28.0"H x 18.5" F-B (108.0cm x 71.1cm x 47.0cm)		
Capacity	12.7 cu. ft. (360 liters)		
Refrigeration	Hermetically-sealed compressor		
Insulation	Non CFC, foamed-in-place urethane: 5.0" (12.7cm) cabinet; 2.0" (5.0cm) lid; 1.0" (12.5cm) sub-lids		
Electrical - nominal voltage ±10%	120VAC, 1 PH, 60 Hz, 6.0 FLA Operating Range: 108-130VAC	230VAC, 1 PH, 60 Hz, 3.0 FLA Operating Range: 208-240VAC	230VAC, 1 PH, 50 Hz, 3.0 FLA Operating Range: 208-240VAC
Breaker Requirements	20 Amp, Dedicated Circuit, 20 Amp Time Delay Breaker	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker
Shipping Weight	659 lbs. (299kg)	1	

### **Section 7**Specifications

Number (Model)	ULT1750-10-A (5318)	ULT1750-10-D (5319)	ULT1750-10-V (5322)	
Temperature Range	-10°C (-14°F) to -40°C (-40°F) in an 1	8C to 32C * (64.4F to 89.6F) ambient		
Exterior Dimensions	87.6.0"W x 40.5" H x 33.8" F-B (222.5cm x 102.9cm x 85.9cm) Add 7.9" (20.1cm) to F-B for wall spacer/handle.			
Interior Dimensions	58.8"W x 28.0"H x 18.5" F-B (149.4c)	58.8"W x 28.0"H x 18.5" F-B (149.4cm x 71.1cm x 47.0cm)		
Capacity	17.0 cu. ft. (481.4 liters)			
Refrigeration	Hermetically-sealed compressor			
Insulation	Non CFC, foamed-in-place urethane: 5.0" (12.7cm) cabinet; 2.0" (5.0cm) lid; 1.0" (12.5cm) sub-lids			
Electrical - nominal voltage ±10%	120VAC, 1 PH, 60 Hz, 9.0 FLA Operating Range: 108-130VAC	230VAC, 1 PH, 60 Hz, 7.0 FLA Operating Range: 208-240VAC	230VAC, 1 PH, 50 Hz, 7.0 FLA Operating Range: 208-240VAC	
Breaker Requirements	20 Amp, Dedicated Circuit, 20 Amp Time Delay Breaker	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker	
Shipping Weight	764 lbs. (347kg)	1		

Number (Model)	ULT2050-10-A (5321)	ULT2050-10-D (5320)	ULT2050-10-V (5323)	
Temperature Range	-10°C (-14°F) to -40°C (-40°F) in an 1	8C to 32C * (64.4F to 89.6F) ambient		
Exterior Dimensions	96.0"W x 40.5" H x 33.4" F-B (243.8cm x 102.9cm x 84.8cm) Add 7.9" (20.1cm) to F-B for wall spacer/handle.			
Interior Dimensions	66.5"W x 28.0"H x 18.5" F-B (168.9cm x 71.1cm x 47.0cm)			
Capacity	20.0 cu. ft. (566.3 liters)	20.0 cu. ft. (566.3 liters)		
Refrigeration	Hermetically-sealed compressor			
Insulation	Non CFC, foamed-in-place urethane: 5.0" (12.7cm) cabinet; 2.0" (5.0cm) lid; 1.0" (12.5cm) sub-lids			
Electrical - nominal voltage ±10%	120VAC, 1 PH, 60 Hz, 10.0 FLA Operating Range: 108-130VAC	230VAC, 1 PH, 60 Hz, 6.5 FLA Operating Range: 208-240VAC	230VAC, 1 PH, 50 Hz, 6.5 FLA Operating Range: 208-240VAC	
Breaker Requirements	20 Amp, Dedicated Circuit, 20 Amp Time Delay Breaker	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker	
Shipping Weight	776 lbs. (352kg)			

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#### **Certifications**

Declaration of Conformity is available from the factory

#### **Safety Specifications**

Indoor Use Only

Altitude - up to 2,000 meters

Temperature - 5°C to 43°C

Humidity - Maximum RH 80% for temperatures up to 31°C, decreasing linearly to 50% RH at 40°C Mains Supply Fluctuations - Mains supply voltage fluctuations not to exceed  $\pm 10\%$  of the nominal voltage Installation Category II <sup>1</sup>

Pollution Degree 2<sup>2</sup>

Class of Equipment I

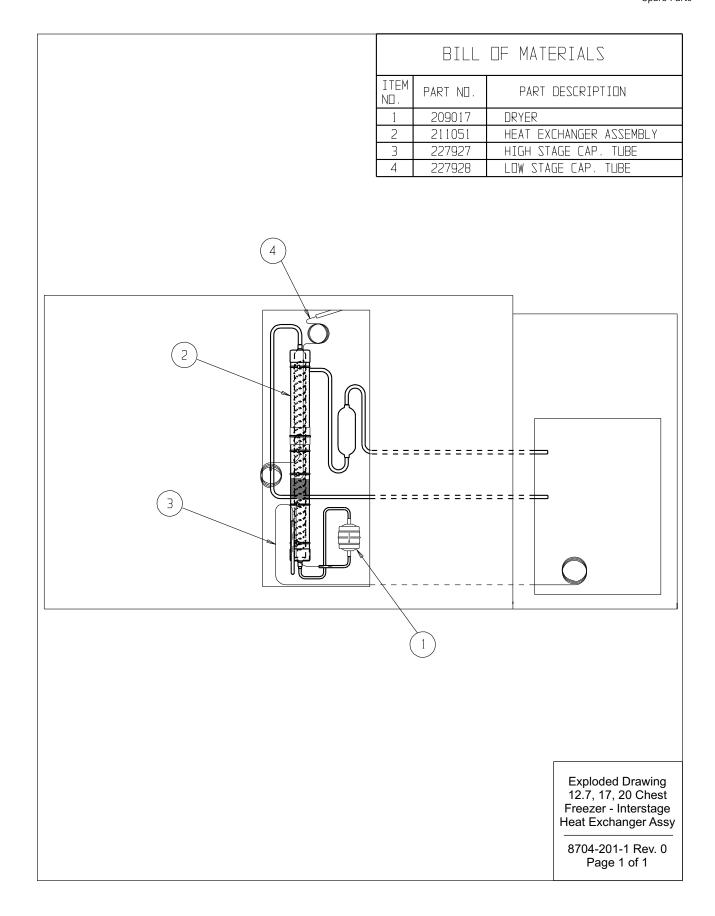
#### **Intended Use**

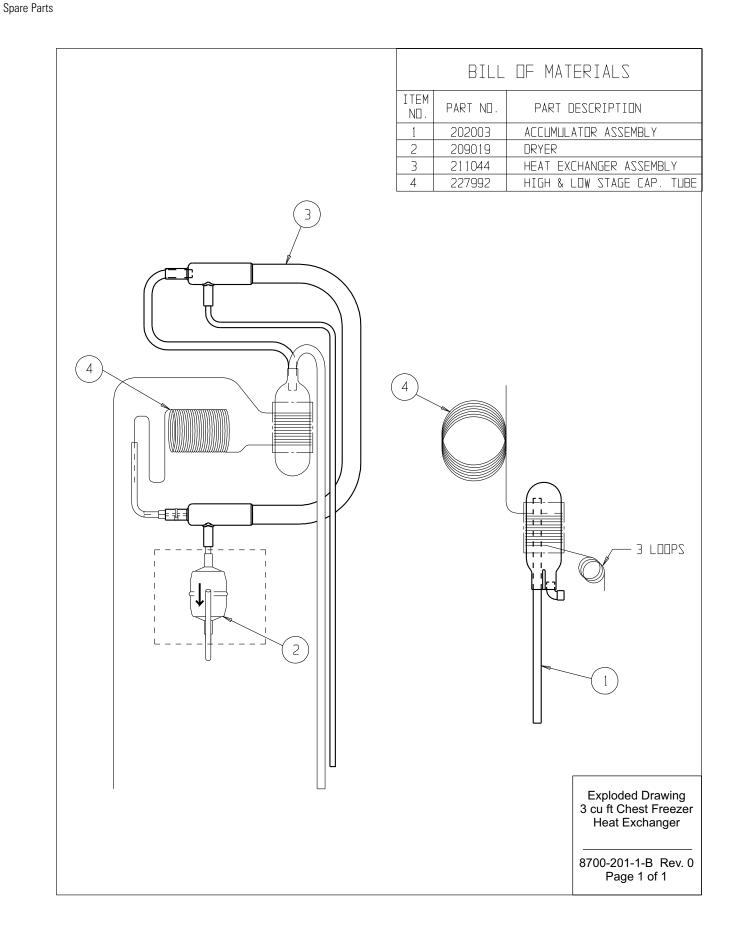
This product is intended for use as a General Purpose Laboratory Freezer for storing samples or inventory between -40 and -86C.

This unit is not intended for use in an explosive environment, nor to be used for the storage of flammable inventory. This unit is not intended for use in a Class II medical application as defined by Title 21 of the Federal Code of Regulations.

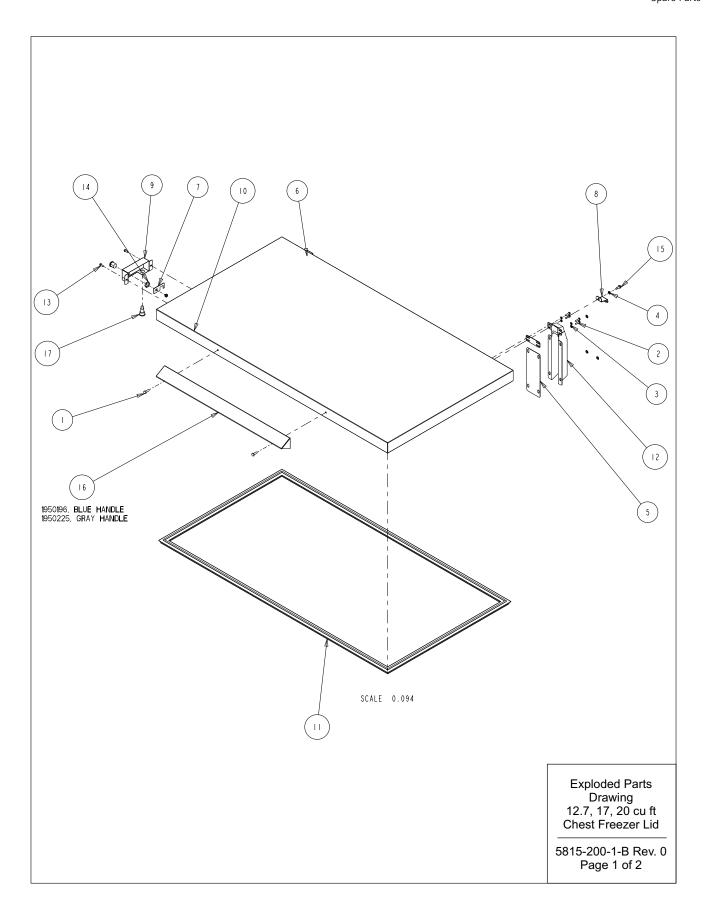
<sup>&</sup>lt;sup>1</sup> Installation category (overvoltage category) defines the level of transient overvoltage which the instrument is designed to withstand safely. It depends on the nature of the electricity supply and its overvoltage protection means. For example, in CAT II which is the category used for instruments in installations supplied from a supply comparable to public mains such as hospital and research laboratories and most industrial laboratories, the expected transient overvoltage is 2500V for a 230V supply and 1500V for a 120V supply.

<sup>&</sup>lt;sup>2</sup> Pollution degree describes the amount of conductive pollution present in the operating environment. Pollution degree 2 assumes that normally only non-conductive pollution such as dust occurs with the exception of occasional conductivity caused by condensation.





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R	ΕV	ECN NO.	DATE	ВҮ	CAD	APPD	DESCRIPTION OF REVISION
	0	FR-2055	07-16-09	LDN	SAG	ccs	RELEASED FOR PRODUCTION

		BILL OF MATERIALS	
ITEM NO.	PART NO.	PART DESCRIPTION	QTY
	20003	I/4-20 X 3/4 SS HH CAP SCREW	2
2	22057	#10-32 X 3/4 SS PHP SCREW	8
3	23032	#10 SS EXT TOOTH LOCKWASHER	8
4	23062	1/4 SS EXT TOOTH LOCKWASHER	9
5	52007	CHEST FREEZER CABINET HINGE SHIM	2
6	52008	CHEST FREEZER LID HINGE SHIM	2
7	189529	CHEST FREEZER LOCK STRIKE	1
8	189611	CHEST FREEZER HINGE REINF. BRACKET	2
9	195935	CHEST FREEZER LOCK MOUNT	1
10	195958	12.7 CU. FT. CHEST FREEZER LID	1
11	431133	12.7 CU. FT. CHEST FREEZER LID GASKET	1
12	505100	SPRING-LOADED LID HINGE	2
13	510022	#10-32 X 1/2" LONG SLOTTED HEX HEAD SCREW	2
4	515070	PANEL MOUNT TUMBLER LOCK	1
15	680005	I/4-20 X 3/4" SELF TAPPING SCREW	2
16	1950196	CHEST FREEZER LID HANDLE, "SID BLUE"	1
17	360256	MAGNETIC SWITCH MAGNET	

FOR 17 CU. FT. MODELS - USE PART 195957 LID AND PART 990036 GASKET FOR 20 CU. FT. MODELS - USE PART 195956 LID AND PART 431132 GASKET

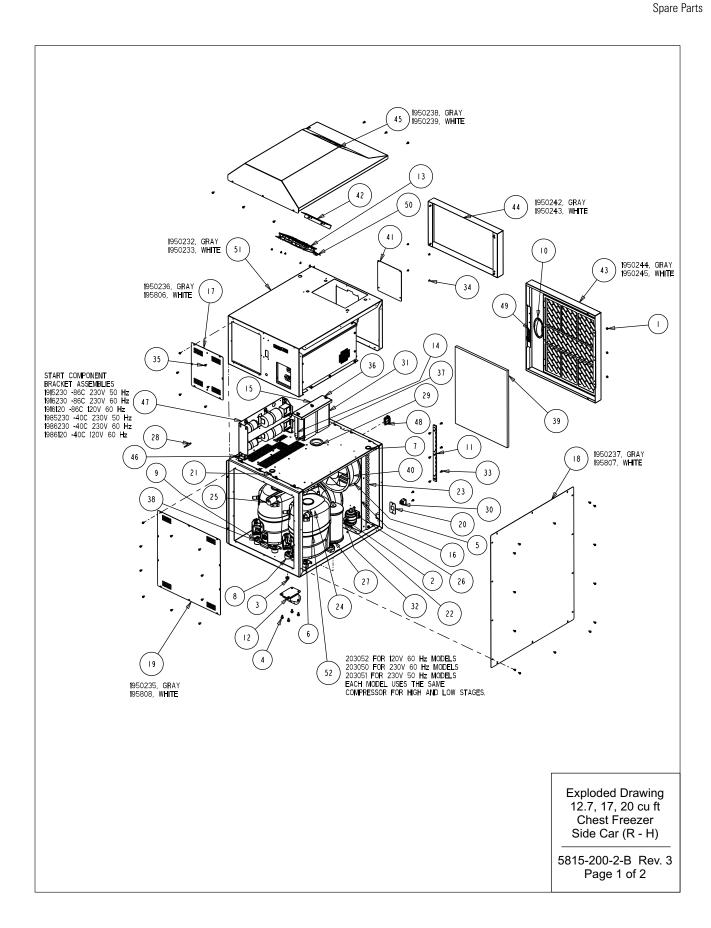
THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION IS NOT TO BE DISCLOSED TO OTHERS FOR ANY PURPOSE NOR USED FOR MANUFACTURING PURPOSE WITHOUT WRITTEN PERMISSION FROM THERMO FISHER SCIENTIFIC DWN: SAG CAD: SAG DWG TITLE: 12.7, 17, 20 CU. FT. CHEST FREEZER LID CAD: SAG APPD: DATE: 07-16-09 SCALE: 0.094 MATERIAL: -Thermo Fisher PAINT: N/A SCIENTIFIC TOLERANCE UNLESS OTHERWISE SPECIFIED ANGLES: DECIMAL: .XX=± .xxx=± SIZE DRAWING NUMBER 5815-200-1 В BOX 649, MARIETTA, OHIO 45750

