



VWR Incubators
Gr Con 2.6CF/4CF/6.85CF
Models 89511-418/420/422
F Air 2.3CF/3.6CF/6.3CF/13.4CF
Models 89511-424/426/428/430

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# **Safety Notes**

# **Basic Operating Precautions**

These operating instructions describe VWR incubators.

VWR incubators have been manufactured to the latest state of the art and have been tested thoroughly for flawless functioning prior to shipping. However, the incubator may present potential hazards, particularly if it is operated by inadequately trained personnel or if it is not used in accordance with the intended purpose. Therefore, the following must be observed for the sake of accident prevention:

- Never step into the unit.
- VWR incubators must be operated by adequately trained and authorized professional personnel.
- VWR incubators must not be operated unless these operating instructions have been fully read and understood.
- The present operating instructions, applicable safety data sheets, plant hygiene guidelines and the corresponding technical rules issued by the operator shall be used to create written procedures targeted at personnel working with the subject matter device, detailing:
  - the decontamination measures to be employed for the incubator and the accessories used with it,
  - the safety precautions to be taken when processing specific agents,
  - the measures to be taken in case of accidents.
- Repair work on the incubator must be carried out only by trained and authorized expert personnel.
- The contents of these operating instructions are subject to change at any time without further notice.
- Concerning translations into foreign languages, the German version of these operating instructions is binding.
- Keep these operating instructions close to the incubator so that safety instructions and important information are always accessible.
- Should you encounter problems that are not detailed adequately in these operating instructions, please contact VWR International, LLC immediately for your own safety.

# **Operational Safety Rules**

The following rules must be heeded when working with VWR incubators:

- Observe the sample weight limits specified for your VWR incubator as a whole and its shelving in particular; see "Technical Data" on page 13-1.
- Do not load the bottom of the interior workspace to avoid the risk of overheating any samples placed there and to prevent the temperature sensor from being damaged.
- Arrange the samples evenly throughout the work space, making sure not to place them too closely to the interior walls to ensure a uniform temperature distribution.
- Do not load your VWR incubator with substances that exceed the capabilities of the available lab apparatus and Personal Protection Equipment to provide sufficient degrees of protection to users and third parties.
- Check the door seal every six months for proper sealing performance and possible damage.
- Do not process any samples containing hazardous chemical substances that may be released into the ambient air through defective seals or may cause corrosion or other defects on parts of the VWR incubator.

# Warranty

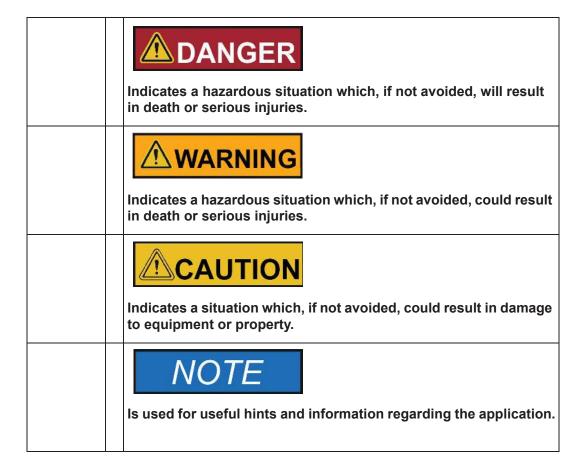
VWR International, LLC warrants the operational safety and functions of the VWR incubators only under the condition that:

- the incubator is operated and serviced exclusively in accordance with its intended purpose and as described in these operating instructions,
- the incubator is not modified,
- only original spare parts and accessories that have been approved by VWRare used (third-party spares without VWR International, LLC approval void the limited warranty),
- inspections and maintenance are performed at the specified intervals,
- an operation verification test is performed after each repair activity.

The warranty is valid from the date of delivery of the incubator to the customer.

## **Explanation of Safety Information and Symbols**

# Safety Notes and Symbols Used Throughout These Operating Instructions



# **Additional Symbols for Safety Information**

May b	Wear safety gloves!
lacksquare	Wear safety goggles!
5	Harmful liquids!
	Electric shock!
Table 1	Hot surfaces!
	Fire hazard!
**	Explosion hazard!
(a)	Suffocation hazard!
	Biological hazard!
æ	Contamination hazard!
	Danger of tipping!

# Symbols on the Incubator



Observe operating instructions



Mark of conformity USA/Canada



120 Volts AC power socket

# **Intended Purpose of the Incubator**

### **Correct Use**

VWR incubators are laboratory devices for preparing and cultivating cell and tissue cultures. The devices employ precision temperature control for simulating the specific physiological ambient conditions for these cultures.

### **Incorrect Use**

To avoid the risk of explosion do not load the incubator with tissue, material, or liquids that:

- are easily flammable or explosive,
- release vapor or dust that forms combustible or explosive mixtures when exposed to air,
- release poisons,
- do not pour any liquids on the bottom of the interior surface or into a collecting basin inside the unit.
- release dust
- exhibit exothermic reactions
- are pyrotechnical substances
- refrain also from pouring any liquids onto the internal base plate or inserting bowls filled with liquids into the sample compartment.

### Standards and Directives

The incubator complies with the following standards and guidelines:

- IEC EN 61010 1, IEC EN 61010 2 010
- Low Voltage Directive 2014/35/EU
- EMC Directive 2004/108/EC

Additionally, the incubator is in compliance with many other international standards, regulations and directives not listed here. Should you have any questions regarding compliance with national standards, regulations and directives applicable for your country, please contact your VWR International, LLC sales organization.

# **Delivery of the Incubator**

# **Packaging**

VWR incubators are delivered in a rugged packaging box. All packaging materials can be separated and are reusable:

Packaging materials

Packaging carton: Recycled paper

Foam elements: Styrofoam (CFC-free)

Pallet: Chemically untreated wood

Packaging film: Polyethylene

Packaging ribbons: Polypropylene

# **Acceptance Inspection**

After the incubator has been delivered, check the delivery immediately for:

- completeness,
- possible damage.

If components are missing or damage is found on the incubator or the packaging, in particular damage caused by humidity and/or water, please notify the carrier as well as VWR International, LLC Technical Support immediately.



Risk of injury

Should sharp edges have formed in damaged areas or elsewhere on the device, take all necessary precautions to protect personnel handling the incubator. For example, have them wear protective gloves and other personal protection equipment.

# **Scope of Supply**

### **Incubators**

Quantity of components supplied (pieces)	Gravity Convection Incubators	Forced Air Incubators
Perforated shelves	2	2
Support rail for shelf table-top incubators	4	2
Shelf support	4	4
Power cord	1	1
Clip springs for table-top incubators	4	2
Plug	1	1
Anti-tilt anchor	1	1
Operating manual	1	1

# Installation

### **Ambient Conditions**

### **Location Requirements**

Built-in incubators can, heating and drying ovens must be operated with an air exhaust system and exhaust hose (only original VWR accessory should be used).

For safety reasons, the installation space should be made of non-combustible materials, according to DIN 4102.



During installation of built-in units, ensure that the escaping air will be safely discharged out of the installation space.

The incubator must only be operated in a location that meets all of the ambient condition requirements listed below:

- Installation location indoors in dry areas free from drafts.
- The dust burden may not exceed the contamination category 2 based on EN 61010-1. Using the incubator in an atmosphere with electrically conductive dust is prohibited.
- The minimal distance to adjacent surfaces must be observed on all sides.(See the requirements on Table 3-2 on page 3-3.
- The operating room must be equipped with appropriate ventilation.
- Solid, level, fire-proof surface; no flammable materials opposite to the rear panel of the incubator.
- Vibration-proof substructure (floor stand, lab table) capable of bearing the dead weight of the incubator and its accessories (particularly if two devices are stacked).
- The electrical circuitry of the incubator has been designed for an operating height of up to 2000 m above sea level.
- Relative humidity up to 80% (maximum; preferably 60-70%), non condensing.
- Should condensation exist, wait until the moisture has evaporated completely before connecting the incubator to a power source and powering up.

- If a high-voltage test is to be performed on the unit, it must first be heated for around 30 minutes at 75°C.
- The ambient temperature must be within a range of +18°C to +32°C (64.4°F to 89.6°F).
- Avoid direct exposure to sunlight.
- Devices that produce excessive amounts of heat must not be placed near the incubator.
- Place the incubator on a floor stand (option; to be ordered separately), never on the lab floor. This prevents the penetration of dust or dirt into the device.
- Power line voltage variations must not exceed ±10 % of the nominal voltage.
- Transient surges must lie within the range of levels that normally occur in the power supply system. The impulse withstand voltage based on surge category II of IEC 60364-4-443 shall be applied at the nominal voltage level.
- Consider installing one dedicated upstream circuit breaker per incubator to avoid multiple device failures in case of an electrical fault.





Do not place the incubator directly on the lab floor, but mount it on the floor stand or on a lab work surface (option; to be ordered separately). Contaminants, such as bacteria, viruses, fungi, prions, and other biological substances may use the open door to migrate easily from the floor into the incubator's work space.

### **Intermediate Storage**

When the incubator is placed in intermediate storage, which is permissible for a maximum of four weeks, make sure that the ambient temperature is between 20°C to 60°C (68°F to 140°F) and the maximum relative humidity does not exceed 90%, non-condensing.

### Room Ventilation

Heat dissipating from the incubator during continuous operation may cause a change in the room climate.

- Therefore, the incubator must only be installed in rooms with sufficient ventilation.
- Do not install the incubator in room recesses without ventilation.
- When several devices are to be placed in the same room, additional ventilation may have to be provided as necessary.
- To avoid any impact of the heat dissipated by the incubator on the ambient climate the room must be vented by means of a laboratory-grade ventilation system that complies with applicable local and national health and safety regulations and has sufficient capacity.

• If excessive temperatures tend to occur in the operating room, be sure to provide a thermal protection means that cuts out the power supply to mitigate the impact of overtemperature scenarios.

