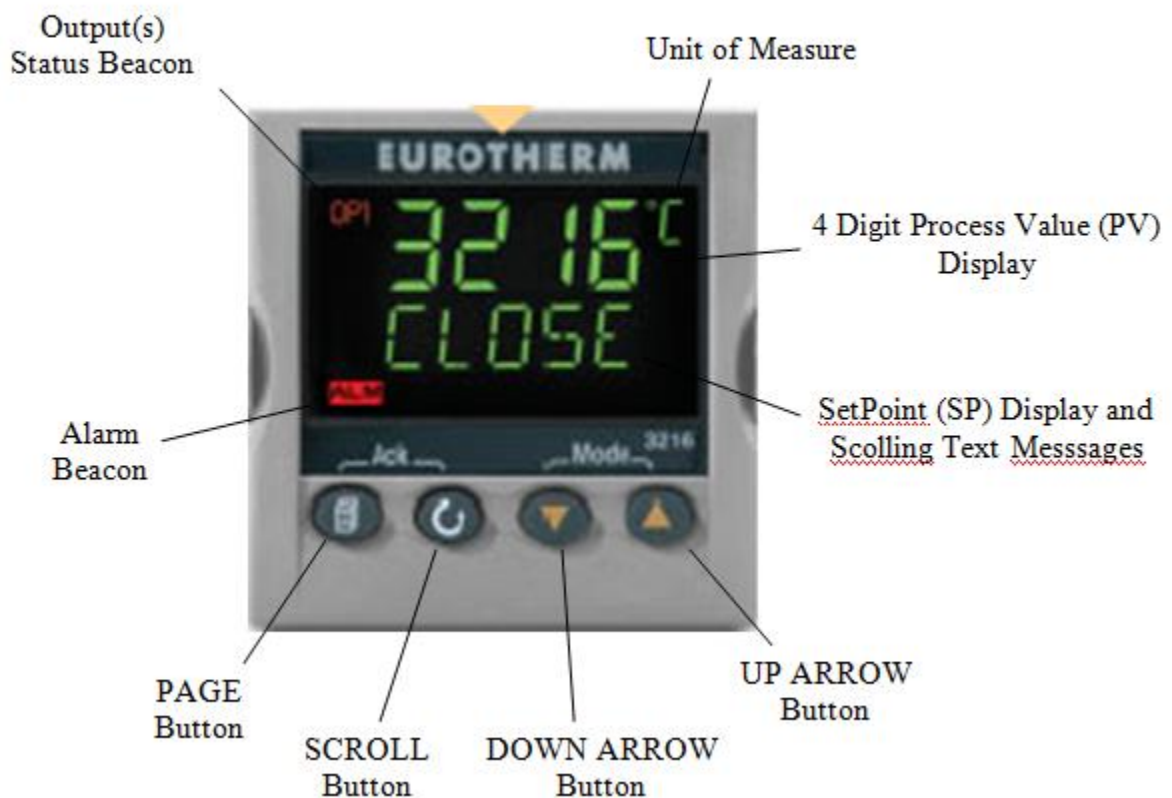


Offset Calibration		3216 Calibration	
Temperature Control		Temperature Offset Calibration	December 17, 2021

3216 ENTERING AN OFFSET TO THE TEMPERTURE DISPLAY

Eurotherm 3216 Controller Operation



From the normal display screen

1. Press and HOLD the PAGE button until Leu 3 is displayed.
2. Press the UP arrow key quickly until Conf is in the top display and GoTo in the bottom display. This will be displayed for a few seconds and then CODE will appear.
3. Press the up enter key until 2555 is displayed and after a few seconds Conf will come up on the screen.
4. Press the PAGE button until INPUT is displayed.
5. When Input is on the screen, press the scroll button until PV.OFS is displayed in the bottom screen and a number value will be displayed in the top.
6. Use the up or down arrow key to enter the offset value that is required.

Once your valued has been entered press the PAGE button until ACCESS is displayed. Press SCROLL button until Conf is displayed at the top and GoTo is displayed at the bottom. Press the up arrow key until Leu 1 is displayed and this will take you out of the Configuration mode and will return you to the HOME screen where the temperature of the furnace will appear in the display.