**Exploded Parts** Drawing 12.7, 17, 20 cu ft Chest Freezer Lid

5815-200-1-B Rev. 0 Page 2 of 2

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Revco CxF Thermo Scientific



REV	ECN NO.	DATE	ВΥ	CAD	APPD	DESCRIPTION OF REVISION
0	FR-2055	07-14-09	LDN	SAG	LDN	RELEASED FOR PRODUCTION
- 1	FR-2145	12-29-10	HCE	KDG	LDN	DISPLAY 191751 TO 191953, ROHS ENCL.
2	FR-2202	06-15-11	SKS	SAG	DRP	LIBERTY CAP UPDATES
3	FR-2267	11-30-11	JWE	SAG	ccs	COMPRESSOR CHANGE/RELEASE 7

		BILL OF MATERIALS
TEM NO.	PART NO.	PART DESCRIPTION
	23002	#8-32 ZP LKWASH HEX NUT
2	23011	1/4-20 ZP LKWASH HEX NUT
3	23013	3/8-16 ZP LKWASH HEX NUT
4	24038	1/4-20 X 1/2 SELF TAPPING SCREW
5	24042	#8-32 X I/2 SS PHP SCREW F POINT
6	24049	1/4 ZP FLAT WASHER
7	30016	I" SNAP BUSHING
8	114033	COMPRESSOR MOUNTING FOOT
9	114034	COMPRESSOR MOUNTING SLEEVE
10	115039	BLACK DOOR HANDLE
П	116115	FRONT PANEL HINGE
12	120011	DUAL WHEEL CASTER
13	140414	CONTROL PANEL ASSEMBLY
14	191385	FILTER HOLD DOWN ROD
15	195768	BATTERY MOUNT TOP
16	195782	CHEST FREEZER FAN SHROUD
17	195806	CHEST FREEZER REAR ACCESS PANEL
18	195807	CHEST FREEZER SIDE CAR SIDE COVER
19	195808	CHEST FREEZER SIDE CAR REAR PANEL
20	195931	3.0 & 6.7 CU. FT. BATTERY SWITCH BRACKET
21	195949	CHEST FREEZER SIDE CAR DIVIDER
22	200126	2" RIGID HANGER
23	204010	CONDENSER W/DESUPERHEATER
24	207008	PRESSURE SWITCH
25	207010	PRESSURE SWITCH
26	209020	LIQUID LINE FILTER DRYER WITH ACCESS PORT
27	214006	OIL SEPARATOR
28	290178 330039	CONDENSER PROBE 2-1/2" SNAP BUSHING
30	360248	MINI SNAP-IN POWER SWITCH
31	400159	SEALED LEAD ACID BATTERY - 12 VOLT - 7.2 Ah
32	550043	1/4-20 X I"L ZP CARRIAGE BOLT
33	590020	#8-32 X 3/8 SS PHP EXT SEMS SCREW
34	590027	#6-32 X 1/4 SS PHP EXT SEMS SCREW
35	590029	#8-32 X 3/8 SS PHP EXT SEMS SCREW W/PATCH
36	610009	1/4-20 S.S. WING NUT
37	610078	1/4-20 NUT RETAINER (.025063 PANEL)
38	680008	1/4-20 X 1-3/4 SELF TAPPING SCREW
39	760212	12, 17 AND 20 CU. FT. CHEST AIR FILTER
40	900113	IO" TUBEAXIAL FAN, II5V
41	1950195	RECORDER BLANK COVER PLATE
42	1950198	BACK-UP SYSTEM COVER PLATE
43	1950245	CHEST FRONT GRILL PANEL
44	1950243	DUMMY PANEL, 12.7, 17, 20 CU.FT. CHEST
45	1950239	SIDE CAR TOP COVER
46	111047	COMPONENT ASSEMBLY HOLD DOWN BRACKET
47	120230-01-1	CHEST FREEZER START COMPONENT BRACKET ASSEMBLY
48	121071	LATCH CATCH, PART OF 121071 ASSEMBLY
49	121071	LATCH KEEPER, PART OF 121071 ASSEMBLY
50	191953_	FREEZER DISPLAY BOARD
51	1950233	CHEST FREEZER SIDE CAR TOP
52	203050	CHEST FREEZER COMPRESSOR

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**ThermoFisher** SCIENTIFIC

BOX 649, MARIETTA, OHIO 45750

DWG TITLE: 12.7, 17, 20 CU. FT. CHEST FREEZER SIDE CAR (R-H)

CAD: MB APPD: MH DATE: 02-19-03 SCALE: 0.078 MATERIAL: -

PAINT: N/A

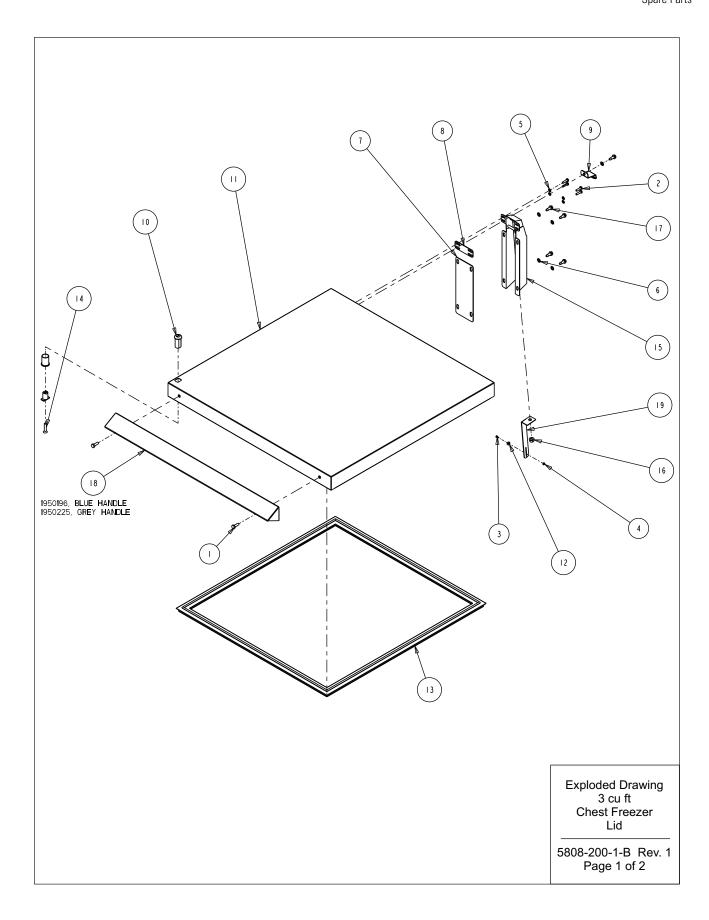
TOLERANCE UNLESS OTHERWISE SPECIFIED ANGLES: DECIMAL: .XX=± .xxx=±

DRAWING NUMBER SIZE В 5815-200-2

**Exploded Drawing** 12.7, 17, 20 cu ft Chest Freezer Side Car (R - H)

5815-200-2-B Rev. 3 Page 2 of 2

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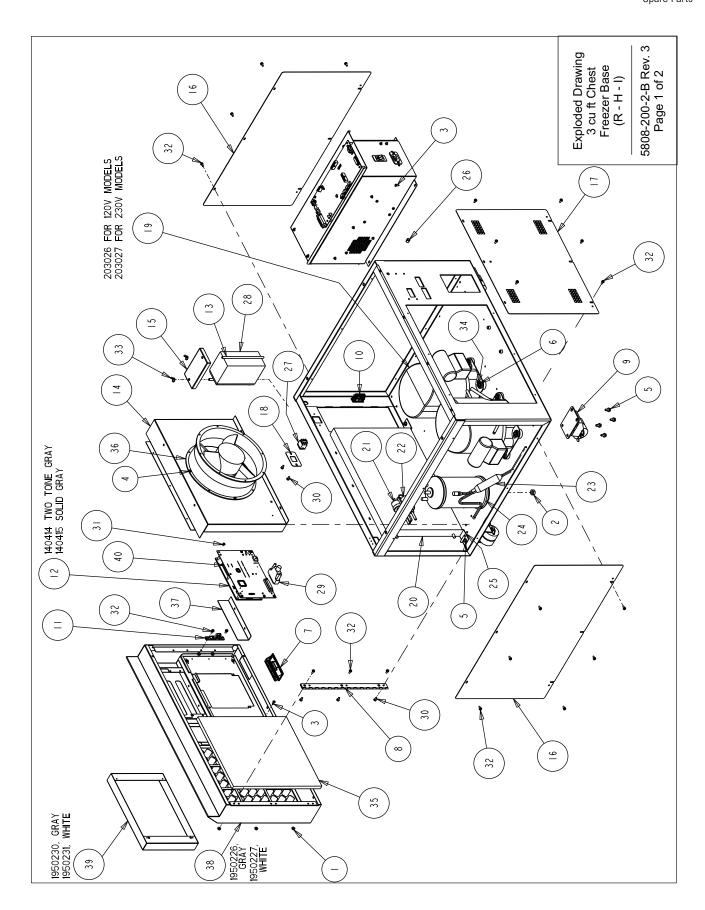


REV	ECN NO.	DATE	ВҮ	CAD	APPD	DESCRIPTION OF REVISION
0	FR-2055	07-06-09	KDG	KDG	LDN	RELEASED FOR PRODUCTION
_	FR-2128	8-10-10	JM	JM	ccs	CHANGED HINGE FROM 116047

		BILL OF MATERIALS
ITEM NO.	PART NO.	PART DESCRIPTION
ı	20003	I/4-20 X 3/4 SS HH CAP SCREW
2	22057	#10-32 X 3/4 SS PHP SCREW
3	22130	#4-40 X I/4 SS PHP SCREW
4	23005	#4-40 SS HEX NUT
5	23032	#10 SS EXT TOOTH LOCKWASHER
6	23062	I/4 SS EXT TOOTH LOCKWASHER
7	52007	CHEST FREEZER CABINET HINGE SHIM
8	52008	CHEST FREEZER LID HINGE SHIM
9	189611	CHEST FREEZER HINGE REINF. BRACKET
10	195332	LOCK MOUNT ASSEMBLY
11	195950	3.0 CU. FT. CHEST FREEZER LID
12	360257	SWITCH MAGNET
13	431148	3.0 CU. FT. CHEST FREEZER LID GASKET
14	490023	#1/4-28 X 1-1/4 SS FHP SCREW
15	505100	SPRING-LOADED LID HINGE
16	610118	5/16-24 ZP LKWASH HEX NUT
17	680005	I/4-20 X 3/4" SELF TAPPING SCREW
18	1950196	CHEST FREEZER LID HANDLE, "SID BLUE"
19	1950373-31-1	CHEST LID MAGNET ANGLE LAYOUT

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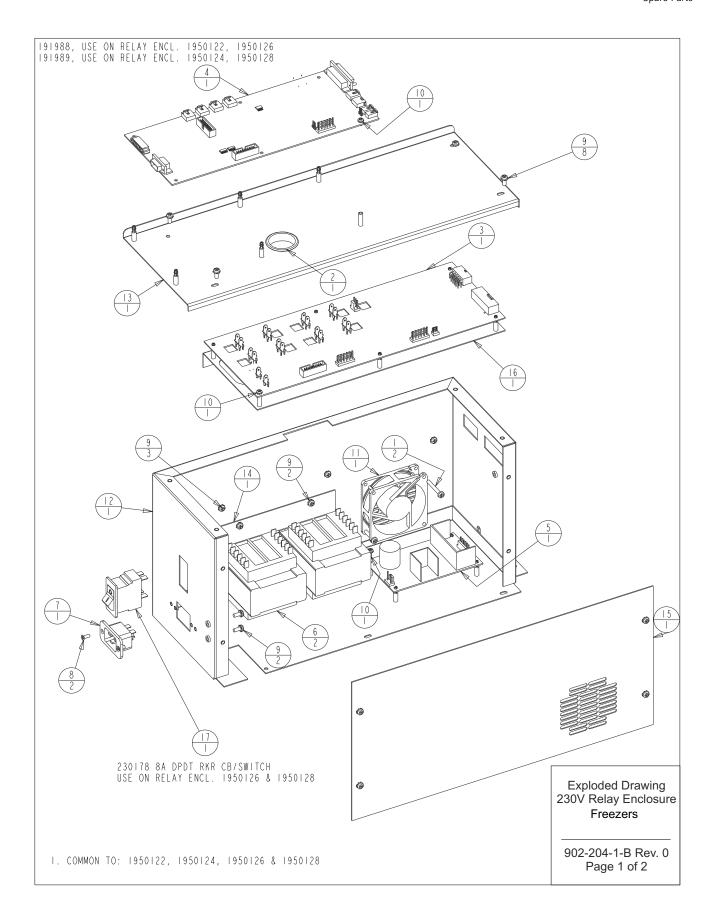
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8-10