### **Table-top incubators**

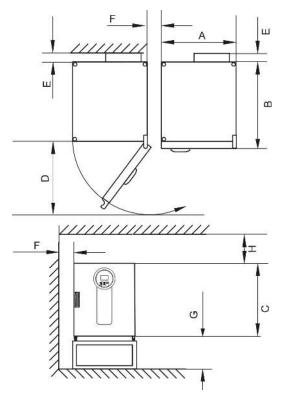


Figure 3-1 Table-top incubators, dimensions and required clearances

**Table 3-1 Incubator Dimensions** 

Model	A (mm)	B (mm)	C (mm)	D (mm)
89511-418	530/20.1	565/22.2	720/28.3	540/21.3
89511-420	640/25.2	565/22.2	820/32.3	650/25.6
89511-422	640/25.2	738/29.1	920/36.2	650/25.6
89511-424	530/20.1	565/22.2	720/28.3	540/21.3
89511-426	640/25.2	565/22.2	820/32.3	650/25.6
89511-428	640/25.2	738/29.1	920/36.2	650/25.6

<sup>\*</sup> Depth of handle /display (66 mm/2.6 in) not included in overall depth specified; height of adjustable feet (36 mm/1.4 in) not included in overall height specified.

**Table 3-2 Required Clearances** 

E (mm)	F (mm)	G (mm)	H (mm)
80/3.1	50/2.0	200/7.9	300/11.8

### **Floor Stand Incubators**

#### 400 liter units

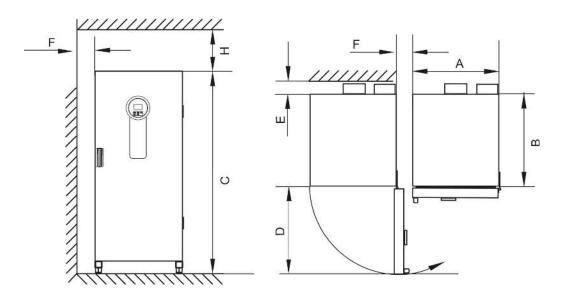


Figure 3-2 Floor stand incubators, dimensions and required clearances

**Table 3-3 Incubator Dimensions** 

Model	A (mm/inch)	B (mm/inch)	C (mm/inch)	D (mm/inch)
89511-430	755/29.7	770/30.3	1655/65.2	810/31.9

<sup>\*</sup> Depth of handle /display (66 mm/2.6 in) not included in overall depth specified. Width of hinge (23 mm) not included in overall width.

**Table 3-4 Required Clearances** 

E (mm/inch)	F (mm/inch)	H (mm/inch)	I (mm/inch)
120/4.7	50 / 2	200 / 8	200/7.9

## **Transport**

### **Table-top incubators**

For transport, do not lift the incubator using the doors or components attached to the incubator as lift points.

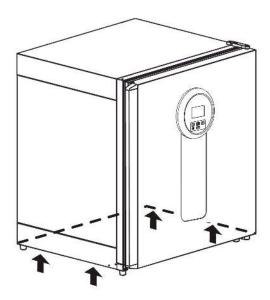


Figure 3-3 Lift Points

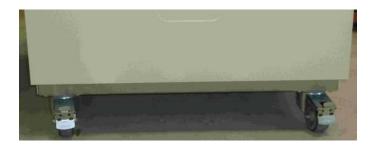


Heavy loads! Lift with care!

To avoid injury through physical strain, such as strain traumata and slipped discs, do not attempt to lift the incubator alone! To avoid injury through dropped loads, be sure to wear Personal Protection Equipment, such as safety shoes, when lifting the incubator.

To avoid crushing your fingers or hands (particularly in a closing door) or damaging the incubator, do not use any other lift points than those indicated in the illustration above.

#### Floor stand incubators



The floor stand incubators come equipped with four (4) casters. The lever for releasing the caster is located above the locking lever. After positioning the unit in its installation location ensure that the locking levers are pressed down on the casters.

To ensure the degree of stability specified by safety requirements the front casters must be turned so that they are facing forward after the unit has been positioned in its installation location and the locking levers pressed down on these casters.





Danger of tipping when moving!

Disconnect the unit from the power source before moving it.

Unscrew the wall mounts/supports from the wall.

Retract the spacers.

Move the VWR floor stand units with caution.

When moving the unit always give particular attention to protruding items, such as door handle, spacers, etc.

Quick starts and stops can result in tipping!

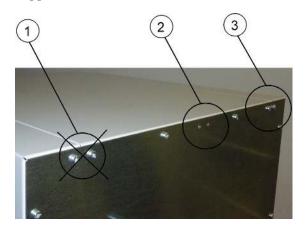
Always ensure that the doors are closed when moving the unit.

# **Installing the Anti-tilt Anchor**

### **Table-top incubators**

The anti-tilt anchor secures the device to a solid part of a building. The anti-tilt anchor is to be mounted on the side opposite of the door hinges.

Bend the fixing tabs of the anti-tilt anchor up on one side and down on the other by an angle of approx. 90°.



- 1. Do not use this position if the door is hinged on this side. Right-hand hinges represent the standard configuration.
- 2. Preferred position.
- 3. Alternative position. Do not use if the door is hinged on this side.

Remove the bracket screws. Use the preferred position, if possible.

Fix the anti-tilt anchor with the bracket side down to the unit.

Position the unit with the anti-tilt anchor to in an angle of approx. 90° +/- 20%.

Take care that the stacking feet of the unit are still in correct place on the lower unit or on the stacking adapter.

Fix the anti-tilt anchor to a solid part of the building.

#### Floor stand incubators



VWR floor stand incubators must always be attached to the wall using two (2) retaining brackets on the outer left and right side on the back of the unit.



Remove the screws.

Attach the end of the retaining bracket that is facing downward to the unit.

Align the device at roughly 90°, +/-20° to the retaining bracket.

Affix the retaining bracket to the wall.





Unsafe part of the building!

Install the anti-tilt anchor to a solid part of the building, which is able for shoring loads.

The installation has to be carried out by qualified personnel only.

The connection to the building must be carried out with appropriate screws and dowels according to the consistence of the building part.

Additionally, the following caution notes must be heeded at all times:



Risk of overheating with stacked devices

To avoid the risk of electrical components and the outer enclosure overheating or temperature control failing due to insufficient ventilation, do not exceed the specified stacking height!



Risk of tipping and dropping of stacked devices

You should be aware at all times that stacked devices do not form a stable unit, even when the stacking pads and frames are correctly used. The top device may tip over and drop down when being transported in a stack. To avoid injury to persons and damage to equipment, do not attempt to move stacked devices as a unit! Separate and move each device one by one, then restack them.

# **Product Description**

This section describes VWR microbiological incubators:

- VWR Gravity convection incubators:
- VWR Forced air incubators.

This section describes the VWR microbiological incubators for standard laboratory applications.

## **Gravity Convection Incubator Overview**

Gravity convection incubators come equipped with the following features:

- high-precision work space temperature control, adjustable in steps of one-tenth of a degree up to 75°C (167°F)
- two perforated shelves.
- access port for table top units
- an on and off timer
- inlet and exhaust air tube for floor stand units

The individual features of gravity convection incubators are shown in the figures below.

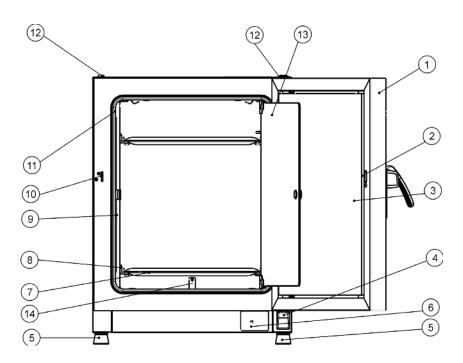


Figure 4-1 89511-418, 89511-420 and 89511-422 Front View

- [1] Outer door
- [2] Door latch cutout
- [3] Door latch and handle
- [4] Door hinge, lower
- [5] Levelling foot
- [6] Nameplate
- [7] Perforated shelf
- [8] Support rail for perforated shelf
- [9] Shelf support
- [10] Door hook catch
- [11] Door seal
- [12] Stacking pad
- [13] Glass door
- [14] Temperature sensor

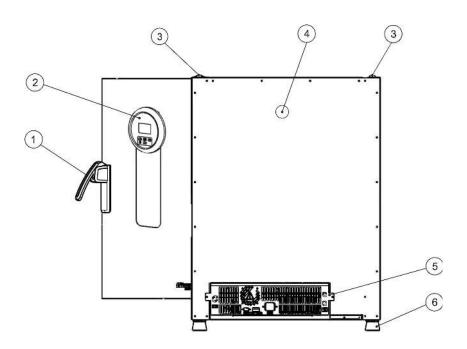


Figure 4-2 89511-418, 89511-420 and 89511-422 Rear View

- [1] Door latch and handle
- [2] Control panel
- [3] Stacking pad
- [4] Access port
- [5] Electronics compartment
- [6] Leveling foot

# **Forced Air Incubator Overview**

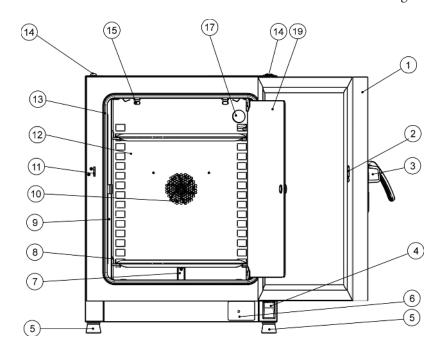
Forced Air Incubators come equipped with the following features:

- high-precision work space temperature control, adjustable in steps of one-tenth of a degree up to 75°C (167°F)
- one speed work space fan



At high ambient temperatures the maximum speed is reduced.

- an on/off timer
- two perforated shelves
- an access port for tubing, sensor leads, etc.



The individual features of forced air incubators are shown in the figures below.

