



Rewiring Procedure

(All horizontals except for A5, B3 & D3 models)

Equipment needed

Catalog Number	Description	Quantity
PLAT-WIRE	Platinum Wire	B1A 12"
		B1 15"
		B2 18"
		A3-1 26"
		A2 25"
		A1 19"
R12000	Banana Plug/ Hex nut	2
R10379	Teflon Tubing	B units 4 inches
		A3-1 5 inches
		A2 5 3/4"
		A1 5 inches
132-010801	Hot Melt	1

MATERIALS NEEDED: SOLDERING IRON AND HOT GLUE GUN (for the Hot melt)

- 1) Clean the area and put the banana plug in place, fasten with nut.
- 2) Cut the wire protector, from near corner to banana plug/nut
- 3) Using the soldering iron, tack the platinum wire in the far corner from the banana plug by lightly touching a soldering iron to the wire at place to be tacked.
- 4) Tack the platinum wire in rear corner. Additional tacks may be needed (3 or 4 recommended).
- 5) Put the wire protector over the platinum wire, from the near corner to the banana plug.
- 6) Wrap the platinum around the banana plug two or three times.
- 7) Cut wire
- 8) Repeat 1 through 6 for the other side.
- 9) Place the unit on side and solder the wire to banana plug. Let cool for several minutes.
- 10) Cover the soldered end and exposed wire at the banana plug with hot Melt. Let cool. The Hot melt should melt around the hole and completely cover any exposed wire.