																															Exploded Drawing	3 cu ft Chest	Freezer Base (R - H - I)	5808-200-2-B Rev. 3	Page 2 of 2
	PART DESCRIPTION	#6-32 X 1/4 SS PHP EXT SEMS SCREW	#8-32 X 3/8 SS PHP EXT SEMS SCREW W/PATCH	1/4-20 S.S. WING NUT	1/4-20 X 1-1/4 SELF TAPPING SCREW	3 AND 6.7 CU. FT. CHEST FREEZER AIR FILTER	IO" TUBEAXIAL FAN, 115V	BACK-UP SYSTEM COVER PLATE	3.0 FRONT BASE PANEL WHITE	3.0 RECORDER DUMMY PANEL WHITE	FREEZER DISPLAY BOARD																								
	PART NO.	590027	590059	600019	10089	760211	900113	1950198	1950227	1950231	191953_																								
	I TEM NO.	3.	32	33	34	35	36	37	38	39	40																								ļ
BILL OF MATERIALS	PART DESCRIPTION	#8-32 ZP LKWASH HEX NUT	3/8-16 ZP LKWASH HEX NUT	#8 X I/2" TEKS SCREW	#8-32 X 3/8 SS PHP SCREW F POINT	1/4-20 X 1/2 SELF TAPPING SCREW	1/4 ZP FLAT WASHER	BLACK ABS PLASTIC PULL	FRONT PANEL HINGE	DUAL WHEEL CASTER	LATCH CATCH, PART OF 121071 ASSEMBLY	LATCH KEEPER, PART OF 121071 ASSEMBLY	CONTROL PANEL ASSEMBLY	FILTER HOLD DOWN ROD	3.0 & 6.7 CU. FT. CHEST FREEZER FAN SHROUD	SINGLE BATTERY MOUNT BRACKET	3.0 & 6.7 CHEST FREEZER SIDE PANEL	3.0 CU. FT. CHEST REAR GRILLE	3.0 & 6.7 CU. FT. BATTERY SWITCH BRACKET	L/S & H/S COMPRESSOR 120V	CONDENSER W/DESUPERHEATER	PRESSURE SWITCH	PRESSURE SWITCH	DRYER 1/4 OD SWEAT	OIL SEPARATOR	CONDENSER PROBE	3/8" SPLIT SNAP BUSHING	MINI SNAP-IN POWER SWITCH	SEALED LEAD ACID BATTERY - 12 VOLT - 7.2 Ah	15 FT, RS-232 CABLE 25 POS.	#8-32 X 3/8 SS PHP EXT SEMS SCREW				
	PART NO.	23002	23013	24030	24032	24038	24049	115032	116115	120011	121071	121071	140414	191385	195923	195924	195927	195928	195931	203026	204001	207008	207010	209006	214006	290178	330003	360248	400159	430336	590020				
	I TEM NO.	_	2	3	4	5	9	7	8	6	01	=	12	13	1 4	15	91	17	8_	61	20	21	22	23	24	25	56	27	28	59	30				

Revco CxF Thermo Scientific

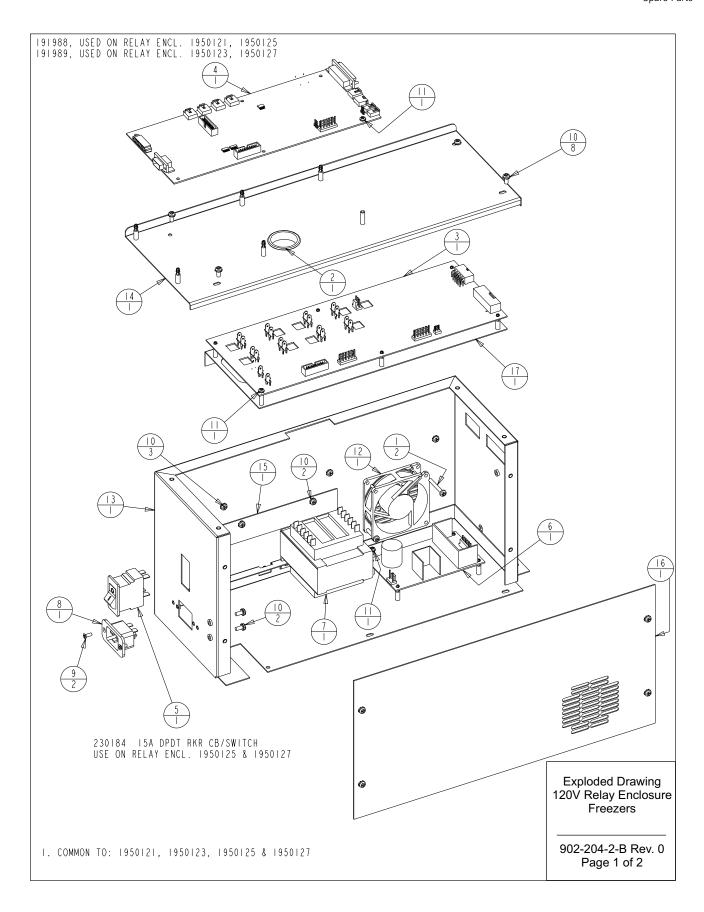


	E	BILL OF MATERIALS
ITEM NO.	PART NO.	PART DESCRIPTION
	22143	#8-32 x I-I/4 SS PHP SCREW
2	30077	I-1/2" SNAP BUSHING
3	191923	HIGH VOLTAGE BOARD 230V
4	191988	MICRO BOARD ( LOW END)
5	400165	SWITCHER BOARD
6	420090	175V TRANSFORMER
7	460169	POWER INLET, 16/20A
8	490009	#6-32 X 3/8 SS FHP UC SCREW
9	590020	#8-32 X 3/8 SS PHP EXT SEMS SCREW
10	590027	#6-32 X I/4 SS PHP EXT SEMS SCREW
	900 34	TUBEAXIAL FAN, 30 CFM, 12V
12	195631-16-1	RELAY ENCLOSURE SPOTWELD SUB-ASSEMBLY
13	195631-16-4	RELAY ENCLOSURE COVER/191656 SUPPORT
4	195631-31-3	TRANSFORMER HOLD DOWN
15	195631-31-5	RELAY ENCLOSURE COVER (MAIN)
16	195730-16-1	191658 SUPPORT BRACKET SUB-ASSEMBLY
17	230184	ISA DPDT SWITCH/CIRCUIT BKR

Exploded Drawing 230V Relay Enclosure Freezers

902-204-1-B Rev. 0 Page 2 of 2

8-12 Revco CxF Thermo Scientific

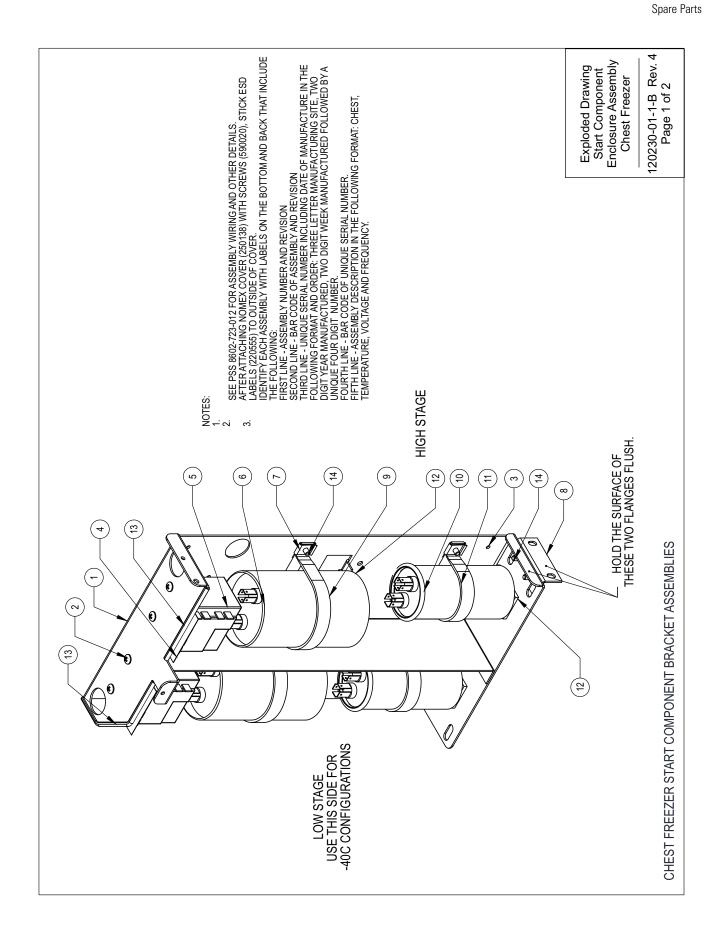


	E	BILL OF MATERIALS
ITEM NO.	PART NO.	PART DESCRIPTION
	22143	#8-32 x I-I/4 SS PHP SCREW
2	30077	I-I/2" SNAP BUSHING
3	191932	HIGH VOLTAGE BOARD 120V
4	191988	MICRO BOARD ( LOW END)
5	230183	20A DPDT SWITCH/CIRCUIT BKR
6	400165	SWITCHER BOARD
7	420065	175V TRANSFORMER
8	460169	POWER INLET, 16/20A
9	490009	#6-32 X 3/8 SS FHP UC SCREW
10	590020	#8-32 X 3/8 SS PHP EXT SEMS SCREW
11	590027	#6-32 X I/4 SS PHP EXT SEMS SCREW
12	900 34	TUBEAXIAL FAN, 30 CFM, 12V
13	195631-16-1	RELAY ENCLOSURE SPOTWELD SUB-ASSEMBLY
4	195631-16-4	RELAY ENCLOSURE COVER/191656 SUPPORT
15	195631-31-3	TRANSFORMER HOLD DOWN
16	195631-31-5	RELAY ENCLOSURE COVER (MAIN)
17	195730-16-1	191658 SUPPORT BRACKET SUB-ASSEMBLY

Exploded Drawing 120V Relay Enclosure Freezers

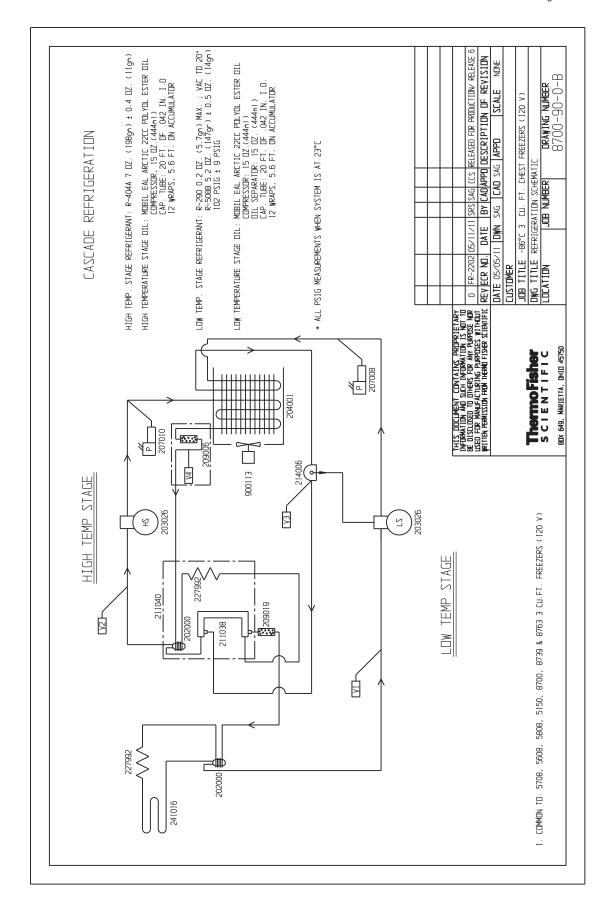
902-204-2-B Rev. 0 Page 2 of 2

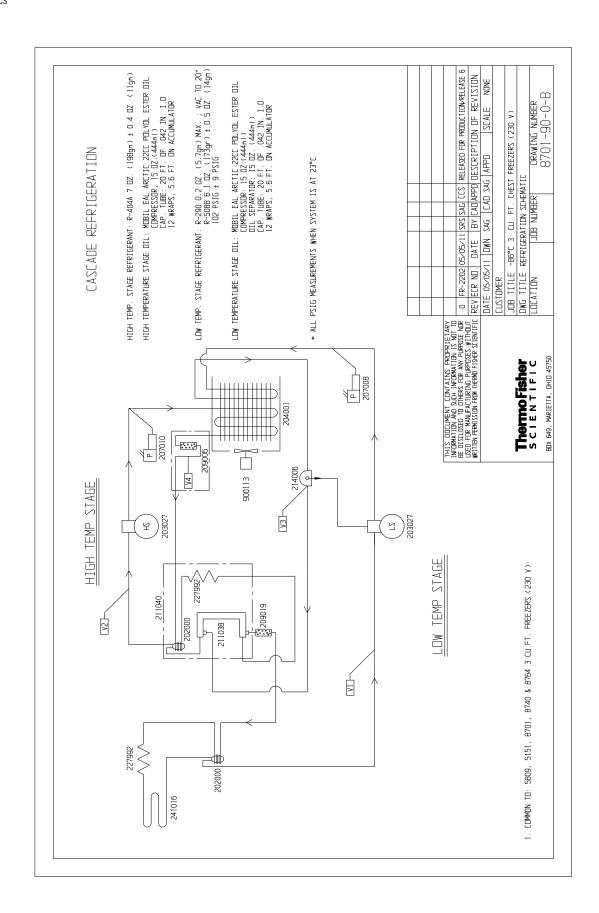
8-14 Revco CxF Thermo Scientific



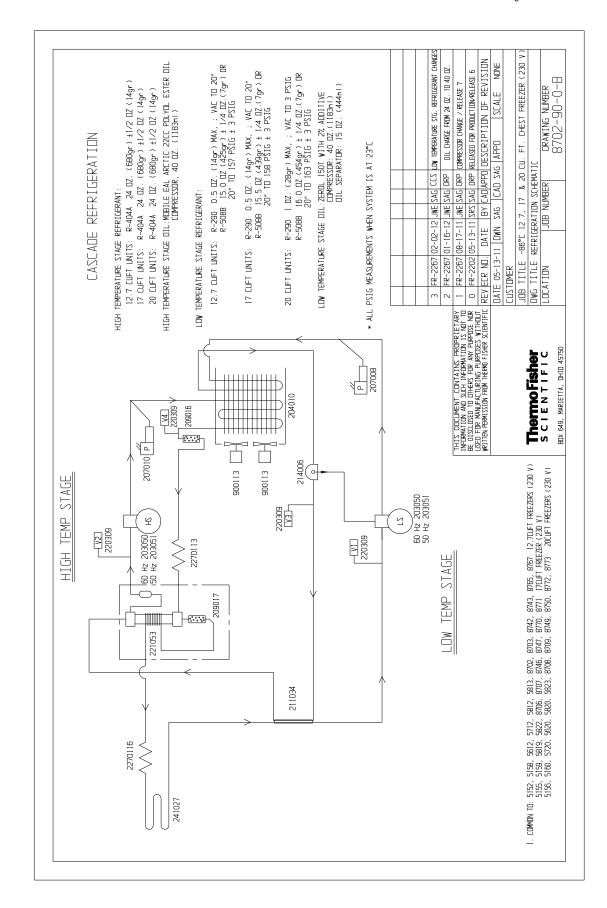
			CHEST	FREEZER STAR	T COMPONENT E	CHEST FREEZER START COMPONENT BRACKET ASSEMBLIES	SLIES	
	ITEM NO.	DESCRIPTION	1915230 -86C 230V 50 Hz	1916230 -86C 230V 60 Hz	1916120 -86C 120V 60 Hz	1985230 -40C 230V 50 Hz	1986230 -40C 230V 60 Hz	1986120 -40C 120V 60 Hz
	_	COMPONENT BRACKET	120230	120230	120230	120230	120230	120230
1	2	#8 X 1/2 PHP TYPE B	680013 (4)	680013 (4)	680013 (4)	680013 (2)	680013 (2)	680013 (2)
1	3	8-32 X 3/8 SCREW	590020 (2)	590020 (2)	590020 (2)	590020 (2)	590020 (2)	590020 (2)
1	4	NOMEX INSULATOR	270172 (2)	270172 (2)	270172 (2)	270172 (1)	270172 (1)	270172 (1)
	2	START RELAY	300430 (2)	300429 (2)	300428 (2)	300430 (1)	300429 (1)	300428 (1)
1	9	START CAPACITOR	170154 (2)	170154 (2)	170154 (2)	170154 (1)	170154 (1)	170154 (1)
1	7	#8 SPEED NUT, S.S.	327675 (4)	327675 (4)	327675 (4)	327675 (2)	327675 (2)	327675 (2)
1	∞	HOLD DOWN BRACKET	111047	111047	111047	111047	111047	111047
1	တ	2.5" VINYL COATED STRAP	600106 (2)	600106 (2)	600106 (2)	600106 (1)	600106 (1)	600106 (1)
1	10	RUN CAPACITOR	170097 (2)	170226 (2)	170224 (2)	170097 (1)	170226 (1)	170224 (1)
	7	1.75" VINYL COATED STRAP	600107 (2)	600107 (2)	600107 (2)	600107 (1)	600107 (1)	600107 (1)
	12	_	28003 (4)	28003 (4)	28003 (4)	28003 (2)	28003 (2)	28003 (2)
	13	EDGE GUARD (CUT TO LENGTH)	114012	114012	114012	114012	114012	114012
	14	#8 X 1/2 PHP TYPE AB	24021 (6)	24021 (6)	24021 (6)	24021 (4)	24021 (4)	24021 (4)
NOT SHOWN *	15		350082	350082	350082	350109	350109	350109
NOT SHOWN	16		350108	350108	350108	350108	350108	350108
NOT SHOWN	17	ENCLOSURE HIGH STAGE HARNESS	350107	350107	350107	N/A	N/A	N/A
NOT SHOWN	18	NOMEX COVER	250138	250138	250138	250138	250138	250138
NOT SHOWN	19	ESD CAUTION LABEL	220555 (2)	220555 (2)	220555 (2)	220555 (2)	220555 (2)	220555 (2)
NOT SHOWN, SEE NOTE 3	20	IDENTIFICATION LABEL	723050	723060	712060	123050	123060	112060
	* T居 (	* THE ULT MAIN HARNESS IS LISTED FOR INFORMATION ONLY. IT IS NOT PART OF THIS ASSEMBLY.	ED FOR INFORMATION	ONLY. IT IS NOT PART	OF THIS ASSEMBLY.			
								Exploded Drawing
								Start Component Enclosure Assembly
								Chest Freezer
								120230-01-1-B Rev. 4 Page 2 of 2
								1