Figure 4-3 89511-424, 89511-426 and 89511-428 Front View

- [1] Outer door
- [2] Door latch cutout
- [3] Door latch and handle
- [4] Door hinge, lower
- [5] Levelling foot
- [6] Nameplate
- [7] Temperature sensor
- [8] Support rail for perforated shelf
- [9] Shelf support
- [10] Fan opening, air baffle
- [11] Door hook catch
- [12] Air baffle
- [13] Door seal
- [14] Stacking pad
- [15] Spring
- [16] Power outlet
- [17] Access port
- [18] -
- [19] Glass door

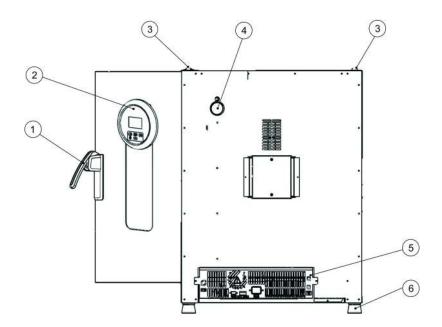


Figure 4-4 9511-424, 89511-426 and 89511-428 Rear View

- [1] Door latch and handle
- [2] Control panel
- [3] Stacking pad
- [4] Access port
- [5] Fan
- [6] Electronics compartment
- [7] Levelling foot
- [8] Sample sensor connection

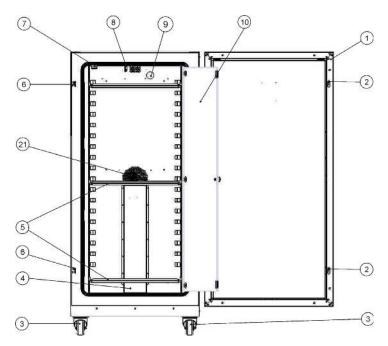
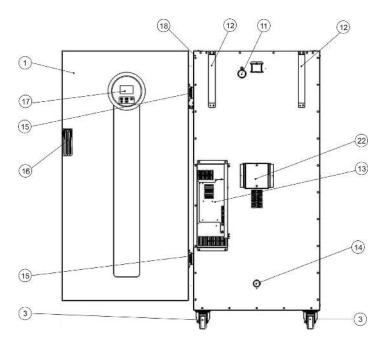


Figure 4-5 89511-430 Front View

- Outer door
- Door latch [2]
- [3] Unit caster
- [4] Air baffle
- Perforated shelf [5]
- Door hook catch [6]
- [7] Glass door latch
- [8] Temperature sensor
- [9] Access port
- [10] Glass door
- [11] -
- [12] -
- [13]
- [14]
- [15]
- [16] -
- [17] -
- [18] -
- [19] -
- [20] -
- [21] Fan opening, air baffle



### Figure 4-6 89511-430 Rear View

- [1] Outer door
- [2] -
- [3] Unit caster
- [4]
- [5]
- [6]
- [7] -
- [8]
- [9]
- [10] -
- [11] Access port
- [12] Anti-tilt anchor
- [13] Electronics compartment
- [14] Inlet air tube
- [15] Hinge
- [16] Door handle
- [17] Display
- [18] Nameplate on sidewall
- [19] -
- [20] -
- [21] Exhaust air tube
- [22] Fan

# **Safety Devices**

The incubators are equipped with the following safety features:

- a sample protection feature that safeguards the samples against destruction through overheating in case of controller failure;
- dual fuses rated at 16 amperes.

# **Work Space Atmosphere**

To ensure undisturbed operation, the ambient temperature in the operating room must be at least 18°C (64.4°F).

The heating system uses this temperature threshold to control the ambient temperature plus 5°C (9°F) up to the maximum of 75°C (167°F) for gravity convection and 10°C (18°F) up to the maximum of 75°C (167°F) for forced air incubators.

# **Sensing and Control System**

The PT 100-type sensor for the control of the work space temperature and for the thermal protection [1] is installed on the bottom of table-top incubators and in the top of floor stand incubators.

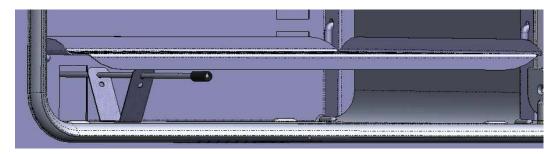


Figure 4-7 Sensor System (for table-top incubators)

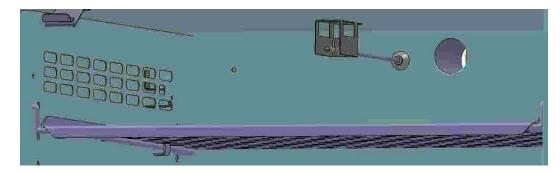


Figure 4-8 Sensor System (for floor stand incubators)

The work space temperature sensor provides the inputs to the incubator's built-in controller, which continuously compares the measured values to the user-specified set value and adjusts the heaters according to the result.



Do not remove the protection hose from the sensor. Protect the sensor from mechanical damage.

The unit features a thermal protection function that is factory-preprogrammed and not adjustable. It protects the cultures in the work space from overheating: Thermal protection kicks in on a brief violation of the upper limit, based on the defined setpoint temperature, at between 2 and 3°C (35.6°F and 37.4°F) (37°C (99°F): 2°C (35.6°F), > 50°C (122°F): 3°C (37.4°F)), automatically reducing the work space temperature to the user-specified set value and allowing the incubation process to be continued even in case of a controller malfunction. If the thermal protection is activated, the error message (E111) "Temperature too high" appears in the display window and an audible alarm is sounded.

When the user acknowledges the error message, the red alarm icon (D4 in figure 7-1 on page 7-1) is illuminated and the Temperature Set Value icon (see table 7-3 on page 7-3) is highlighted by a red border to indicate that thermal protection has kicked in.

### **Data Communications & Alarm Interface**

All signal connections are installed in the electrical interface panel at the rear of the incubator.

#### RS-232 Interface

The RS- 232 interface (item 2 in figure 5 below) may be used to connect VWR incubators to the serial interface port of a computer to allow for the computer-aided acquisition and documentation of major operating parameters (temperature, etc.).

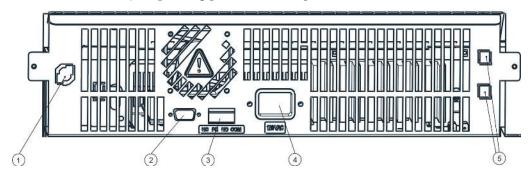


Figure 4-9 Signal Interfaces and Power Socket

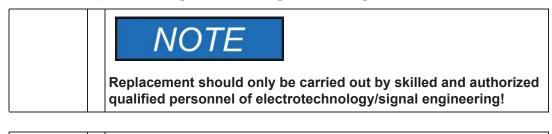
- [1] Not used
- [2] RS 232 interface
- [3] Not used
- [4] Power socket
- [5] not used

### **AC Power Socket**

The incubator is connected to the AC supply mains via the socket (item 4 in figure 5), which accepts a power cord with an IEC standard plug.

#### **Fuses**

Two 16 A slow-blow fuses mounted on the incubator's main electronic circuit board protect internal circuitry from the impact of excessive power consumption.





**Fuse replacement** 

The device fuses are not user-serviceable. When the incubator exhibits the typical signs of a blown fuse (no response to pressing the On/Off button, control panel remains extinguished, no heating operation), call VWR Customer Service to have the fuses replaced.

### **Work Space Components**

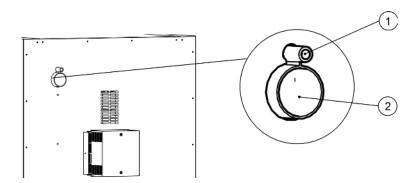
### Inner Chamber

All components of the work space are made of corrosion-resistant stainless steel and have an absolutely smooth and easy-to-clean surface. Any embossings have a large radius.

#### **Access Port**

A re-sealable, capped access port (can be closed off using the plugs delivered with the unit) allows cables, hoses or additional sensor leads to be routed into the work space of the incubator.

The access port [2] has a diameter of 42 mm.





### **Operating conditions**

When accessories are to be operated in the work space of the incubator, the ambient condition requirements must be observed. The energy introduced into the work space has an impact on the lower end of the temperature control range. When additional heating sources are introduced into the work space, temperature control may be adversely affected.

# **Shelf System**

The incubator is supplied with two perforated shelves. The shelf support rails [1] have an alternating pattern of oblong and round perforations spaced evenly at 30 mm, allowing the shelf support brackets [8] to be inserted without any room for error, yet in a very flexible way to accommodate any required height of sample container. The shelves [2] have an integrated tilt protection and pull-out stop. For details on using the shelf system, see "Installing the Shelf System for Table-top Units" on page 5-1.

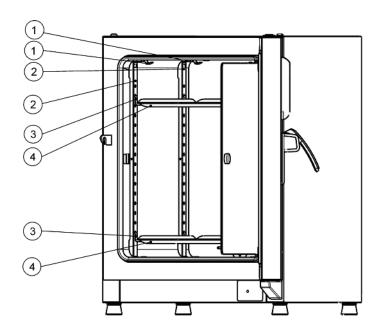


Figure 4-10 Gravity Convection Shelf System

- [1] Retaining Springs
- [2] Support rails
- [3] Shelf support
- [4] Perforated shelves

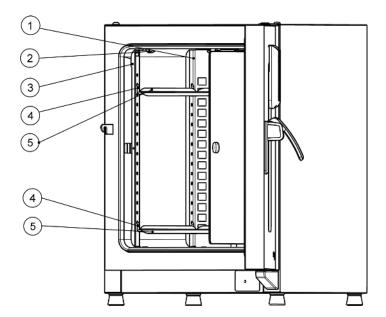


Figure 4-11 Forced Air Shelf System

- [1] Air Baffles
- [2] Retaining Springs (only for table-top incubators)
- [3] Support Rails
- [4] Shelf Support
- [5] Shelves

**Product Description Shelf System** 

# Start-up

## Installing the Shelf System for Table-top Units

The installation of the shelf system does not require any tools. The support rails are secured in place by spring action. Once the shelf support have been inserted into the rails, the perforated shelves can be simply pushed onto their support hooks to complete the installation.



## **Initial Installation**

- 1. Peel off the protective foil from the support rails.
- 2. Push the retaining spring [1] into the guide on the support rail [2], making sure that the locking nub [3] on the retaining spring safely engages with the matching hole in the support rail.

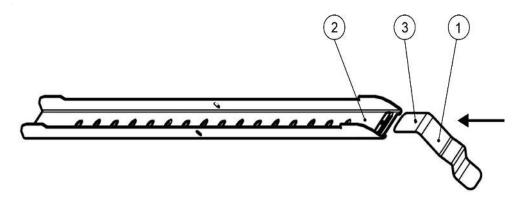
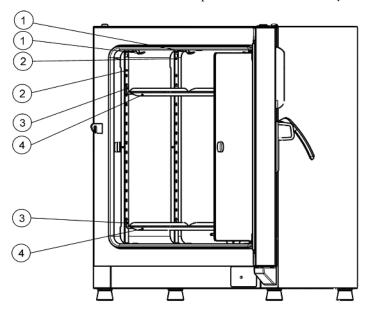


Figure 5-1 Sliding the Retaining Spring into the Support Rail

## **Installing the Perforated Shelves**

The illustration below shows the placement of the shelf system elements.