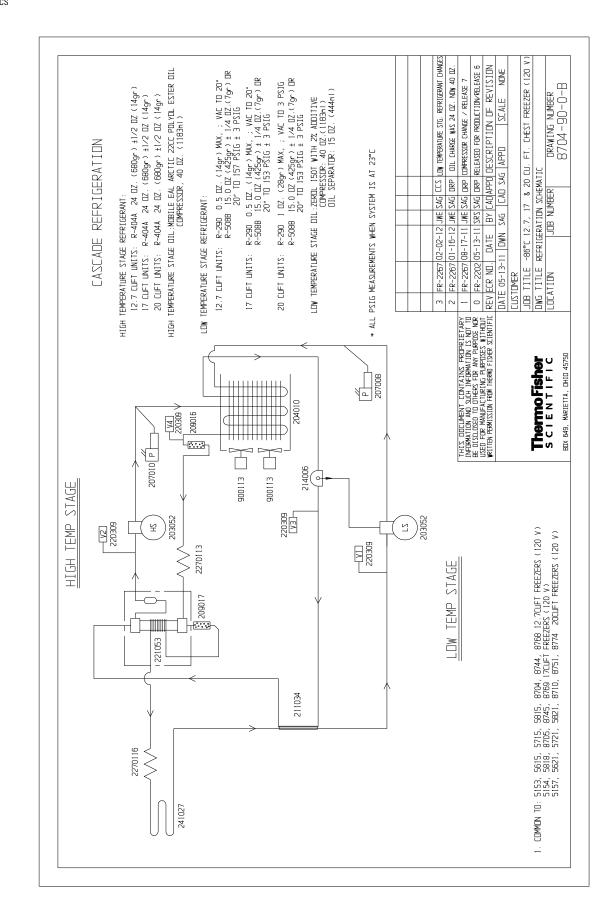
8-16 Revco CxF Thermo Scientific



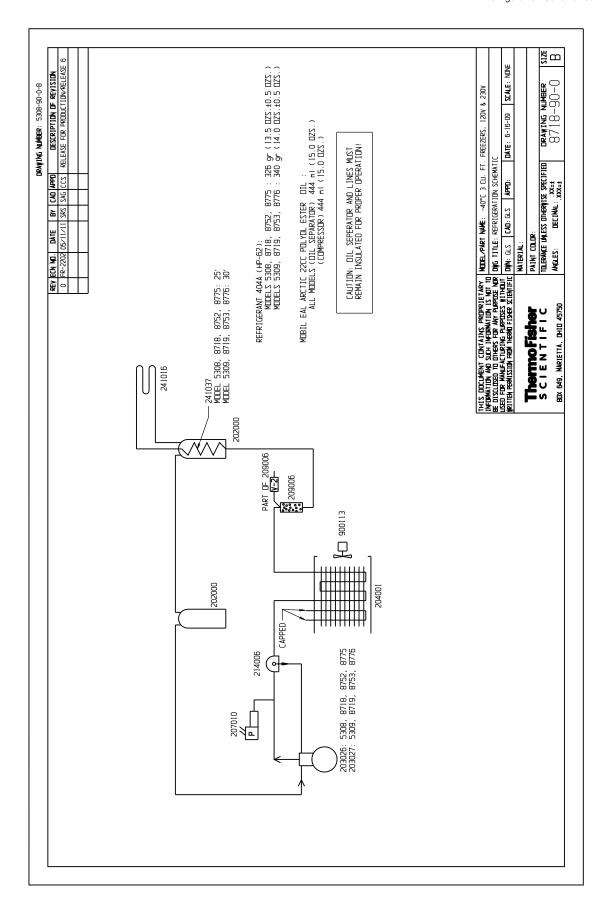


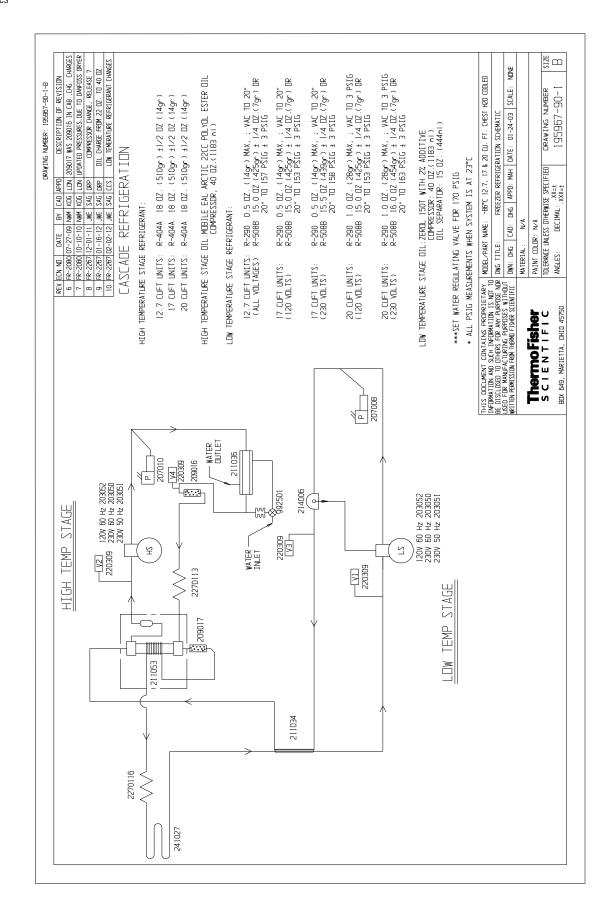
9-2 Revco CxF Thermo Scientific



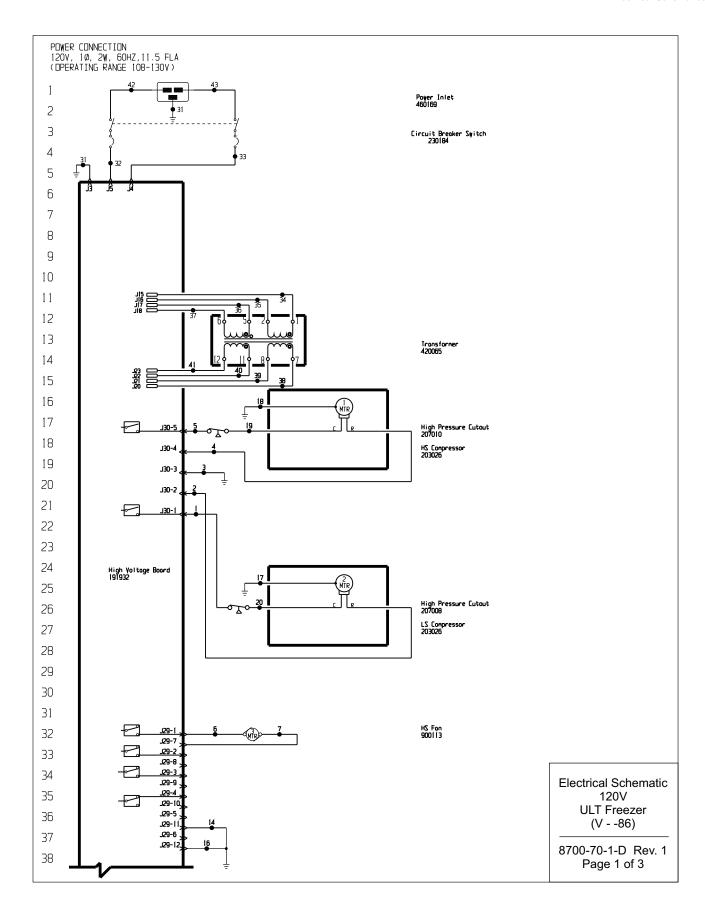


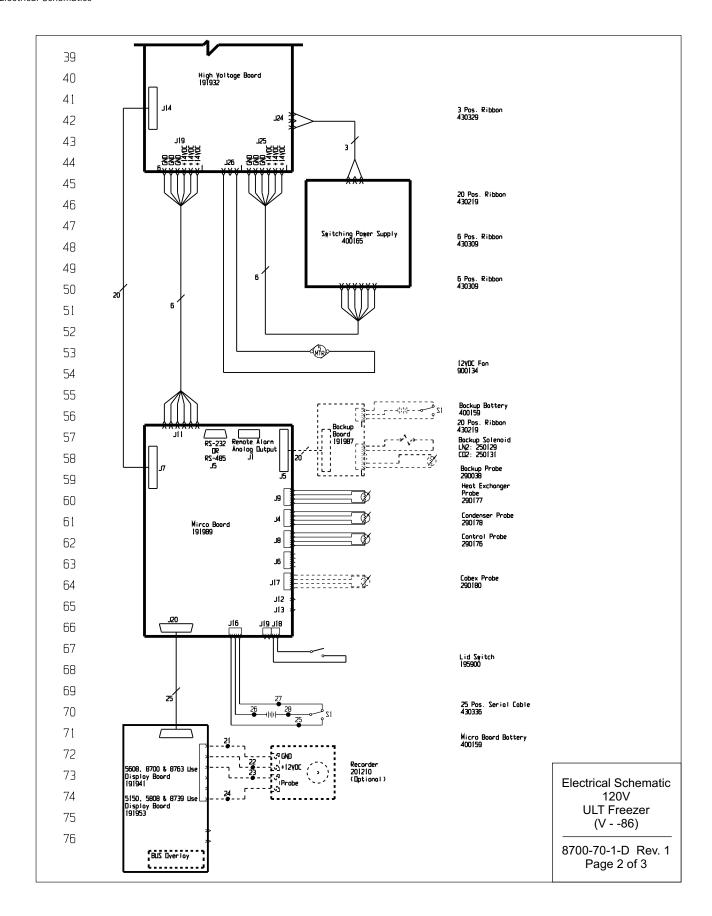
9-4 Revco CxF Thermo Scientific



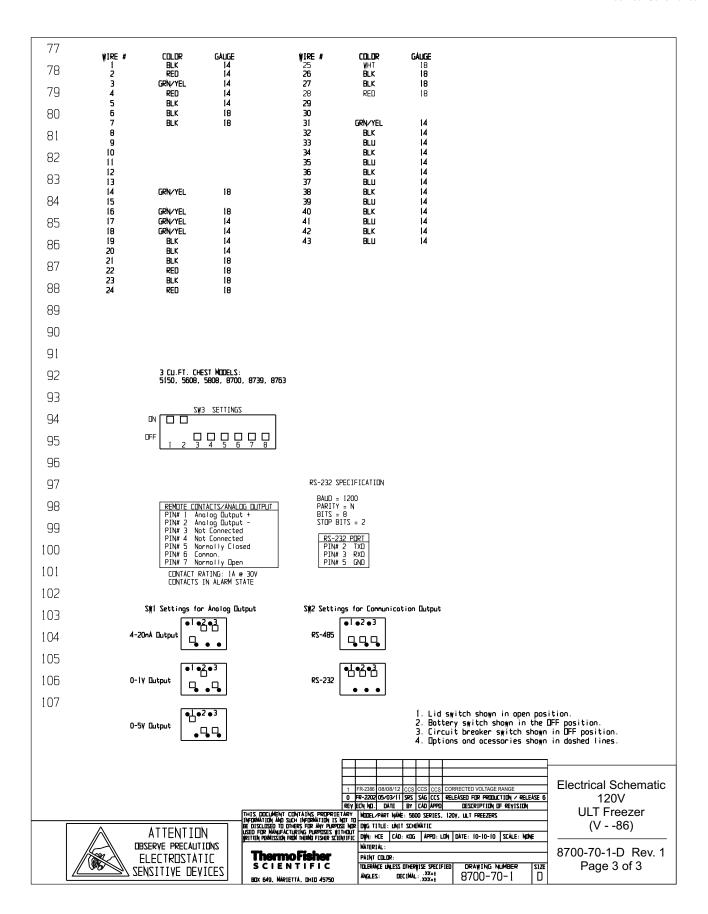


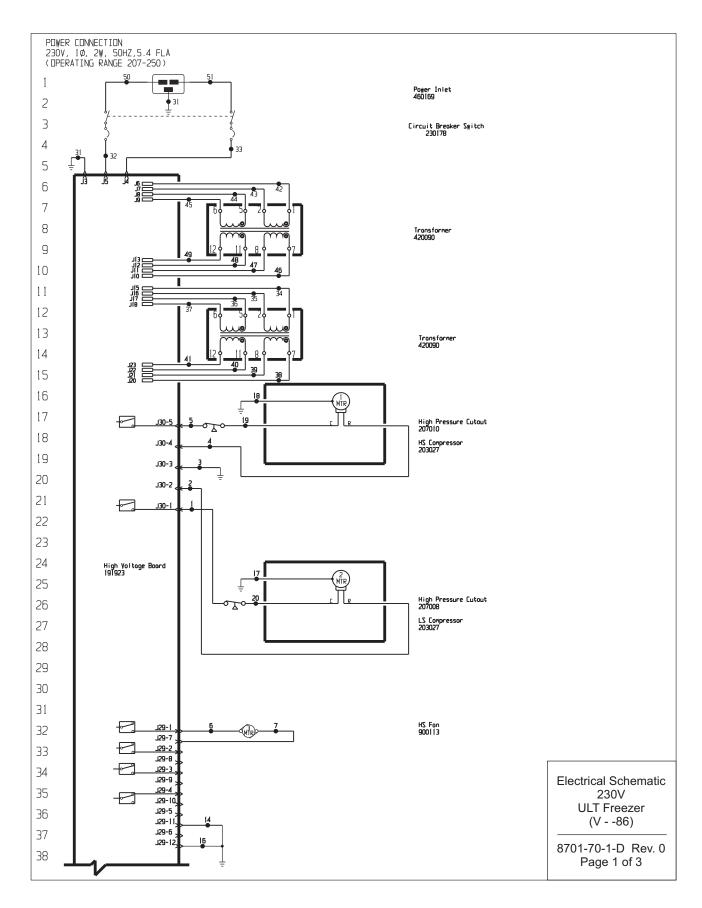
9-6 Revco CxF Thermo Scientific



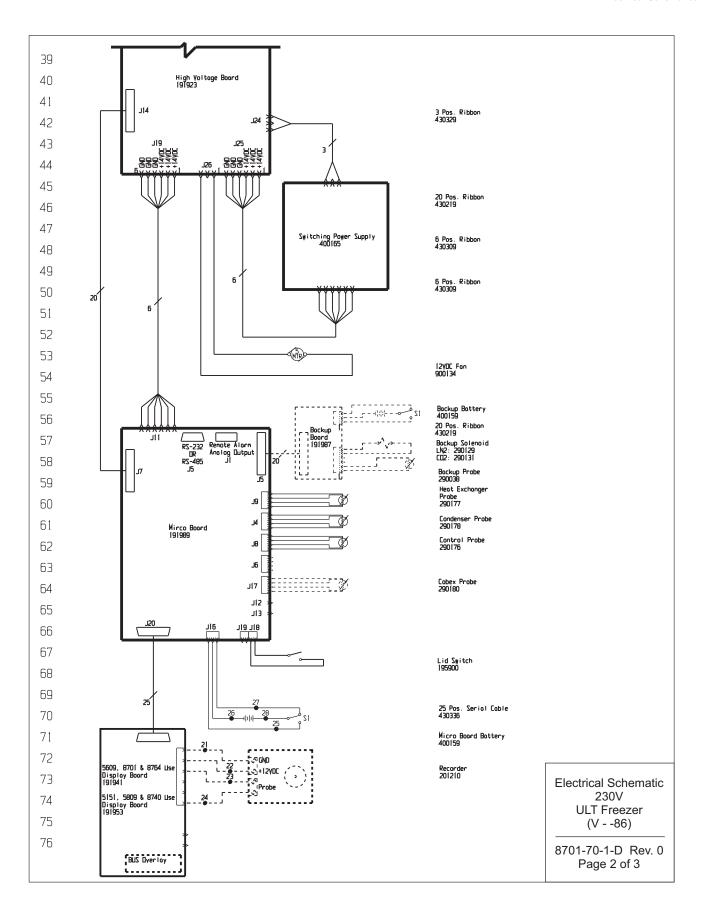


10-2 Revco CxF Thermo Scientific



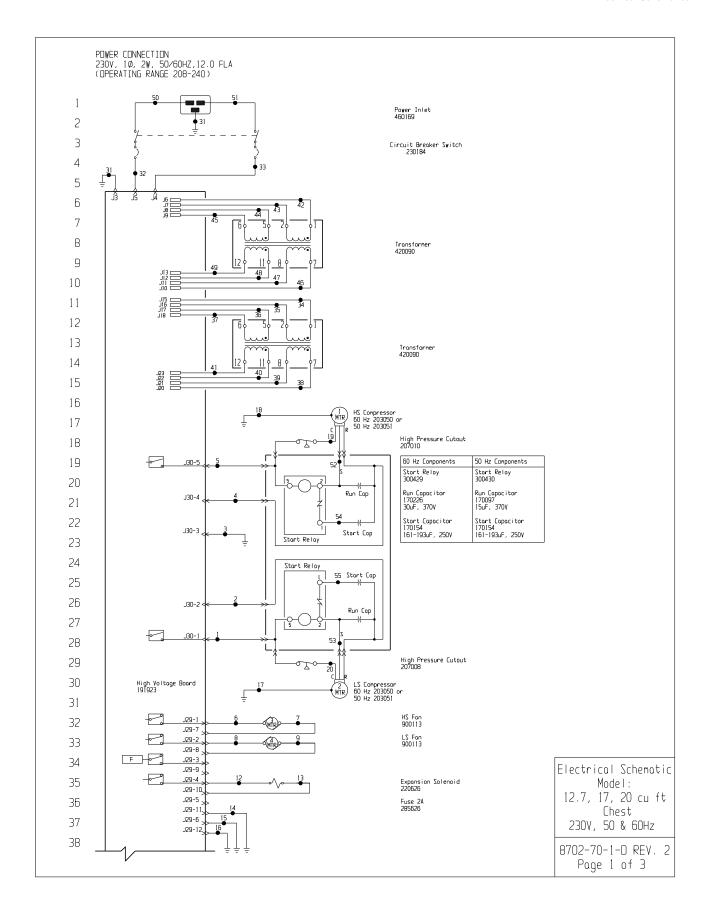


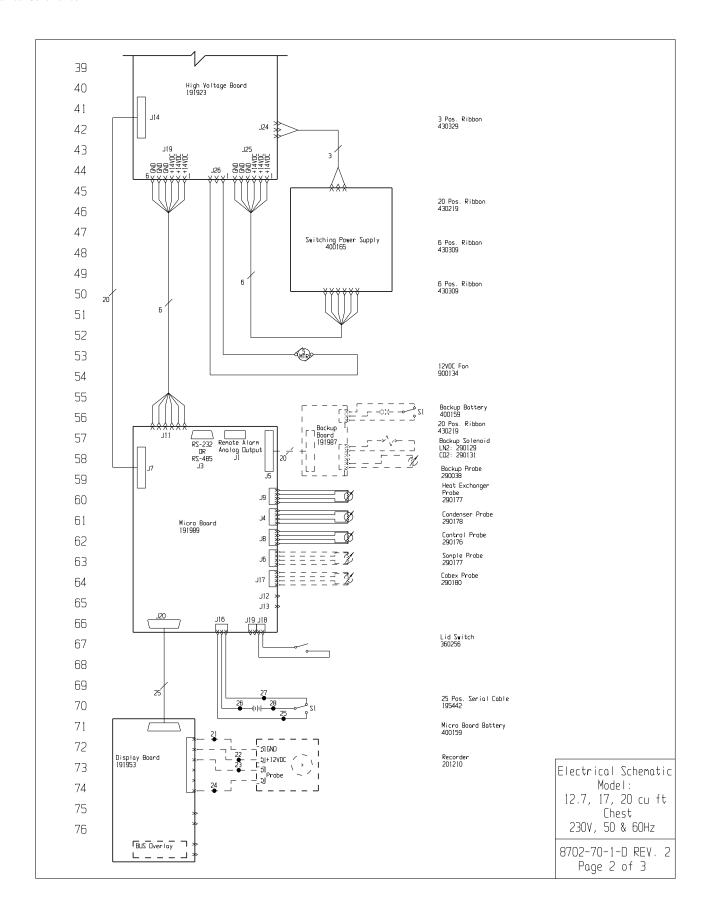
10-4 Revco CxF Thermo Scientific



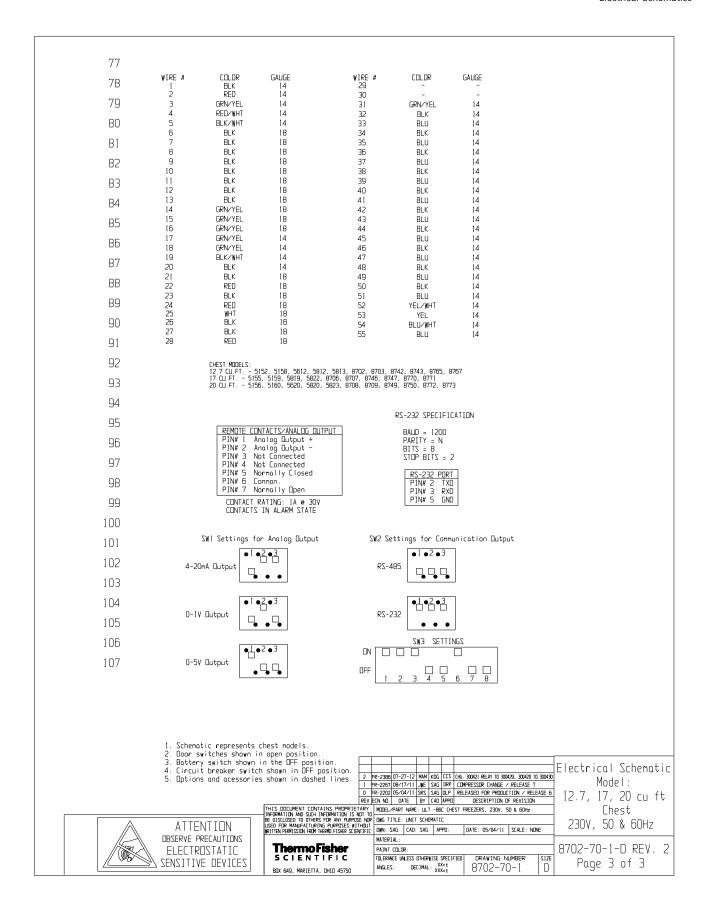
77	WIRE #	COLOR	GÁLIGE	WIRE #	COLOR	GÅLIGE		
78	1 2 3	BLK RED GRN/YEL	14 14 14	"25 <b>26</b> <b>27</b>	WHT BLK BLK	18 1 <b>8</b> 1 <b>8</b>		
79	<i>4</i> 5	RED BLK	14 14	28 <b>29</b>	RED	18		
80	6 7	BLK BLK	18 18	30 31	GRN/YEL	14		
81	8 9 10			32 33 34	BLK BLU BLK	14 14 14		
82	11 12			35 36	BLU BLK	14 14		
83	13 14	GRN/YEL	18	37 38	BLU BLK	14 14		
84	15 16	GRN/YEL	18	39 40	BLU BLK	14 14		
85	17 18	GRN/YEL GRN/YEL	14 14 14	41 42 43	BLU BLK BLU	14 14 14		
86	19 20 21	BLK BLK BLK	14 14 18	44 45	BLK BLU	14 14 14		
87	22 23	RED BLK	18 18	46 47	BLK BLU	14 14		
88	24	RED	18	48 49	BLK BLU	14 14		
89				50 51	BLK BLU	14 14		
90								
91								
92		3 CU.FT. CH	EST MODELS:					
93		5151, 5809,	8701, 8740, 8764					
94		WZ	3 SETTINGS					
95								
96		1 2 3	4 5 6 7 8					
97				RS-232 SP8	ECIFICATION			
98		REMOTE CON	NTACTS/ANALOG OUTPUT nalog Output +	BAUD = PARITY : BITS = 8	= N			
99		PIN# 2 Ar PIN# 3 No	nalog Output - ot Connected	ZION BI.	rs = 2			
100		PIN# 5 No PIN# 6 Co	ot Connected ormally Closed ommon.	RS-232 PIN# 2 PIN# 3	Y TXD RXD			
101		CONTACT F	ormally Open RATING: 1A @ 30V IN ALARM STATE	PIN# 5	5 GND			
102								
103			or Analog Dutput		s for Communicat	ion Output		
104	4-	20mA Dutput	• •	RS-485	ممو			
105		•1•	2•3	- -	1-2-3		1 110 000000000000	n in open position
106	0-	1V Dutput	<u>_</u>	RS-232	• • •		<ol> <li>Bottery switch</li> <li>Circuit breaker</li> </ol>	n in open position. shown in the DFF position. switch shown in DFF position. ssories shown in doshed lines.
107		<u> </u>	02 ●3		<del></del>		4. uptions and ace	ssuries snown in dosned lines.
	0-	SV Dutout	<b>ي</b> و	F				
					FR-2202 05/19/11 58	RS SAG CCS REIF	EÁSED FOR PRODUCTION / RELEÁSE 6	Electrical Schematic 230V
			THIS DOCUMEN INFORMATION AN	RE	viech no. I date i e	37   CAD   APPD   5600 SERIES. 230\	DESCRIPTION OF REVISION	ULT Freezer
		ATTENTION	BE DISCLOSED T	T CONTAINS PROPRIETÁR O Such Informátion is not O Others for any purpose n Facturing purposes nitho On from therio Fisher scientif	OR DING TITLE: UNIT S		DATE: 05/19/11   SCALE: NONE	(V86)
		BSERVE PRECAUTI	IC   Ther	mo <b>Fisher</b> Entific	MATERIAL:  PAINT COLOR:  TOLERANCE UNLESS OTI	HERNISE SPECIFIENT	DRAWING NUMBER   SIZE	8701-70-1-D Rev. 0 Page 3 of 3
	ZE ///	NSITIVE DEV	ILE21 I	ARIETTA, DHID 45750	Weres: Deci	MAL: XXX=±	8701-70-1 D	1 490 0 01 0