#### Figure 5-2 Installing the Shelving

- [1] Clip spring
- [2] Support rail (for floor stand units, air baffle)
- [3] Shelf support,
- [4] Perforated shelf

## **Preparing the Work Space**

Upon delivery, VWR incubators are not in a sterile state. Before the initial start-up, the incubator must be decontaminated.

The following work space components should be checked for cleanliness and disinfected prior to use:

- support rails (table-top units),
- shelf support,
- perforated shelves,
- work space surfaces,
- work space seals and gaskets,
- glass door



### Installation of the Support Rails (only for table-top Units)

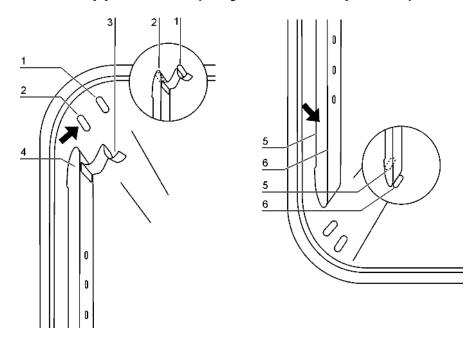


Figure 5-3 Support Rail Installation

The embossings at [2] and [5] act as lateral guides for the support rails, while the embossings at [1] and [6] secure the support rails in place. For the support rails to install correctly the retaining spring [3] must be facing upwards.

- 1. Place the support rail [4] on the lower embossing [6] and tilt it upwards against the work space side wall so that the rail is positioned over the two embossings at [5] and [2].
- 2. Clamp the retaining spring [3] behind the upper embossing [1].
- 3. To remove the support rails, pull the retaining spring tab down out of the embossing and remove the support rail assembly.

## **Installing the Shelf Support Brackets**

- 1. Insert the shelf support [3] into the perforations [1] of the support rail and tilt it downwards.
- 2. Make sure that the two vertical elements [2] of the shelf support butt against the support rail.

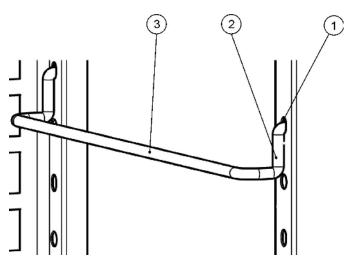


Figure 5-4 Shelf Support Installation

## **Installing the Perforated Shelves**

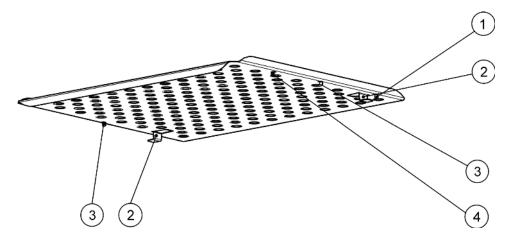
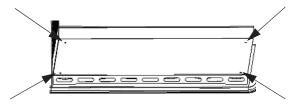


Figure 5-5 Installing the Perforated Shelves

- [1] Rear Pull-out Stop
- [2] Anti-tilt anchor
- [3] Front Pull-out Stop
- [4] Shelf
- 1. Push the shelf [4] onto the shelf support with the tilt protection devices [2] facing the rear panel of the incubator.
- 2. Slightly raise the perforated shelf so that the pull-out stops [1] and [3] can slide over the shelf support.
- 3. Make sure that the shelves and both of their tilt protection devices are free to move over the shelf support.

## Installing/Removing air baffles

The section below describes how to install/remove the bottom plate.



#### Figure 5-6 Removing the bottom plate

1. Loosen and remove the four (4) screws in the bottom plate and then remove the bottom plate completely.

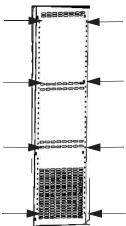


Figure 5-7 Removing the left and right support profiles

Loosen and remove the eight (8) screws for the left and right support profiles and then take out the lateral air baffles.

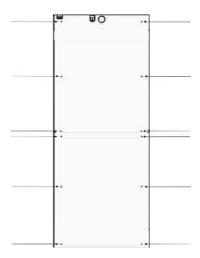


Figure 5-8 Removing the rear air baffle 85911-430

On the 85911-430 model loosen and remove the six (6) screws for the rear air baffle and bottom air baffles and then remove the air baffles.

Check to ensure that the air baffles are securely screwed into place after cleaning and moving the unit.

## **Levelling the Table-top Incubator Unit**

- 1. Position a bubble level onto the center shelf.
- 2. Manually adjust the levelling feet until the shelf is horizontally aligned in all directions. Perform the adjustment of the levelling feet from left to right and from rear to front.

## **Connecting Power**





**Electric shock** 

Contact with live electrical components may cause a lethal electric shock. Before connecting the incubator to the power supply, check the power cord and the plug for damage. Do not use damaged cables for connecting the incubator to the power supply!

The incubator has a class I, protection-earthed enclosure. To minimize the risk of electrical shock, use the AC power cord supplied to connect the incubator to a correctly installed and protection-earthed power supply source, with the following features in place for each incubator:

- T 16 A slow-blow fusing
- B 16 circuit breaker
- FI circuit breaker

## **Connecting to the Power Supply Source**

- Before connecting the incubator to the power source, check to see if the power supply
  voltage corresponds with the specifications on the nameplate on the front of the incubator.
  If the voltage (V) and current (A) ratings given are not as required, do not connect the
  incubator to the power source!
- 2. Connect the IEC connector to the socket at the rear of the incubator.
- 3. Route the power cord along a path that does not cross exhaust air piping or passageways and aisles.
  - With stacked devices, keep the power cord away from hot spots on the other incubator in the stack.
- 4. Connect the protection-earthed plug of the power cord to a correctly protection-earthed and earth leakage circuit breaker fused power socket.
- 5. Make sure the power cord is not subjected to tensile or compressive force.



Keep the power outlet accessible!

To allow a rapid disconnection of power in case of an emergency, make sure that power outlets remain freely accessible at all times!



Figure 5-9 AC Power Supply Socket

**Note** The alarm contact is not functional with gravity convection incubators. If you have a need for alarming, please contact VWR Customer Support for advice.



#### Condensation

When taking the incubator into operation for the first time allow some time before switching on for stabilization to avoid condensation forming on live parts.

If a high-voltage test is to be performed on the unit, it must first be heated for around 30 minutes at 75°C.

## Connecting the RS-232 Interface



Replacement should only be carried out by skilled and authorized qualified personnel of electrotechnology/signal engineering!

The RS-232 data communication interface supports the querying of status information and temperature data from the incubator by entering basic commands in a standard terminal window provided by your computer's operating system. The interconnection requires a standard RS-232 cable with 9-pin connectors and a straight "1:1" pinout without any crossed wires, which is not supplied with the incubator.

Users may employ the RS-232 command inventory listed in table 5-1 below for automating process data logging - for example, by embedding these commands in scripts that run on a remote computer.



RS-232 interface compatibility

To avoid overloading and damaging the RS-232 interface check the interfacing parameters against the pin-out description given above and make sure that computer's interface port works with a signal level of +/- 5V DC.

#### Interconnecting the Incubator with a Computer

- 1. Turn the computer off.
- 2. Route the serial interface cable along a path that does not cross hot exhaust air piping, tables, aisles or passageways.
  - With stacked devices, keep the serial interface cable away from hot spots on the other incubator in the stack.
- 3. Connect one connector of the serial interface cable (cable length, 5 to max. 10 m, not supplied as a standard item) to the socket labeled **RS 223** in the computer and alarm interface section at the rear of the incubator (see "Not used" on page 4-10).
- 4. Connect the second connector to an unused COM 1 /COM 2 or other serial port on the computer.
- 5. Boot the computer.
- 6. Launch your standard terminal program and set up the connection with the following parameters:
  - 57600 bits per second
  - 8 data bits
  - 1 stop bit
  - No Parity
- 7. Once your terminal indicates that serial communication has been established successfully, enter any of the commands listed in table 5-1 below, depending on what type of information you want to query.
- 8. Use the following generic command syntax:

#### **?:aaaa:bb::cc<CR>** , where:

- ?: identifies the command line as a query;
- **aaaa:** is the parameter address;
- **bb::** is a query, that must be left at "00" for technical reasons;

- cc is for a command specific checksum listed in the table below.
- **<CR>** is for carriage return.

You will receive a response of the following general format:

#### !:aaaa:bb:XXXXX:cc<CR> , where:

- —!: identifies the line as a response to a query;
- **aaaa:** is the parameter address entered with the query;
- **bb:** is the number of payload bytes in hexadecimal code for example, **1F** for the decimal value **31**;s
- **XXXXXX:** is the significant status information queried;
- cc: is a check sum (technically an inverted XOR of all bytes returned, excluding the check sum bytes and the <CR> character);
- **<CR>** is for carriage return.

**Table 5-1 Terminal Commands for Querying Data** 

Command Syntax	Response Example
•	); Current Work Space Temperature (T2); 3); Sample Sensor Temperature (T4)
?:3010:00::c2	!:3010:1f:+125.00;+124.96;+000.000;+000.00:b0
	T1 T2 T3 T4

Start-up Connecting the RS-232 Interface

# **Operation**

## **Preparing the Incubator**

The incubator must not be released for operation before all major start-up activities have been completed (see chapter 5, "Start-up.").

#### **Device Check**

Prior to starting operation, the following incubator components must be checked for their correct function:

- The door seal in the front frame must not be damaged.
- The glass door must not be damaged.
- The shelving components must be installed safely.
- Disinfecting the Incubator's Work Space

Disinfect the work space according to the operator-specified hygiene guidelines.

## **Starting Operation**

- 1. Turn the incubator on using the control panel.
- 2. Adjust the temperature set value on the control panel.
- 3. The temperature controller starts adjusting the work space to the user-specified temperature set value now.





To avoid any risk of explosion or fire

- refrain from loading the incubator with any of the substances listed in the section "Incorrect Use" on page 1-6
- · make sure that the ambient air is free of any solvents
- · do not operate the incubator in areas with an explosion hazard
- 4. Load the work space with samples.





#### Hot surfaces

The screen of the glass door, the interior panel of the outer door as well as the surfaces of the shelving and the work space become hot while the incubator is running through its heating cycles and need some time to cool down.

When removing samples from a running or recently completed heating cycle, always wear safety gloves and other appropriate personal protection equipment to avoid burns on hot surfaces!



Risk of overloading

Overloading may damage the shelves or cause the shelves and/or the incubator to tilt when the shelves are being drawn out, ultimately destroying the samples. To avoid overloading the incubator or its shelving be sure to observe the sample weight limits specified in chapter 13, "Technical Data."



**Proper loading** 

To ensure sufficient air circulation and uniform heating of the samples, do not use more than 70% of the maximum surface area of the work space. Bulky objects in the work space that dissipate heat may impair heat distribution.



During the first start-up of the device, at a setpoint temperature of 50°C, an odor may be produced due to outgassing of the device.

# **Handling and Control**

VWR incubators come with a front panel mounted control unit consisting of a multifunctional display, four control buttons, and an on/off button. The four control buttons interact with the display window to let users access all of the user control functions and adjustments of the incubator, including - for example, the temperature set value, timer, energizing/de-energizing, as well as a variety of other functions.

Under normal operating conditions the display presents user with the work space temperature. The display returns to its default mode upon completion of the adjustments or whenever no entries have been made for a period of 30 seconds.

The graphic below shows the VWR incubators control panel with all of its visualization elements and controls.



Figure 7-1 Control Panel for VWR Incubators

The table below contains brief descriptions of the buttons on the control panel (items K1 through K5 in Figure 7-1).

**Table 7-1 Control Buttons** 

Icon	Item	Function
MENU 📥	K1	Menu/Enter button First key press: Activates the menu, highlighting the first menu item with a red border (see D2). Second key press: Selects the currently activated menu item (as highlighted by the red border). At the same time, pressing this button enables entries with item D1. Third key press (once a setting has been changed): Confirms a previous entry or selection.
<b>(4)</b>	K2	<ul> <li>Left button</li> <li>After the first press of the Menu/Enter button:</li> <li>Moves the selection in the menu (see item D2) to the next icon on the left.</li> <li>Once a menu item has been selected:</li> <li>Decreases an adjustable parameter value - for example, the temperature set value in D1. Holding this button depressed for a few seconds changes the selected value in quick run mode.</li> <li>Moves the selection in the display field D1 in the currently activated menu item to the next option on the left - for example, from the Off state of the timer to On.</li> </ul>
	К3	On/Off Button Holding this button depressed for 2 seconds switches the incubator off. The display window goes out, except for the readiness indicator icon in the status display area at item D3. The temperature display field D1 provides a dimmed readout of the work space temperature, provided that the temperature exceeds 50°C (122°F).
<b>&gt;</b>	K4	Right button After the first press of Menu/Enter button:  - Moves the selection in the menu (see item D2) to the next icon on the right.  Once a menu item has been selected:  - Increases an adjustable parameter value - for example, the temperature set value in D1. Holding this button depressed for a few seconds changes the selected value in quick run mode.  - Moves the selection in the display pane in D1 in the currently activated menu item to the next option on the left - for example, from the Off state of the timer to On.
ESC	K5	Escape button Returns to the previous level of the menu or standard display. Upon exiting from the current menu item the user may be prompted to save any previously made settings.

The table below contains brief descriptions of the display features of the control panel (items D1 through D3 in figure; the identifiers K1 through K4 refer to the buttons shown in that figure).

**Table 7-2 Display Features** 

Feature	Item	Function
24.0°. 12:30°. 88:08°.	D1	Display field showing a permanent readout of the actual temperature in the work space either in °C or °F (depending on the user's preferences, see "Toggling the Temperature Display Unit" on page 7-11). At temperatures below 105 °C or 221 °F the temperature readout has one digit after the decimal point, while temperatures beyond are shown without any decimal places. A flashing time entry prompt of the general format hh:mm (hours:minutes, both with two digits) appears in this place while the user is setting up a timer.  Upon occurrence of an error condition, the current error code flashes in this area, along with the red alarm icon at D3.
	D2	Menu bar with iconized representations of adjustable parameters. A red border is used to highlight the current menu item, as selected using the <b>Menu</b> (K1) and arrow buttons <b>Left</b> (K2) and <b>Right</b> (K4). Brief descriptions of the individual menu items are given in table 7-3 below. <b>Note</b> If a menu item cannot be selected, then the function it represents is not part of the equipment configuration of your unit.
	D3	Alarm icon: Upon occurence of an error condition, the red alarm icon will be illuminated. At the same time the current error code will flash in the temperature display field D1. The alarm may be acknowledged by pressing the button.

The table below contains brief descriptions of the menu bar icons (item D2 in figure ).

Table 7-3 Menu Bar Icons

lcon	Function
	Temperature Set Value Allows for changing the temperature set value (factory-preset to 37°C/99°F) within the permissible temperature range. The set value can be changed by pressing the Left and Right (item K2 or K4) and you can, after confirming your changes with the Menu/Enter button (item K1), track the impact on the actual temperature in the display field at D1. Instructions: "Temperature Set Value" on page 7-5.
	Timer Allows for having the incubator turn on and/or off upon expiry of a user-specified countdown period. When the user enables an "on timer" the display goes out. A rotating hand in the Timer icon and the illuminated readiness indicator icon in the status display area indicates that the timer is running.  Instructions: "Timer" on page 7-6.

Table 7-3 Menu Bar Icons

# Settings Invokes a submenu with the following functions: - Read access to error log - Calibrating the incubator - Toggling the temperature display unit between °C and °F - Entering a configuration control code (Instructions: "Settings" on page 7-8) Readiness Indicator Illuminated when the incubator has been switched off using the On/Off button (item K3 in figure ). Unlike other menu items, this icon cannot be selected. (Instructions: "Switching the Incubator Off / Powering Down" on page 7-5)

## **Powering Up**

1. Plug the power plug of the incubator into a suitable protection-earthed AC power outlet.



In the display window on the front panel the readiness indicator icon (rightmost icon in the menu bar at D2 in figure on page 7-1) is illuminated.



2. Keep the **On/Off** button depressed for two seconds.

An initialization routine will be run after the incubator has been powered up. On completion of the initialization, the display will light up and the current work space temperature will appear in the temperature display field (item D1 in figure on page 7-1). The incubator is ready for use now.

## Switching the Incubator Off / Powering Down



1. Keep the **On/Off** button depressed for two seconds.



The display window goes out, except for the readiness indicator icon (rightmost icon in the menu bar at D2 in figure on page 7-1) and a residual heat temperature readout in case the work space temperature is still higher than 50°C (122°F). The incubator is switched off now.

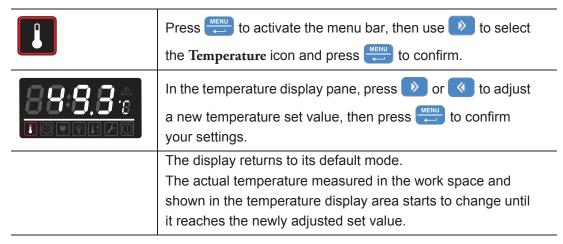
2. If required, unplug the AC power plug to power down the incubator completely.



## Temperature Set Value

VWR incubators allow for setting the desired work space temperature directly using only a few button presses. After confirming the new temperature set value, you may trace the resulting temperature change in the temperature display field (item D1 in figure on page 7-1.

Table 7-4 Adjusting the Temperature Set Value





#### **Timer**

The **Timer** feature from the menu bar enables the user to set a "countdown-type" on or off timer that switches the incubator on or off after a preset period of time. Instructions for setting an off timer are given in table 7-5 (see below), while the usage of an on timer is described in table 7-6 on page 7-7.

Programming a turn-on time causes the incubator to switch off until it is scheduled to restart, while a turn-off time keeps the device running before it shuts down at the user-specified time. The timer starts running immediately as soon as the user confirms his or her entries.

Table 7-5 Setting a Countdown-type Off Timer

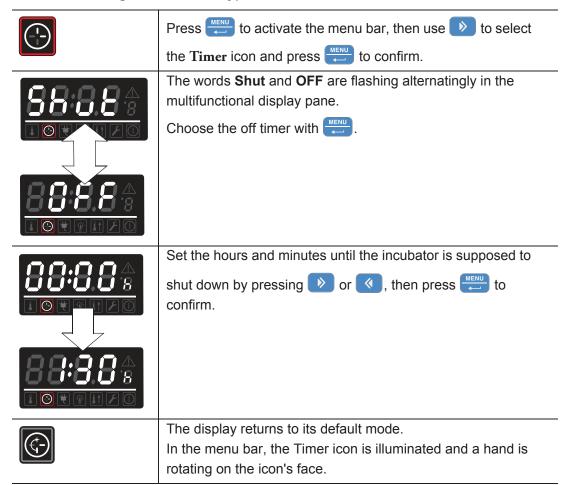
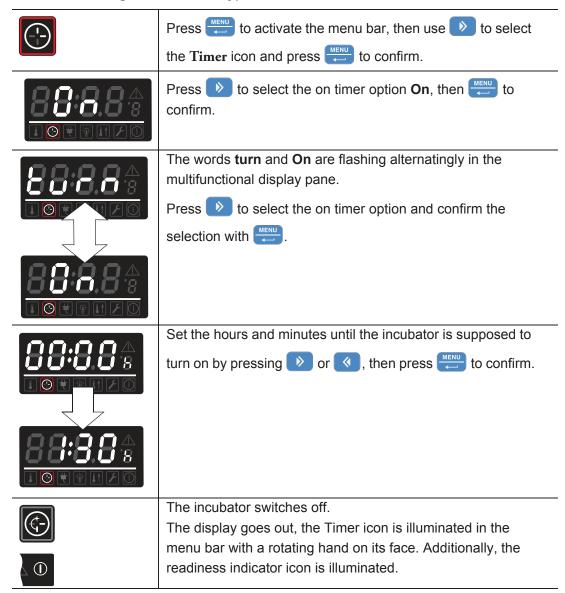


Table 7-6 Setting a Countdown-type On Timer



## **Stopping a Timer**

Table 7-7 Stopping an Off Timer Before It Expires

	Press to activate the menu bar, then use to select the <b>Timer</b> icon and press to confirm.
88888	Confirm the OFF message by pressing , then press to return to the main menu.
	In the menu bar, the Timer icon will go out.