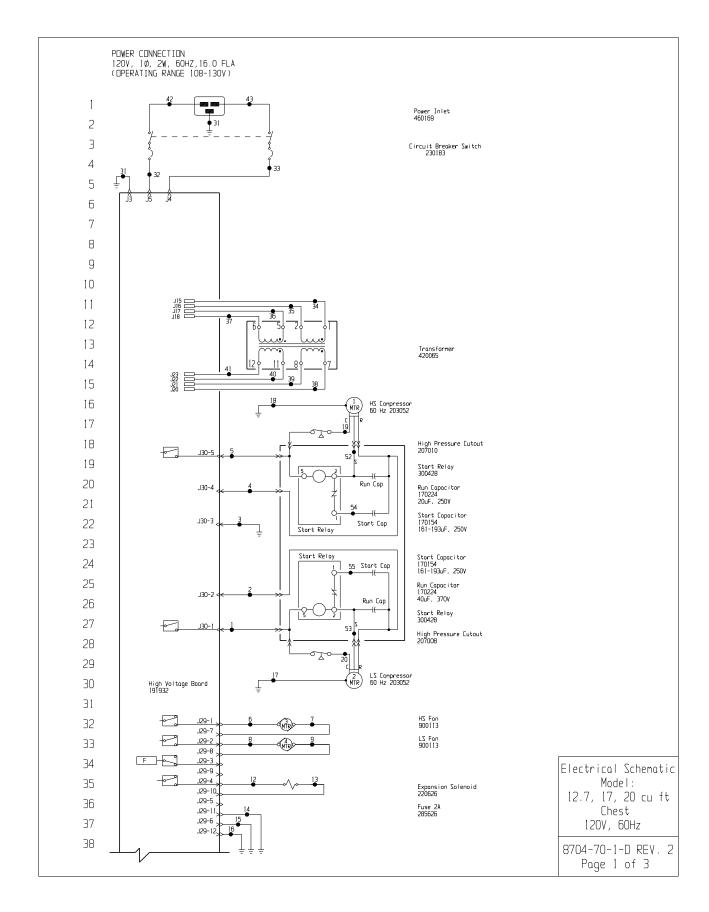
10-6 Revco CxF Thermo Scientific



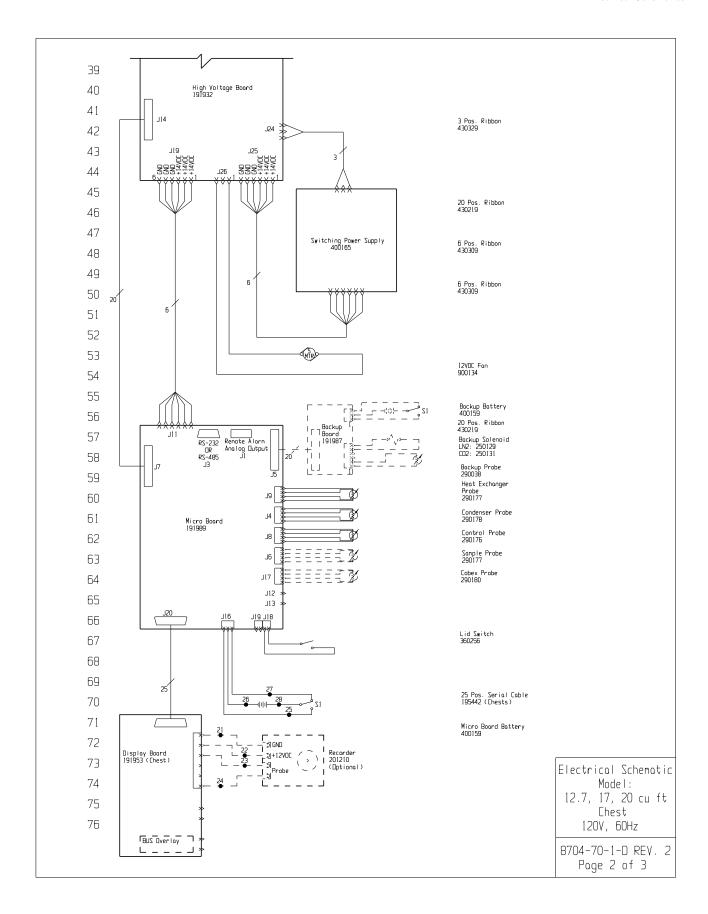


10-8 Revco CxF Thermo Scientific



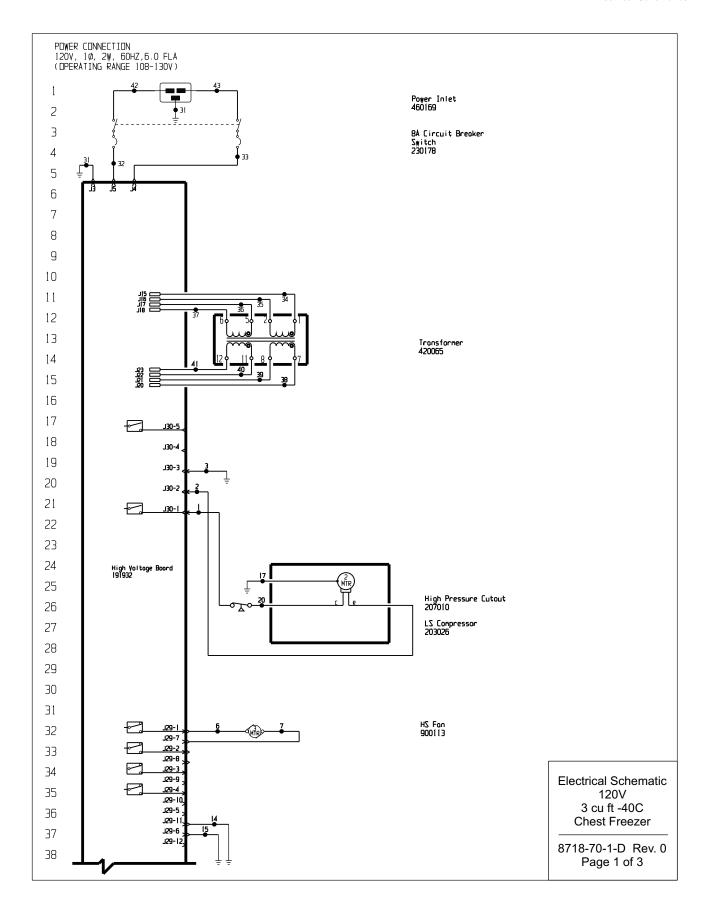


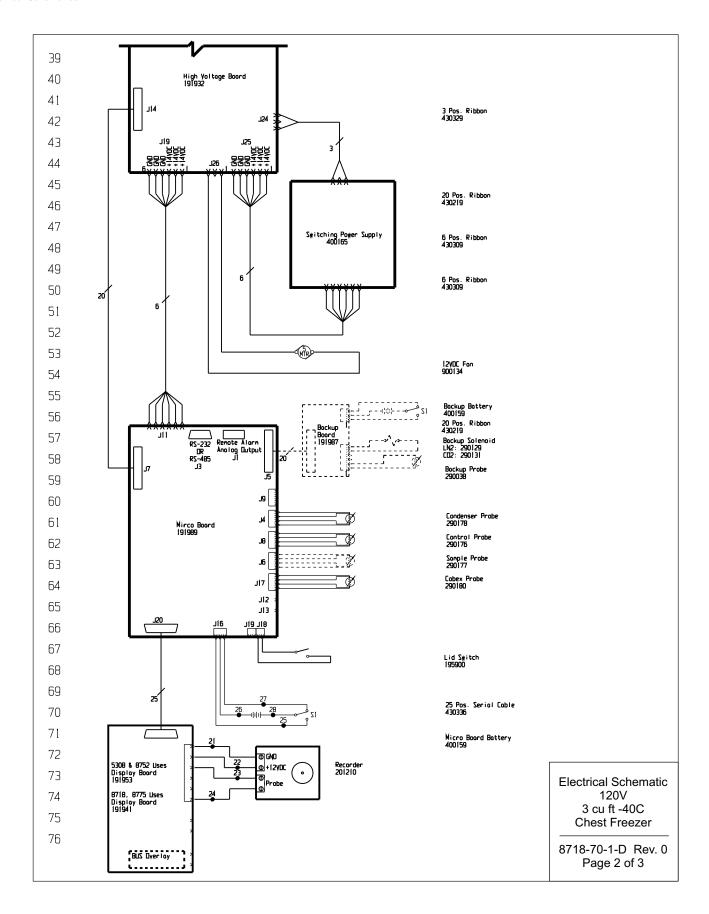
10-10 Revco CxF Thermo Scientific



77			C4.:			p. 1		
78	WIRE # 1 2	COLOR BLK RED	GAUGE 14 14	WIRE # 29	COLOR -	GALIGE -		
79	3 4	GRN/YEL RED/WHT	14 14 14	30 31 32	- GRN∕YEL BLK	- 14 14		
80	5 6	BLK/WHT BLK	14 18	33 34	BLU BLK	14 14 14		
81	7 8	BLK BLK	18 18	35 36	BLU BLK	14 14		
82	9 10	BLK BLK	18 18	37 38	BLU BLK	14 14		
83	11 12	BLK BLK	18 18	39 40	BLU BLK	14 14		
84	13 14	BLK GRN/YEL	18 18	41 42	BLU BLK	14 14		
85	15 16 17	GRN/YEL GRN/YEL GRN/YEL	18 18 14	43 44 45	BLU - -	14 - -		
86	18 19	GRN/YEL BLK/WHT	14 14 14	46 47	-	-		
87	20 21	BLK BLK	14 18	48 49	-	-		
88	22 23	RED BLK	18 18	50 51	-	-		
89	24 25	RED WHT	18 18	52 53	YEL/WHT YEL	14 14		
90	26 27 28	BLK BLK RED	18 18 18	54 55	BLU∕ <b>W</b> HT BLU	14 14		
91	20	KLD	10					
92		CHEST MODE	FI S:					
93		12.7 СШ.Б <sup>.</sup> 17 СШ.БТ.	T 5153, 5615, - 5154, 5818, 87					
94		20 LU.FI.	- 5157, 5621, 58	21, 8710, 8751, 8	7/4			
95				RS-	232 SPECIFICATIO	DΝ		
96		REMOTE CO	ONTACTS/ANALOG OU	TP∐T P	AUD = 1200 ARITY = N			
97		PIN# 2 #	Analog Dutput + Analog Dutput - Not Connected		ITS = 8 TOP BITS = 2			
98		PIN# 4 N	Not Connected Normally Closed		RS-232 PORT PIN# 2 TXD			
99		PIN# 6 0	Tommon. Normally Open		PIN# 3 RXD PIN# 5 GND			
100			RATING: [A @ 30V S IN ALARM STATE					
102		CW1 Settions f	or Analog Output	CM3 (	Settings for Com	munication Nu	tout	
102			•2 •3	SHE	•1 •2 •3	_	νραν	
104	4-20	mA Dutput	• • •	RZ-	-485	•		
105			<u></u>		-1 -2 -3	_		
106	0-17	Output 🔲	• <u>2</u> •3	KZ-	-232			
107					SW2 SS	- I		
	0-57	Dutout   U	•2 •3	DN [	ZM3 ZE	:TTINGS		
				OFF	1 2 3 4	5 6 7 8	]	
				·			_	
	1. Sc	hematic repres	ents chest models	5.				
	3. Ba	ttery switch s	own in open posithown in the OFF p switch shown in D	position.	50 0000 07 07 10 1444	U WOS CCC	2/24 CTIDT DT IV TO 200/20	Electrical Schematic
			sories shown in (	doshed lines.	FR-2386 07-27-12 MAM FR-2267 0B/17/11 SAG FR-2202 05/04/11 SRS	SAG DRP COMPRES SAG DRP RELEASE	0421 START RELAY TO 300428 SSOR CHANGE / RELEASE 7 ED FOR PRODUCTION / RELEASE 6	
			THIS DOCUMEN	NT CONTAINS PROPRIETAR ON 21 NOTAMADENT HOUZ ON	V ECN NO. DATE BY Y MODEL/PART NAME: UL TO	T -86C CHEST FREEZE	SCRIPTION OF REVISION RS, 120V, 60Hz	Chest
		TTENTION RVE PRECAUTION	USED FOR MANU WRITTEN PERMISSI	O OTHERS FOR ANY PURPOSE N FACTURING PURPOSES WITHO ON FROM THERMO FISHER SCIENTIF	IT I		: 05-04-11 SCALE: NONE	- 120V, 60Hz
	/ ELE	ECTROSTATIO	Then	moFisher	PAINT COLOR: TOLERANCE UNLESS OTHE	RWISE SPECIFIED I	RAWING NUMBER SIZE	8704-70-1-D REV. 2
	ZENZ	ITIVE DEVIC	EVI I	ARIETTA, DHIO 45750	ANGLES: DECIMA		704-70-1 D	Page 3 of 3