#### Table 7-8 Stopping an On Timer

To cancel a pre-programmed on timer while the incubator is switched off, hold the On/Off button depressed for a few seconds.
In the menu bar, the Timer icon will go out.



## **Settings**

The **Settings** menu item opens a submenu populated with various commands for viewing general status information on the VWR unit and setting for the operation of the incubator or its display window:

- Read access to error log
- Calibrating the incubator
- Toggling the temperature display unit between °C and °F
- Entering a configuration control code

Instructions for using these features are given in the following.

#### **Error Log**

Users calling customer service for support may be asked by the VWR agent to supply information from the error log of the incubator. It enables the user to browse through the most recent 22 alarm messages that were caused by hardware or control loop errors. Each error is displayed with an internal error code.

Error codes and instructions for clearing alarm conditions appear in the section "Error Codes" on page 12-1.

Table 7-9 Reading the Error Log



#### Calibration

The **Settings** -> **Calibration** menu item enables the user to initiate a temperature calibration process (see "Temperature Calibration Procedure" on page 10-3) for the built-in temperature sensors and choose whether calibration should be accomplished manually or automatically:

• The **Manual** option allows for entering an absolute temperature directly, as measured - for example, using an external reference sensor.



**Calibration Prerequisites** 

Maintain the ambient conditions within the specified limits of the incubator before launching calibration.

Varying ambient conditions may impact the result of the calibration routine, which may lead to misadjustment of the controller and unreliable temperature control operation.

**Table 7-10 Entering the Calibration Reference Temperature Manually** 

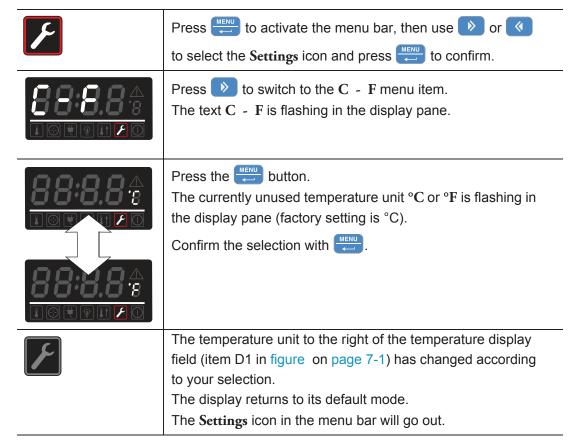
	Prepare for temperature calibration (see "Temperature Calibration Procedure" and "Comparison Measurement Procedure" on page 10-3).
۶	Press to activate the menu bar, then use or
	to select the <b>Settings</b> icon and press to confirm.
$   \begin{bmatrix}     a & a & a \\     a & b & a   \end{bmatrix} $	Press to switch to the CAL(ibration) menu item.
0800	Press to confirm the selection.
	The option USEr now appears in the display.
	Press to confirm the selection.
	In the settings dialog that appears, set the temperature
<u> </u>	measured with the external reference sensor by using
	or and confirm your settings with
<b>F</b>	The newly entered value will be stored and used to calibrate
	the internal temperature sensors with the value measured by
	the reference sensor.
	The display returns to its default mode.
	The Settings icon in the menu bar will go out.

## **Temperature Display Unit**

The **Settings** -> °C / °F menu item allows for toggling the incubator used for displaying temperatures between degrees Centigrade and Fahrenheit.

**Note** This setting does not have any impact on data logging via the RS-232 interface. Any temperature data that is logged to a computer for operational parameter documentation purposes is handed over in °C.

**Table 7-11 Toggling the Temperature Display Unit** 



Handling and Control Settings

## **Shut-down**

## **Shutting the Incubator Down**

This chapter provides instructions for shutting the incubator down for prolonged periods of time, that is, at least for several days in a row.





#### **Contamination hazard**

If the work space surfaces are contaminated, harmful biological material may spread to the environment of the incubator.

To rule out any risk for subsequent users, perform a full cleaning, disinfection and decontamination cycle to the standards set out in the section "Cleaning and Disinfection" on page 9-1 if you suspect (or if you are positive) that harmful biological material has been processed with the incubator.

- 1. Remove the containers with the cultures, all accessories, and other objects from the work space.
- 2. Clean and disinfect the work space, as explained in the section "Cleaning and Disinfection" on page 9-1.
- 3. When cleaning and disinfection and/or decontamination are done, turn the incubator off using the control panel.
- 4. Unplug the power cord and secure it against accidental reconnection.
- 5. Until the incubator is shut down, the work space must be continuously ventilated. Leave the glass door and the outer door open and secure them against accidental closure.

Shut-down Shutting the Incubator Down

# **Cleaning and Disinfection**

## Cleaning





Incompatible cleaners

Some incubator components are made of plastics. Solvents may attack plastics. Strong acids or alkaline solutions may cause embrittlement of plastics.



**Moisture-sensitive components** 

Do not spray cleaning agent onto the control panel and the interfaces at the rear of the incubator. When wiping the incubator clean, always make sure that no moisture enters into these components.

Wipe the display window down with a slightly dampened cloth, then wipe dry with a rag made of 100% microfiber.

#### **Cleaning Exterior Surfaces**

Remove dirt residues and depositions thoroughly using a solution of lukewarm water and commercial detergent.

Wipe the surfaces clean using a clean cloth and clear water.

Then, wipe the surfaces dry using a clean cloth.

## Wipe / Spray Disinfection

The manual wipe and spray disinfection is a three-stage process:

- predisinfection,
- cleaning,
- final disinfection.





#### Alcoholic disinfectants!

Disinfectants having an alcohol content of more than 10% may form, in combination with air, easily combustible and explosive gas mixtures.

When using such disinfectants, avoid open flames or exposure to excessive heat during the entire disinfection process!

Use such disinfectants only in adequately ventilated rooms.

After the disinfectant has been allowed to react, wipe the cleaned incubator components thoroughly dry.

Observe safety regulations to avoid fire and/or explosion hazard caused by alcohol-containing disinfectants.



**Chloride-containing disinfectants!** 

Chloride-containing disinfectants can corrode stainless steel.

Use only disinfectants that do not affect stainless steel!

## **Preparing the Manual Wipe/Spray Disinfection**





Health hazard

The surfaces of the work space may be contaminated. Contact with contaminated cleaning liquids may cause infections. Disinfectants may contain harmful substances.



When cleaning and disinfecting, always observe the safety instructions and hygiene guidelines!

- · Wear safety gloves.
- · Wear safety goggles.
- Wear mouth and respiratory system protection gear to protect your mucous membranes.
- Observe the safety instructions of the disinfectant's manufacturer and the hygiene supervisor.



## **Predisinfection**

- 1. Remove all samples from the work space and store them in a safe place.
- 2. Spray disinfectant onto the surfaces of the work space and of the accessories or wipe the surfaces clean using disinfectant.



Risk of injury caused by breaking of glass panel

The glass panel may only be removed by properly trained and authorized specialists.

The glass panel must be held by two persons.

3. Allow time for the disinfectant to act as specified by the manufacturer.



Disinfecting hard-to-reach components

Spray the sensor and other hard-to-reach components with disinfectant!



Check to ensure that the air baffles are securely screwed into place after cleaning and moving the unit.

## Cleaning

- 1. Remove all internals from the specimen chamber.
- Wipe off the specimen chamber surfaces and the internals that have been removed from the chamber using lukewarm water mixed with standard rinsing agents. Completely remove any tenacious impurities using rinsing agent and warm water.
- 3. Re-rinse the cleansed surfaces 3 to 5 times with autoclaved water to completely remove and cleaning agent residues.
- 4. After this, wipe the cleansed surfaces and internals dry with a soft, sterile cloth.

#### **Final Disinfection**

1. Spray the specimen chamber surfaces and the internals removed from this chamber again with disinfectant, or wipe them down.

- 2. Let the disinfectant work on the surfaces/internals as detailed in the manufacturer's instructions.
- 3. Re-install the internals in the specimen chamber.



Recommendations for decontamination

The user should be familiar with the internationally recognized "Laboratory Biosafety Manual" (from the World Health Organization (WHO)) and with national, pertinent recommendations. These manuals/recommendations provide information about decontaminants, their use, dilution, properties and possible applications.





**Bio-hazard** 

Be sure to determine the current operating condition of the incubator before you open the door!

Under specific circumstances, there is a risk that bacteria, viruses, fungi, prions, and other biological substances survive.

Decontamination must be performed immediately if any biohazardous material is spilled in or on the incubator.

## **Maintenance**

Maintenance and inspection at regular intervals of the features and components listed below are mission-critical to maintain the product in a fully operative and safe condition and avoid malfunctions due to aging and wear. Failure to perform maintenance on a regular basis may result in:

- deviations in heating performance
- damage to samples
- loss of control over temperature distribution throughout the work space

## **Inspections and Checks**

To ensure the operational performance and safety of the incubator and its functions, the components listed below must be checked at regular intervals.

#### **Regular Checks**

- Check the incubator for overall cleanliness and remove any residues from previous processes.
- Check the locking screw for the glass panel

#### **Semi-annual Inspection**

- Check integrity and proper seating of the seal.
- Perform functional check of the control panel and of the incubator's built-in controller.
- Perform electrical safety check in accordance with the relevant national regulations.



#### **Functional Check**

If safety devices were removed or disabled for inspections, the incubator must not be operated before the safety devices have been reinstalled and checked for their correct function.



**Spare Parts and User Modifications** 

To avoid major malfunctions of the incubator and associated safety hazards that may result in death, serious injuries, or damage to the incubator and other equipment, use spare parts approved by VWR only. Third-party spares without VWR approval void the limited warranty.

Do not modify the incubator in any way without obtaining the prior written authorization from VWR. Unauthorized modifications may compromise operational safety and give rise to hazards that may result in death, serious injuries, or damage to the incubator and other equipment.

#### Service Intervals

During running operation, the following service works must be performed:

#### 3-monthly service

• Perform the comparative temperature measurement outlined in the following section.

#### **Annual Service**

• Have the incubator inspected and services by a VWR authorized Technical Service agent.



Service contract

VWR International, LLC offer a product-specific service contract comprising all necessary tests and service work.