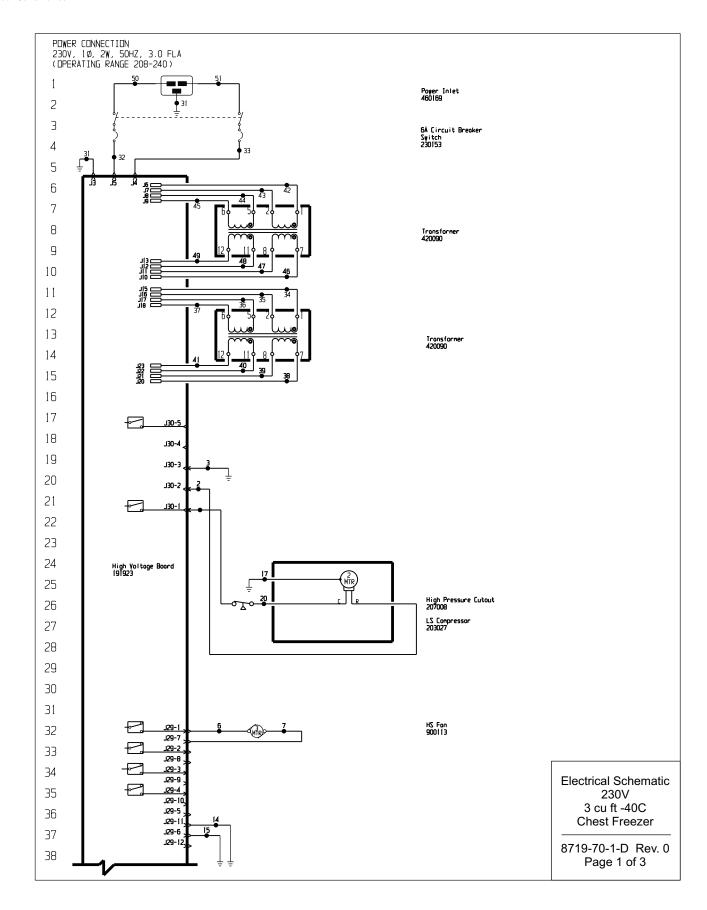
10-12 Revco CxF Thermo Scientific



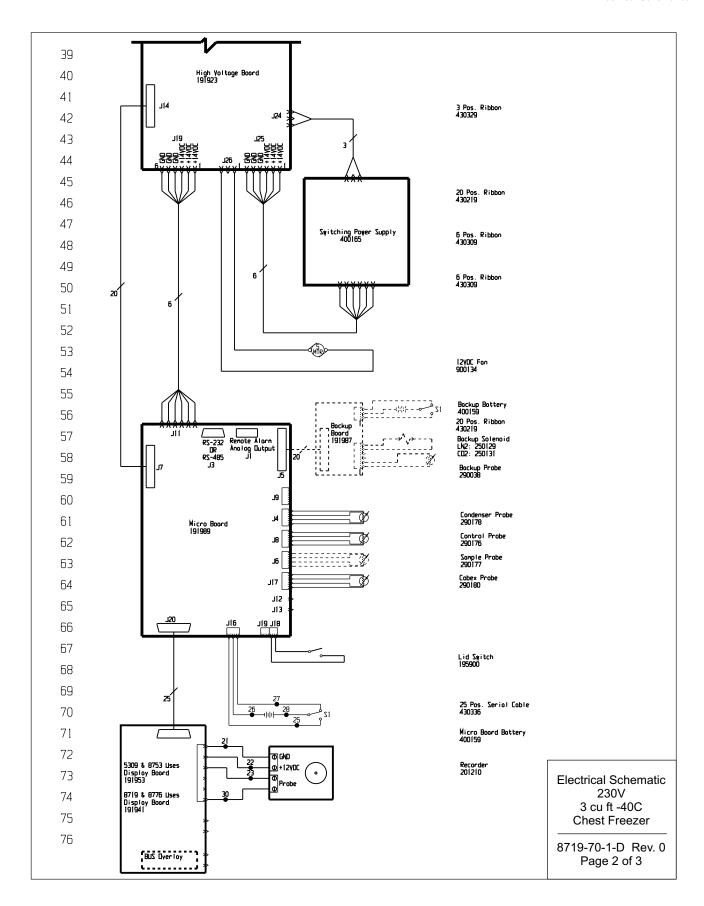


10-14 Revco CxF Thermo Scientific

77	WIRE #		GAUGE	WIRE #	COLOR	GAUGE	
78	1 2 3	BLK RED GRN/YEL	14 14 14	"25 <b>26</b> <b>27</b>	WHT BLK BLK	18 <b>18</b> <b>18</b>	
79	4 5	any izz	••	28 <b>29</b>	RED	18	
80	6 7	BLK BLK	18 18	30 31	GRN/YEL	14	
81	8 9	BLK BLK	18 18	32 33	BLK BLU	14 14	
82	10 11 12			34 35 36	BLK BLU	14 14 14	
83	13	GRN/YEL	18	37 38	BLK BLU BLK	14 14 14	
84		GRN/YEL	18	39 40	BLU BLK	14 14	
85	18	GRN/YEL	14	41 42	BLU BLK	14 14	
86	19 20 21	BLK BLK	14 18	43	BLU	14	
87	21 22 23	RED BLK	18 18				
88	24	RED	18				
89				1. Doo	or switch sl	hown in open	position.
90		CU.FT. CHES		2. Bat 3. Cir	tery switch	h shown in tl er switch sho	ne OFF position. Dwn in OFF position.
91	5	308, 8718, 8	752, 8775	4. □pt	ions and a	cessories sho	own in dashed lines.
92		ZW3	SETTINGS				
93	ON C						
94	<u></u> [	1 2 3	4 5 6 7 8				
95				RS-232 SPEC			
96		PIN# 1 Anal	ACTS/ANALOG OUTPUT log Output +	BAUD = 12 PARITY = BITS = 8	N		
97		PIN# 2 Anal PIN# 3 Not PIN# 4 Not	Connected Connected	STOP BITS			
98		PIN #5 Norr PIN# 6 Comm PIN# 7 Norr	non	RS-232 PIN# 2 PIN# 3 PIN# 5	TXD RXD GND		
99	L	CONTACT RAT	TING: 1A @ 30V IN ALARM STATE				
100	Z 1WZ	Settings for	Analog Dutput	S₩2 Settings	for Communication	Dutput	
101	4-20mÅ OL	●1 <b>●</b> 2	•∄	,, , , , , , , , , , , , , , , , , , ,	1 •2 •3	-	
102	4-20NA UL	Tabut	• •	,,,-407 [			
103	0-17 Ոսէր	out _	_	R2-535 €	1•2•3		
104	0 17 004	<u> </u>	<u>,                                    </u>		• • •		
105	0-5/ Օսէբ	out -1-2					
107	, <b></b>		<u>. 4.</u>	0 FR-2202 05/	03/11 SRS   SAG   CCS   REL	eased for production / relea	Electrical Schematic
10/			THIS ODCUMENT CONTAINS F INFORMATION AND SUCH INFORMA	REV ECN NO. D	ATE BY CAD APPO T NAME: 3CF -40° CHEST F	DESCRIPTION OF REVISION	3 cu ft -40C
	ATTENT OBSERVE PREC		BE DISCLOSED TO OTHERS FOR A USED FOR MANUFACTURING PURI IRITTEN PERMISSION FROM THERNO F	NY PURPOSE NOR DIJG TITLE POSES WITHOUT 154ER SCIENTIFIC DIJN: SAG MATERIAL:	: ELECTRICÁL SCHEMÁTIC  CÁD: SÁG ÁPPD:	DÁTE: 05/11/11   SCÁLE: NON	<del>_</del>
	,	TATIC	Thermo Fish	PAINT COL	ALESS OTHERVISE SPECIFIED		8718-70-1-D Rev. 0
	7 2F1421111F [	OL TICLS	BOX 649, MARIETTA, OHIO	45750 ANGLES:	DECIMAL: XXX=±	8718-70-1	

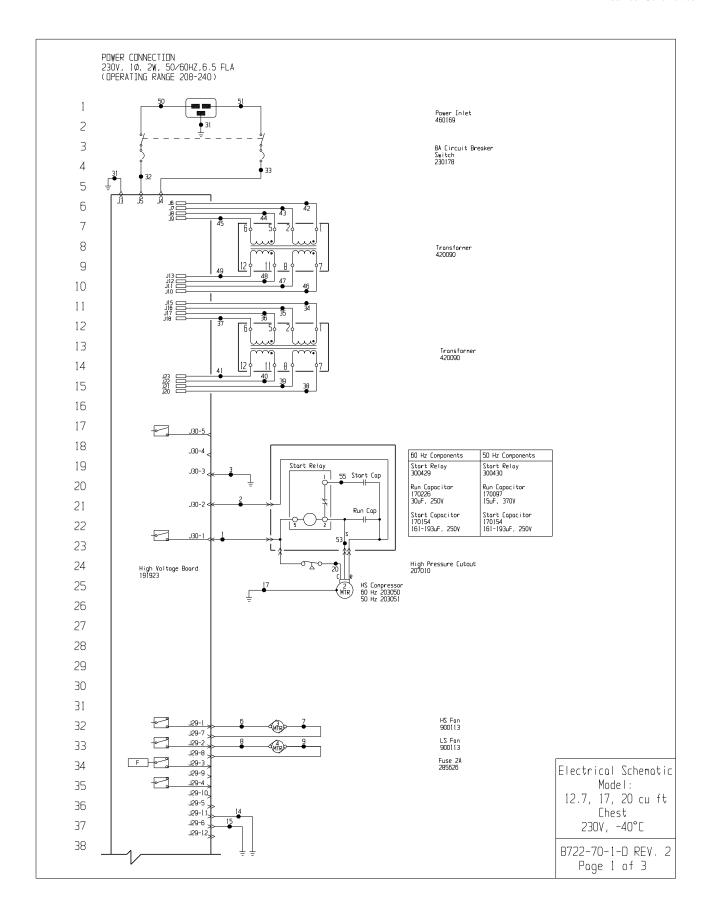


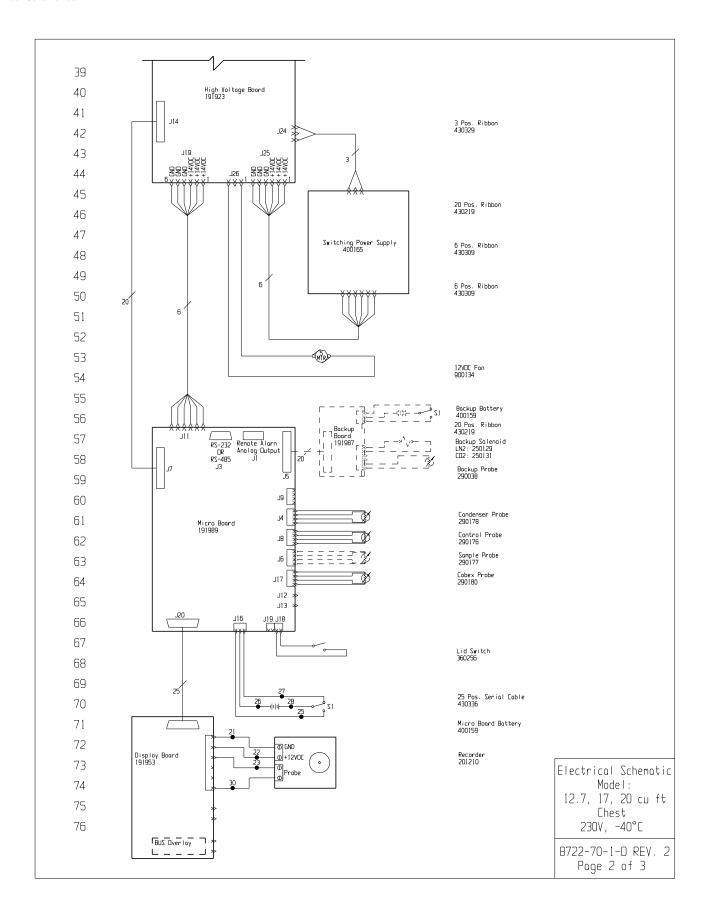
10-16 Revco CxF Thermo Scientific



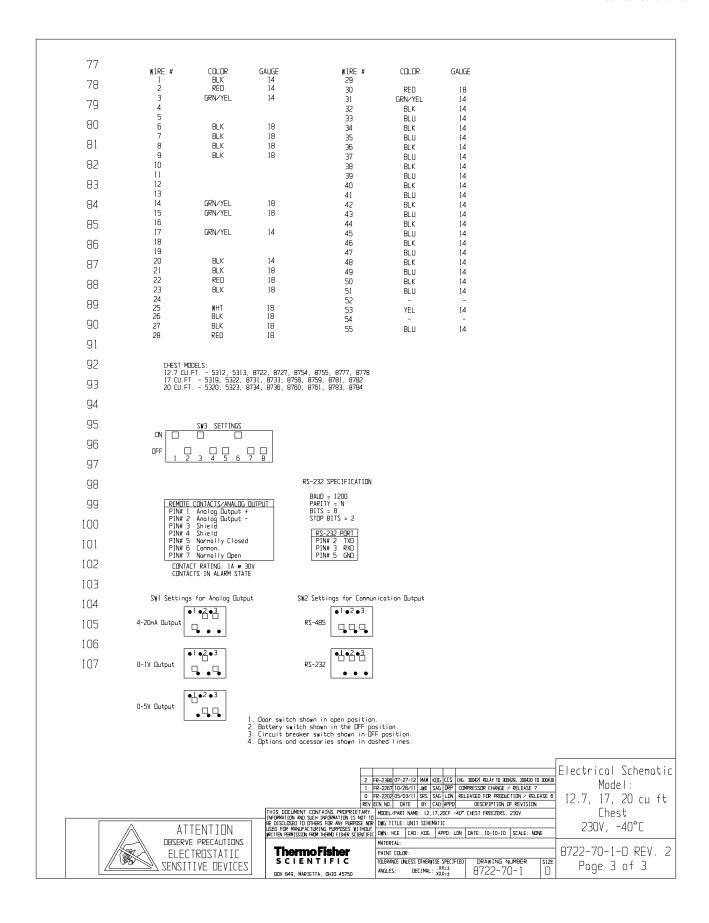
77	,	. The state	durpe u	57: FD	chies		
78	2 RE	LOR GÅLIGE LK 14 ED 14	<b>₩IRE #</b> 25 <b>26</b>	COLOR WHT BLK	<b>GAUGE</b> 18 <b>18</b>		
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86		LK 14	43 44	BLU BLK	14 14		
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93			3.	Circ⊔iţ I	breaker swi	itch showr	□FF position. n in □FF position.
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95	off .		7 🖁				
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97			RS-232	SPECIFICATION			
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99	PIN	l# 2 Analog Output - l# 3 Shield	DTDF	BITS = 2			
100	PIN	U# 4 Shield U# 5 Normally Closed U# 6 Common.	PI	-232 PORT N# 2 TXD N# 3 RXD			
101	PIN	u# 7 Normally Open NTACT RATING: 1A @ 30	PI	N# 5 GND			
102	CO	INTACTS IN ALARM STATE	i e				
103	SW1 Setti	ngs for Analog Dutput	" -	for Communicatio	on Output		
104	4-20mÅ Dutput		201-20				
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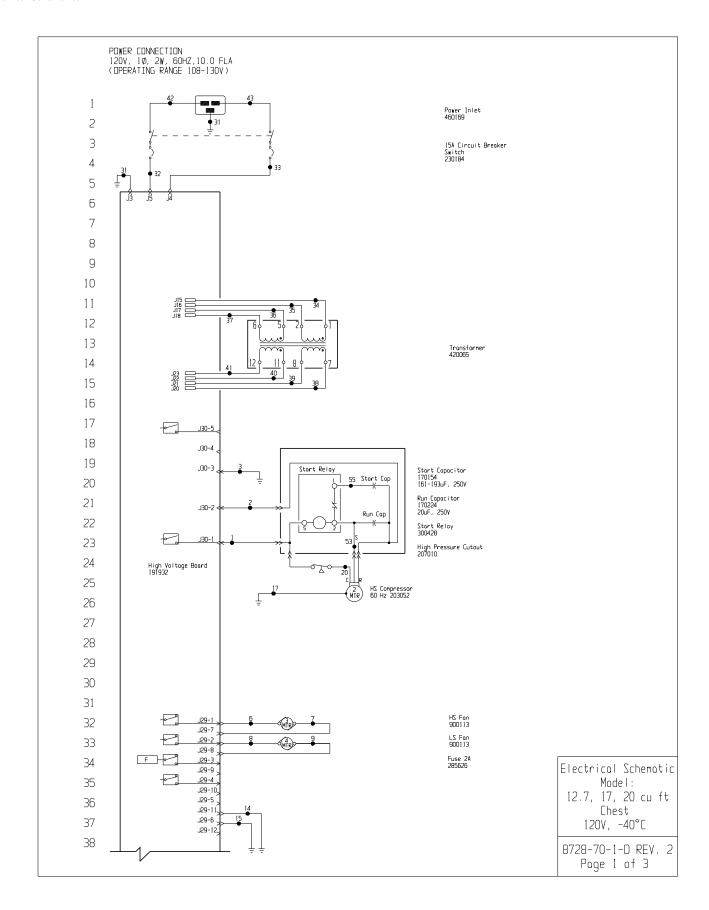
10-18 Revco CxF Thermo Scientific



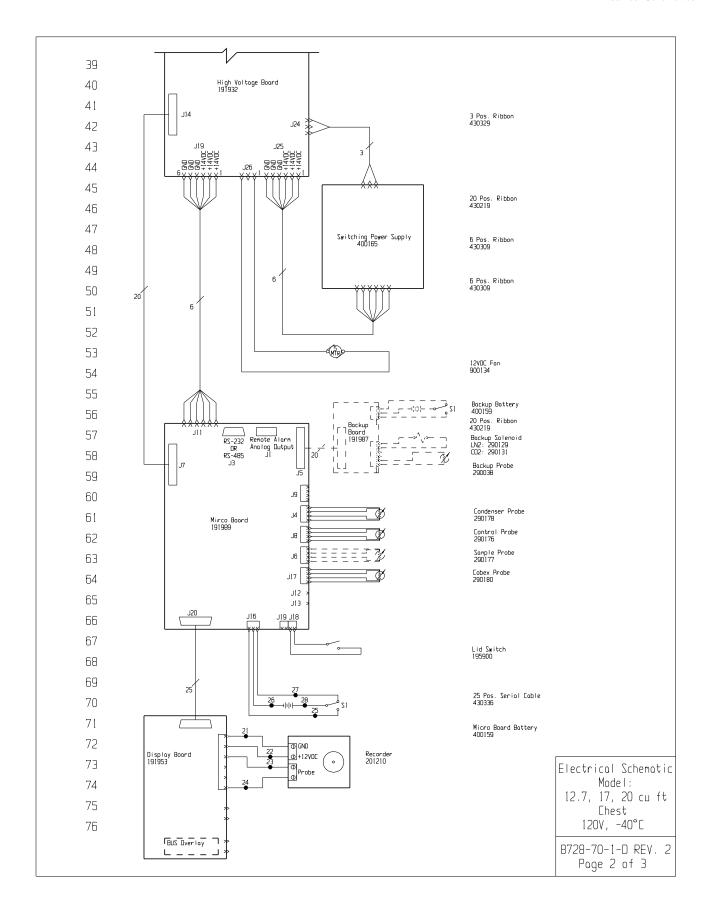


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77	WIRE # COLOR 1 BLK	14	WIRE # 29	COLOR	GAUGE	
78	2 RED 3 GRN/YE 4	14 EL 14	30 31	GRN/YEL	14 14	
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80	7 BLK 8 BLK	18 18	35 36	BLU BLK	14 14	
81	9 BLK 10	18	37 38	BLU BLK	14 14	
82	11 12 13		39 40 41	BLU BLK BLU	14 14 14	
83	14 GRN/YE 15 GRN/YE		42 43	BLK BLU	14 14 14	
84	16 17 GRN∕YE	EL 14	44 45	-	-	
85	18 19 20 BLK	14	46 47 48	-	-	
86	21 BLK 21 RED	18 18	49 50	-	- -	
87	23 BLK	18 18	51 52	-	-	
88	24 RED 25 WHT 26 BLK 27 BLK	18 18 18	53 54	YEL -	- -	
89	28 RED	18	55	BLU	-	
90						
91	CHEST MODELS:					
92	17 CU.FT 53	5315, 8728, 8756, 8779 818, 8730, 8757, 8780 821, 8737, 8762, 8785	9			
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102	CONTACT RAT	ING: 1A @ 30V N ALARM STATE	127,111 0			
103					_	
104	SW1 Settings for A		SW2 Settings f	or Communicatio	on Dutput	
105	4-20mA Dutput		RS-485	, 🖵 📮		
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# THERMO FISHER SCIENTIFIC FREEZER WARRANTY

time so the warranty will go into effect at approximately the same time your equipment is delivered. The warranty protection The Warranty Period starts two weeks from the date your equipment is shipped from our facility. This allows for shipping extends to any subsequent owner during the warranty period. During the first two years of the warranty period, component parts proven to be non-conforming in materials or workmanship will be repaired or replaced at Thermo's expense, labor included. The ULT Freezers include an additional two year warranty on the compressors, parts only, F.O.B. factory. Installation and calibration is not covered by this warranty agreement. The Technical Services Department must be contacted for warranty determination and direction prior to any work being performed. Expendable items, i.e., glass, filters, pilot lights, light bulbs and door gaskets are excluded from this warranty.