## **Preparing Temperature Calibration**

To determine the exact measured value of the incubator's integral temperature sensor, a temperature comparison measurement must be performed every three months. If a major temperature deviation is found during this check, temperature calibration is required. During this process, the temperature controller of the incubator is set to the value measured during the temperature comparison measurement.

Use a calibrated measuring instrument with an accuracy of  $< \pm 0.1$ °C (0.18°F) for this test.

To minimize temperature variations during the measurement, put the measuring sensor in an isothermal container (such as a bowl filled with glycerol) before placing it in the work space. Use the center of the work space as the reference location for the comparison measurement.



Isothermal container

Do not use a container filled with water as an isothermal container because the evaporation of water will result in a lower temperature reading.



**Excessive work space temperatures** 

Excessive work space temperatures after the calibration may be reduced by leaving the doors open for approx. 30 seconds.

## **Comparison Measurement Procedure**

- 1. Turn the incubator on using the power switch.
- 2. Set the temperature set value and allow the incubator to stabilize. This may take several hours.
- 3. Place the measuring device in the center area of the work space. Alternatively, a temperature sensor may be positioned in this location. Route the connecting cable between the glass panel and the interior tank.
- 4. Close the doors.
- 5. Wait until the temperature value displayed on the measuring instrument has stabilized.
- 6. Use the temperature reading from the measuring device to calibrate temperature control manually, as explained "Entering the Calibration Reference Temperature Manually" on page 7-10.

## **Temperature Calibration Procedure**

For detailed instructions on how to perform a manual temperature calibration, please refer to the instructions in the section "Calibration" on page 7-10.



**Excessive work space temperature** 

Excessive work space temperatures after the calibration can be reduced by leaving the doors open for approx. 30 seconds.

## **Replacing the Door Seal**

The door seal of the outer door is located in the retaining slot.

The door seal should be inspected for any signs of embrittlement at half-yearly intervals.

No tools are required to replace the seal.

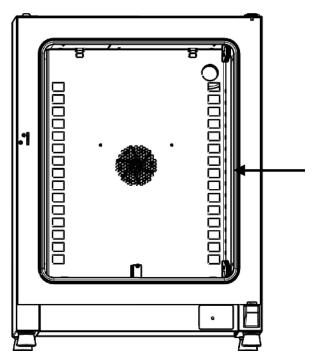


Figure 10-1 Door Seal Replacement

- 1. Pull the seal out of the guide slot.
- 2. Starting on the hinge side of the door, position the end of the new seal at the location indicated by the arrow in figure 10-1 above.
- 3. Gently press the seal into the slot, working around the circumference of the door. In corner areas in particular ensure that the seal lip is installed without any wrinkles and that the seal is not stretched or compressed.
- 4. Make sure that the seal is positioned correctly in the slot and flush with the door frame. Correct, if necessary.

## Replacing the Power Cord

If the power cord is damaged, it must be replaced by an original spare part. Using a standard power cord with a lower thermal withstand capabilities is prohibited.

## **Returns for Repair**

Prior to returning any materials, please contact our Customer Service Department for a "Return Materials Authorization" number (RMA).

Material returned without an RMA number will be refused.





## Contamination hazard

The incubator may have been used for treating and processing infectious substances, which may have caused contamination of the incubator and its components.

Prior to return shipment, it is therefore mandatory that all incubator components be properly decontaminated.

- Clean the incubator components thoroughly, then disinfect or decontaminate them (depending on application).
- Fill in and attach a safety declaration with details on decontamination activities performed to the items that are to be repaired.

Maintenance Returns for Repair

## **Disposal**





The incubator may have been used for treating and processing infectious substances, which may have caused contamination of the incubator and its components.

Prior to disposal, it is therefore mandatory that all incubator components be properly decontaminated.

Clean the incubator components thoroughly, then disinfect or decontaminate them (depending on application).

Attach a declaration of decontamination with details on decontamination activities performed to the items that are to be disposed of.

#### **Overview of Materials Used**

Component	Material
Thermal insulation components	Glass wool
Printed circuit boards	Coated electrical components contain various plastics materials. Components mounted on circuit boards containing epoxy resin bonder.
Plastic components, general	see material labelling
Exterior housing	Galvanized steel sheet, painted
Device rear panel	Galvanized steel sheet
Outer door	Galvanized steel sheet, painted, + stain- less steel (optional)
Door inner panel	Stainless steel
Control panel and display window protective foil	Polyethylene
Heater	Silicone-sheathed resistance heater wires

Component	Material
Interior containers, installed components and shelves	Stainless steel 1.4016 + 1.4301
Door frame seal	Silicone
Glass screen	Sodium silicate glass
Cables	Plastic-sheathed stranded copper wire
Packaging	Corrugated board, polyethylene film, and styrofoam, chemically untreated wood

### **Error Codes**

The table 12-1 below lists the error messages that may appear in the control panel display window (see "Error Log" on page 7-9) and provides instructions for clearing such alarms.

**Table 12-1 VWR Incubator Error Codes** 

Error Message & Code	Root Cause	Alarm Response	Alarm Clearing Instructions*
Display Error (E002)	Display communication error. The built-in controller was unable to restore communication with the control panel.	Audible alarm activated, message shown on display. Reset after 30 s.	Power cycle the device by unplugging, then reconnecting the power cord. If this doesn't solve the problem, call service.
Mirrored Parameter Loaded (E003)	The controller was unable to read the user-specific settings and had to resort to an emergency parameter set held in mirrored storage.	Fallback to mirrored parameter storage. Device continues to run without loss of functionality, including user-specific settings.	Check the latest settings, for example the set value.
Factory Parameter Loaded (E004)	The controller was unable to read the mirrored parameter set and had to resort to factory-preset parameters.	Fallback to factory-preset parameters. Audible alarm activated, message shown on display. User-specific settings may be lost - for example, the temperature display unit preference, or user programs.	Acknowledge by pressing  Esc. Re-enter customer-specific settings.
Default Parameter Loaded (E005)	The controller was unable to read the factory-preset parameters.and had to resort to default settings	Fallback to default parameters. Audible alarm activated, message shown on display. The device is completely inoperative.	Call service.
Power Down Error (E007)	Power has been cut off (power outage) while the device was running.	Audible alarm activated, message shown on display.	Check the power supply. Power up then device, then acknowledge the alarm by pressing
Config Error (E012)	General device configuration error.	Audible alarm activated, message shown on display.	Call service.
OTP error (E013)	Klixon contact not closed.	Overtemperature Protection fault. Audible alarm activated, message shown on display. Bridging across Klixon contact has failed.	Restart the device. If this doesn't solve the problem, call service.

**Table 12-1 VWR Incubator Error Codes** 

Error Message & Code	Root Cause	Alarm Response	Alarm Clearing Instructions*
Incorrect voltage (E014)	The applied voltage is too high or too low.	Audible alarm activated, error message shown on display.	Apply the correct voltage as indicated on the nameplate and acknowledge the error.
Sensor Error (E100)	The actual measured value is out of range.	Audible alarm activated, message shown on display. Control transferred to reference sensor. If both sensors are defective, disable all control circuits.	Call customer service for support. Shut down any device's operation. Any further operation of the device is at your own risk and may result in damage to the device and the samples contained in the device.
Temperature Too High (E101)	Actual measured value exceeds permissible range. The Triac is defective.	Process protection activated, control continues on set value. Audible alarm activated, E101 message shown on display.	Call customer service for support. Shut down any device's operation. Any further operation of the device is at your own risk and may result in damage to the device and the samples contained in the device.
Temperature Not Plausible (E103)	The difference between the control and reference sensors exceeds the maximum permissible deviation, rendering the measurement implausible.	Device uses the sensor that indicates the higher temperature for servo control. Audible alarm activated, message shown on display. Error can be acknowledged and doesn't reset.	Call customer service for support. Shut down any device's operation. Any further operation of the device is at your own risk and may result in damage to the device and the samples contained in the device.
Calibration Value Too High (E104))	The calibration reference value calculated on the basis of the user input falls short of the upper limit for calibration references.	Fallback to previous calibration reference. Audible alarm activated, message shown on display.	Check the external reference sensor for proper function and replace, if necessary. If this does not solve the problem, call service.
Calibration Value Too low (E105)	The calibration reference value calculated on the basis of the user input exceeds the lower limit for calibration references.	Fall back to previous calibration reference. Audible alarm activated, message shown on display.	Check the external reference sensor for proper function and replace, if necessary. If this does not solve the problem, call service.
Constant Sensor Signal (E106)	None of the decimal places of the A/D-converter output for the process sensor has changed over a specific time period.	Control transferred to reference sensor, audible alarm activated, message shown on display. If both sensors are defective, all control circuits will be disabled.	Call customer service for support. Shut down any device's operation. Any further operation of the device is at your own risk and may result in damage to the device and the samples contained in the device.

**Table 12-1 VWR Incubator Error Codes** 

Error Message & Code	Root Cause	Alarm Response	Alarm Clearing Instructions*
Constant Reference Sensor Signal (E107)	None of the decimal places of the A/D-converter out- put for the reference sen- sor has changed over a specific time period.	Control continues on process sensor, audible alarm activated, message shown on display. If both sensors are defective, all control circuits will be disabled.	Call customer service for support. Shut down any device's operation. Any further operation of the device is at your own risk and may result in damage to the device and the samples contained in the device.
Heating Relay Error (E109)	The voltage measurement has indicated a defect in the heater circuit relay.	Device completely inoperative, audible alarm activated, message shown on display.	Be sure to pull the power plug and disconnect the device from the AC mains. Call customer service for support. Shut down any device's operation. Any further operation of the device is at your own risk and may result in damage to the device and the samples contained in the device.
Heating Triac Error (E110)	The voltage measurement has indicated a defect in the triac	Audible alarm activated, message shown on display. Overheat protection activated to prevent destruction of the samples. Audible alarm returns upon acknowledgement.	Call customer service for support. Shut down any device's operation. Any further operation of the device is at your own risk and may result in damage to the device and the samples contained in the device.
Temperature Too High (E111)	The actual measured value exceeds the upper limit of the permissible error range.	Audible alarm activated, message shown on display. Heater turned off until upper limit of hysteresis is recovered. Servo control operations continue. Alarm can be acknowledged, and goes away when the difference between the actual and set values ceases to exist. Note: This error does not indicate a defective triac.	Open the door to speed up cool-down. Check whether the device was loaded with a hot object, if so, remove. Ensure that the equipment was operated with at least one perforated shelve and with the door not opened longer than 10 min. If this doesn't solve the problem, call service.
Sensor Error (E112)	The measured actual value is out of range.	Audible alarm activated, message shown on display. Control continues on process sensor. If both sensors are defective, all control circuits will be disabled.	Call customer service for support. Shut down any device's operation. Any further operation of the device is at your own risk and may result in damage to the device and the samples contained in the device.