In addition to the standard warranty, the foamed-in-place cabinet design carries a unit production lifetime warranty (foamedin-place cabinet, evaporator and foamed-in-place door; parts only). Please contact your sales representative or Thermo for additional information.

equipment or to the component part beyond the original two year warranty period. The Technical Services Department must Replacement or repair of component parts or equipment under this warranty shall not extend the warranty to either the give prior approval for the return of any components or equipment.

Thermo shall not be liable for any indirect or consequential damages including, without limitation, damages relating to lost IMPLIED. NO WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY. THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, WHETHER WRITTEN, ORAL, OR profits or loss of products.

Your local Thermo Sales Office is ready to help with comprehensive site preparation information before your equipment arrives. Printed instruction manuals carefully detail equipment installation, operation, and preventive maintenance. If equipment service is required, please call your Technical Services Department at 1-800-438-4851 (USA and Canada) or 1-740-373-4763. We're ready to answer your questions on equipment warranty, operation, maintenance, service, and special applications. Outside the USA, contact your local distributor for warranty information.



Rev. 0 6/11

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# THERMO FISHER SCIENTIFIC FREEZER INTERNATIONAL DEALER WARRANTY

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The Warranty Period starts two months from the date your equipment is shipped from our facility. This allows for shipping time extends to any subsequent owner during the warranty period. Dealers who stock our equipment are allowed an additional four so the warranty will go into effect at approximately the same time your equipment is delivered. The warranty protection months for delivery and installation, providing the warranty card is completed and returned to the Technical Services Department.

Technical Services Department must be contacted for warranty determination and direction prior to any work being performed During the first two years of the warranty period, component parts proven to be non-conforming in materials or workmanship will be repaired or replaced at Thermo's expense, labor excluded. The ULT Freezers include an additional two year warranty on the compressors, parts only, F.O.B. factory. Installation and calibration is not covered by this warranty agreement. The Expendable items, i.e., glass, filters, pilot lights, light bulbs and door gaskets are excluded from this warranty. In addition to the standard warranty, the foamed-in-place cabinet design carries a unit production lifetime warranty (foamed-inplace cabinet, evaporator and foamed-in-place door; parts only). Please contact your sales representative or Thermo for additional information.

Replacement or repair of component parts or equipment under this warranty shall not extend the warranty to either the equipment or to the component part beyond the original two year warranty period. The Technical Services Department must give prior approval for the return of any components or equipment.

Thermo shall not be liable for any indirect or consequential damages including, without limitation, damages relating to lost IMPLIED. NO WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY. THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, WHETHER WRITTEN, ORAL, OR profits or loss of products.

Your local Thermo Sales Office is ready to help with comprehensive site preparation information before your equipment arrives. Printed instruction manuals carefully detail equipment installation, operation, and preventive maintenance.

1-740-373-4763). We're ready to answer your questions on equipment warranty, operation, maintenance, service, and special If equipment service is required, please contact your local distributor or Thermo (1-800-438-4851 in USA and Canada, or applications. Outside the USA, contact your local distributor for warranty information.



Rev. 0 6/11

Revco CxF Thermo Scientific

# Appendix A Handling Liquid Nitrogen



**Warning** Contact of liquid nitrogen or cold gas with the skin or eyes may cause serious freezing (frostbite) injury. ▲

### Handle liquid nitrogen carefully.

The extremely low temperature can freeze human flesh very rapidly. When spilled on a surface the liquid tends to cover it completely and intimately, cooling a large area. The gas issuing from the liquid is also extremely cold. Delicate tissue, such as that of the eyes, can be damaged by an exposure to the cold gas which would be too brief to affect the skin of the hands or face.

Never allow any unprotected part of your body to touch objects cooled by liquid nitrogen.

Such objects may stick fast to the skin and tear the flesh when you attempt to free yourself. Use tongs to withdraw objects immersed in the liquid, and handle the object carefully.

### Wear protective clothing.

Protect your eyes with a face shield or safety goggles (safety glasses without side shields do not give adequate protection). Always wear gloves when handling anything that is, or may have been, in immediate contact with liquid nitrogen. Insulated gloves are recommended, but heavy leather gloves may also be used. The gloves should fit loosely, so that they can be thrown off quickly if liquid should splash into them. When handling liquid in open containers, it is advisable to wear high-top shoes. Trousers (which should be cuffless if possible) should be worn outside the shoes.

### Introduction

The safe handling and use of liquid nitrogen in cryogenic refrigerators and dewar flasks is largely a matter of knowing the potential hazards and using common-sense procedures based on that knowledge. There are two important properties of liquid nitrogen that present potential hazards:

- 1. It is extremely cold. At atmospheric pressure, liquid nitrogen boils at -320°F (-196°C).
- 2. Very small amounts of liquid vaporize into large amounts of gas. One liter of liquid nitrogen becomes 24.6 cu. ft. (700l) of gas.

The safety precautions in this booklet must be followed to avoid potential injury or damage which could result from these two characteristics. Do not attempt to handle liquid nitrogen until you read and fully understand the potential hazards, their consequences, and the related safety precautions. Keep this booklet handy for ready reference and review.

**Note** Because argon is an inert gas whose physical properties are very similar to those of nitrogen, precautions and safe practices for the handling and use of liquid argon are the same as those for liquid nitrogen. ▲

### Use only containers designed for low temperature liquids.

Cryogenic containers are specifically designed and made of materials that can withstand the rapid changes and extreme temperature differences encountered in working with liquid nitrogen. Even these special containers should be filled SLOWLY to minimize the internal stresses that occur when any material is cooled. Excessive internal stresses can damage the container.

Do not cover or plug the entrance opening of any liquid nitrogen refrigerator or dewar. Do not use any stopper or other device that would interfere with venting of gas.

These cryogenic liquid containers are generally designed to operate with little or no internal pressure. Inadequate venting can result in excessive gas pressure which could damage or burst the container. Use only the loose-fitting necktube core supplied or one of the approved accessories for closing the necktube. Check the unit periodically to be sure that venting is not restricted by accumulated ice or frost.

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### Use proper transfer equipment.

Use a phase separator or special filling funnel to prevent splashing and spilling when transferring liquid nitrogen into or from a dewar or refrigerator. The top of the funnel should be partly covered to reduce splashing. Use only small, easily-handled dewars for pouring liquid. For the larger, heavier containers, use a cryogenic liquid withdrawal device to transfer liquid from one container to another. Be sure to follow instructions supplied with the withdrawal device. When liquid cylinders or other large storage containers are used for filling, follow the instructions supplied with those units and their accessories.

### Do not overfill containers.

Filling above the bottom of the necktube (or specified maximum level) can result in overflow and spillage of liquid when the necktube core or cover is placed in the opening.

### Never use hollow rods or tubes as dipsticks.

When a warm tube is inserted into liquid nitrogen, liquid will spout from the top of the tube due to gasification and rapid expansion of liquid inside the tube.



**Warning** Nitrogen gas can cause suffocation without warning!

### Store and use liquid nitrogen only in a well-ventilated place.

As the liquid evaporates, the resulting gas tends to displace the normal air from the area. In closed areas, excessive amounts of nitrogen gas reduce the concentration of oxygen and can result in asphyxiation. Because nitrogen gas is colorless, odorless and tasteless, it cannot be detected by the human senses and will be breathed as if it were air. Breathing an atmosphere that contains less than 18% oxygen can cause dizziness and quickly result in unconsciousness and death.

**Note** The cloudy vapor that appears when liquid nitrogen is exposed to the air is condensed moisture; not the gas itself. The issuing gas is invisible. ▲

# Never dispose of liquid nitrogen in confined areas or places where others may enter.

Disposal of liquid nitrogen should be performed outdoors in a safe place. Pour the liquid slowly on gravel or bare earth where it can evaporate without causing damage. Do not pour the liquid on pavement.

# Appendix B Handling Liquid CO2



Warning High concentrations of CO2 gas can cause asphyxiation! OSHA Standards specify that employee exposure to carbon dioxide in any eighthour shift of a 40-hour work week shall not exceed the eight-hour time weighted average of 5000 PPM (0.5% CO2). The short term exposure limit for 15 minutes or less is 30,000 PPM (3% CO2). Carbon dioxide monitors are recommended for confined areas where concentrations of carbon dioxide gas can accumulate. ▲

### Store and use liquid CO2 only in a well-ventilated place.

As the liquid evaporates, the resulting gas tends to displace the normal air from the area. In closed areas, excessive amounts of CO2 gas reduce the concentration of oxygen and can result in asphyxiation. Because CO2 gas is colorless, odorless and tasteless, it cannot be detected by the human senses and will be breathed as if it were air. Breathing an atmosphere that contains less than 18% oxygen can cause dizziness and quickly result in unconsciousness and death.

**Note** The cloudy vapor that appears when liquid CO2 is exposed to the air is condensed moisture; not the gas itself. The issuing gas is invisible. ▲

Never dispose of liquid CO2 in confined areas or places where others may enter.

Disposal of liquid CO2 should be done outdoors in a safe place. Pour the liquid slowly on gravel or bare earth where it can evaporate without causing damage. Do not pour the liquid on pavement.

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## Appendix C First Aid

If a person seems to become dizzy or loses consciousness while working with liquid nitrogen or carbon dioxide, move to a well-ventilated area immediately. If breathing has stopped, apply artificial respiration. If breathing is difficult, give oxygen. Call a physician. Keep warm and at rest.

If exposed to liquid or cold gas, restore tissue to normal body temperature (98.6°F) as rapidly as possible, followed by protection of the injured tissue from further damage and infection. Remove or loosen clothing that may constrict blood circulation to the frozen area. Call a physician. Rapid warming of the affected part is best achieved by using water at 108°F. Under no circumstance should the water be over 112°F, nor should the frozen part be rubbed either before or after rewarming. The patient should neither smoke nor drink alcohol.

# QE Declaration of Contormity

Thermo Fisher Scientific (Asheville) LLC 401 Millcreek Road Marietta, Ohio 45750 U.S.A.

hereby declares under its sole responsibility that the following product(s)

Product Description: Revco® ULT -86°C Chest Freezer

Cat. No.	Model No.	Release Level(s)	Year of Initial Marking
ULT390-10-A	5808	6 thru 8	2011
ULT390-10-V	5809	6 thru 8	2011
ULT1390-10-V	5812	6 thru 8	2011
ULT1390-10-D	5813	6 thru 8	2011
ULT1390-10-A	5815	6 thru 8	2011
ULT1790-10-A	5818	6 thru 8	2011

Cat. No.	Model No.	Release Level(s)	Year of Initial Marking
ULT1790-10-V	5819	6 thru 8	2011
ULT2090-10-V	5820	6 thru 8	2011
ULT2090-10-A	5821	6 thru 8	2011
ULT1790-10-D	5822	6 thru 8	2011
ULT2090-10-D	5823	6 thru 8	2011

(Release Level [REL#] shown on Serial Tag)

This product conforms to the following European Union Directive(s):

EMC: 2004/108/EC LVD: 2006/95/EC

This product conforms to the following Harmonized, International and National Standards:

EMC: EN 61326-1:2006 EN 61000-3-2 EN 61000-3-3

A -6

LVD: EN 61010-1 2<sup>nd</sup> Edition EN 60335-2-34 (applicable sections) CSA C22.2 No. 61010-1 2<sup>nd</sup> Edition UL 61010-1 2<sup>nd</sup> Edition

Pichell Eric Pickrell

15 February 2013

Regulatory Compliance Specialist

Thermo Fisher

# QE Declaration of Conformity

Manufacturer:

Thermo Fisher Scientific (Asheville) LLC 401 Millcreek Road Marietta, Ohio 45750 U.S.A.

hereby declares under its sole responsibility that the following product(s)

Product Description: Revco®-40°C Chest Freezers

Cat. No.	Model No.	Release Level(s)	Year of Initial Marking
ULT350-10-A	5308	4 thru 8	2009
ULT350-10-V	5309	4 thru 8	2009
ULT1350-10-D	5312	4 thru 8	2009
ULT1350-10-V	5313	6 thru 8	2009
ULT1350-10-A	5315	4 thru 8	2009
ULT1750-10-A	5318	4 thru 8	2009

Cat. No.	Model No.	Release Level(s)	Year of Initial Marking
ULT1750-10-D	5319	4, 5, 7 & 8	2009
ULT2050-10-D	5320	4 thru 8	2009
ULT2050-10-A	5321	4 thru 8	2009
ULT1750-10-V	5322	7 & 8	2011
ULT2050-10-V	5323	7 & 8	2011

(Release Level [REL#] shown on Serial Tag)

This product conforms to the following European Union Directive(s):

This product conforms to the following Harmonized, International and National Standards:

EMC: EN 61326-1 EN 61000-3-2 EN 61000-3-3

LVD: EN 61010-1, 2<sup>nd</sup> Edition EN 60335-2-24 (applicable sections) UL 61010-1 CSA C22.2 No. 61010-1 UL 471 (applicable sections)

Regulatory Compliance Specialist

Thermo Fisher SCIENTIFIC

Revco CxF Thermo Scientific Thermo Fisher Scientific 401 Millcreek Road Marietta, Ohio 45750 USA

www.thermofisher.com