**Table 12-1 VWR Incubator Error Codes** 

Error Message & Code	Root Cause	Alarm Response	Alarm Clearing Instructions*
Sensor Error (E113)	The actual measured value is out of range.	Audible alarm activated, message shown on display.	Call service.
Watchdog error (E115)	Watchdog test failed on power-up.	Audible alarm activated, message shown on display.	Call customer service for support. Shut down any device's operation. Any further operation of the device is at your own risk and may result in damage to the device and the samples contained in the device.

<sup>\*</sup>Clearing should mute the audible alarm, de-energize the alarm relay, and clear the message from the control panel display.

## **Technical Data**

The technical data are valid only for an empty device equipped with three shelves, a spray-painted outer enclosure and a power line voltage 120 V/60 Hz. Options may have an impact on the specified performance.

**Table 13-1 Technical Data - Gravity Convection Incubators** 

Parameter	Unit	89511-418	89511-420	89511-422
Process				
Work space atmosphere Min.  Max.	°C/°F	Ambient temperature plus 5°C/9°F	Ambient temperature plus 5°C/9°F	Ambient temperature plus
MAX.	°C/°F	75 °C/167 °F	75 °C/167 °F	5°C/9°F 75 °C/167 °F
Temperature deviation from set value at 37°C (98.6°F), spatial. Max. value /typical value	K	± 0.7/±0.6	± 0.7/±0.6	± 0.7/±0.6
Temperature deviation from set value at 37°C (98.6°F), over time	K	±0.2	±0.2	±0.2
Heat-up time (work space unoccupied, from 25°C (77°F) to 98% of set temperature of 37°C/98.6°F)	min	52	42	47
Recovery time (work space unoccupied, door open for 30 s, to set temperature).  Max. value/typical value	min	5/3	5/4	9/8
Heat dissipation to environment (at set temperature of 37°C (98.6°F) and room temperature of 25°C/77°F)	W	21 ±10%	26 ±10%	31 ±10%
Overall dimensions				
Height	mm/in	720/ 28.3	820/ 32.3	920/ 36.2
Width	mm/in	530/ 20.8	640/ 25.2	640/ 25.2
Depth	mm/in	565/ 25.2	565/ 25.2	738/ 29.1
Overall weight	kg/lbs	40/88	51/112	65/143
Loading capacity				
Loading capacity per shelf	kg/lbs		25/55	
Max. overall loading capacity per device	kg/lbs	50/110	50/110	75/165
Electrical data				
Power consumption	W	300	540	720
Maximum current	Α	2.5	4.5	6.0

**Table 13-1 Technical Data - Gravity Convection Incubators** 

Parameter	Unit	89511-418	89511-420	89511-422	
Earthing system (e.g. 1/N/PE)		1/N/PE	1/N/PE	1/N/PE	
Power line frequency	Hz	50/60			
Power line voltage +/- 10 %	V		120		
IP protection system			IP 20		
Protection class			I		
Overvoltage category			II		
Device fusing, building side	Α		16		
Device fusing, on PCB	Α		2 x 16		
Environmental conditions					
Min. ambient temperature	°C/°F		18/65		
Max. ambient temperature	°C/°F		32/90		
Max. humidity in service, non condensing	% r.F./ % r.H.	80, non condensing			
Min. storage temperature	°C/°F	20/68			
Max. storage temperature	°C/°F	60/140			
Max. humidity in storage, non condensing	% r.F./ % r.H.	90, non condensing			
Post-transport acclimation time	h		2		
Noise level	dB(A)		no Inherent nois	е	
Pollution degree			2		
Site conditions					
Maximum altitude above sea level	m/y NN	2000/2187			
Minimum side clearance	mm/in	50/2			
Minimum front clearance	mm/in	590 / 23.2	690 / 27.2	814 / 32	
Minimum back wall clearance	mm/in		80/3.2		
Minimum bottom clearance	mm/in		200/8		
Minimum top clearance	mm/in	300/12			

**Table 13-2 Technical Data - Forced Air Incubators** 

Parameter	Unit	89511-424	89511-426	89511-428	89511-430
Temperature deviation from set value at 37°C (99°F), spatial.					
Typical value	K	±0.2	±0.3	±0.4	±0.2
Max. value	K	±0.3	±0.4	±0.5	±0.3
Temperature deviation from set value at 37°C (99°F), over time.	K	±0.1	±0.1	±0.1	±0.2
Work space atmosphere, Min.	°C/°F	Amb. temp. plus 10°C/18°F	Amb. temp. plus 10°C/18°F	Amb. temp. plus 10°C/18°F	Amb. temp. plus 10°C/18°F
Max.	°C/°F	75 °C/ 167°F	75 °C/ 167°F	75°C/167°F	75°C/167°F
Heat-up time (work space unoccupied, from 25°C (77°F) to 98% of set temperature of 37°C/98.6°F). Max. value/typical value	min	42 / 37	52 / 42	52 / 42	35
Recovery time (work space unoccupied, door open for 30 s, to set temperature of 37°C/98.6°F). Max. value/typical value.	min	6/4	6/5	6/5	<3 / <2
Heat dissipation to environment (at set temperature of 37°C/98.6°F and room temperature of 25°C/77°F)	W	65 ±10%	68 ±10%	78 ±10%	87 ±10%
Overall dimensions					
Height	mm/in	720/ 28.3	820/ 32.3	920/ 36.2	1655/ 65.2
Width	mm/in	530/ 20.8	640/ 25.2	640/ 25.2	755/ 29.7
Depth	mm/in	565/ 25.2	565/ 25.2	738/ 29.1	770/ 30.3
Overall weight	kg/lbs	45/99	56/123	70/154	145/320
Loading capacity per shelf	kg/lbs		25/55		30/66
Max. overall loading capacity per device	kg/lbs	50/110	50/110	75/165	75/165
Electrical data					
Power consumption	W	600	840	1020	1380
Maximum current	Α	5.0	7.0	8.5	11.5
Earthing system (e. g. 1/N/PE)		1/N/PE	1/N/PE	1/N/PE	1/N/PE
Power line frequency	Hz		60		60

**Table 13-2 Technical Data - Forced Air Incubators** 

Parameter	Unit	89511-424	89511-426	89511-428	89511-430
Power line voltage +/- 10 %	Hz		120		208 - 240
IP protection system			IP 20		
Protection class				I	
Overvoltage category			II		
Device fusing, building side	Α		1	6	
Device fusing, on PCB	Α		2 x	16	
Environmental conditions	S				
Min. ambient temperature	°C/°F		18	/65	
Max. ambient temperature	°C/°F		32	/90	
Max. humidity in service, non condensing	% r.F./ % r.H.		80, non condensing		
Min. storage temperature	°C/°F		20	/68	
Max. storage temperature	°C/°F		60/	140	
Max. humidity in storage, non condensing	% r.F./ % r.H.	90, non condensing			
Post-transport acclimation time	h	2			
Noise level	dB(A)		45		36
Pollution degree				2	
Site conditions					
Maximum altitude above sea level	m/y NN	2000/2187			
Minimum side clearance	mm/in	50/2			
Minimum front clearance	mm/in	590 / 23.2	690 / 27.2	814 / 32	810/31.9
Minimum back wall clearance	mm/in		80/3.2		120/4.7
Minimum bottom clearance	mm/in	200/8			
Minimum top clearance	mm/in		300/12		200/7.9

# **Spare Parts and Accessories**

Material No.	Description
10031-744	Stainless steel perforated shelf for small cooled incubator, 18L
10031-746	Wire mesh shelf for 60L forced air ovens / gravity convection incubators / forced air incubators, including 2 shelf supports
10031-748	Wire mesh shelf for 100L forced air ovens / gravity convection incubators / forced air incubators, including 2 shelf supports
10031-750	Wire mesh shelf for 180L forced air ovens / gravity convection incubators / forced air incubators, including 2 shelf supports
10031-752	Wire mesh shelf for 60L gravity convection ovens, including 2 shelf supports
10031-754	Wire mesh shelf for 100L gravity convection ovens, including 2 shelf supports
10031-756	Wire mesh shelf for 180L gravity convection ovens, including 2 shelf supports
10031-758	Wire mesh shelf for 400L gravity convection ovens, including 2 shelf supports
10031-760	Stainless steel perforated shelf for gravity convection incubator, 60L, including 2 shelf supports
10031-762	Stainless steel perforated shelf for gravity convection incubator, 100L, including 2 shelf supports
10031-764	Stainless steel perforated shelf for gravity convection incubator, 180L, including 2 shelf supports
10031-766	Stainless steel perforated shelf for forced air incubator, 60L, including 2 shelf supports
10031-768	Stainless steel perforated shelf for forced air incubator, 100L, including 2 shelf supports
10031-770	Stainless steel perforated shelf for forced air incubator, 180L, including 2 shelf supports
10031-878	Stainless steel perforated shelf for forced air incubator, 400L, including 2 shelf supports
50134906	Kit door seal for gravity convection incubator, 60L with ventilation cut-out
50134907	Kit door seal for gravity convection incubator, 100L with ventilation cut-out
50134908	Kit door seal for gravity convection incubator, 180L with ventilation cut-out
50127436	Kit door seal for forced air incubator, 60L
50127437	Kit door seal for forced air incubator, 100L

#### **Spare Parts and Accessories**

Material No.	Description
50127438	Kit door seal for forced air incubator, 180L
50134326	Kit door seal for forced air incubator, 400L

# **Device Log**

Incubator type:			Part number:		
Serial number:			Service number:		
Location			Operator's note:		
Work carried out		Notes		Date	Signature

**Device Log** 

VWR International, LLC Radnor Corporate Center, Building One, Suite 200 100 Matsonford Road Radnor, Pennsylvania 19087 United States

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